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SERVICE BULLETIN REVIEW

SBR-D212-725

Eagle Single

BELL 212 MODELS

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Released By:

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REVISION RECORD

		Description
Revision	Issue	Description
	<u>Date</u>	
Α	10.08.20	New Issue
В	10.11.18	Add ASB-212-10-141
С	10.11.25	Add ASB-212-10-141 Rev. A
D	10.12.02	Add ASB-212-10-142 Basic, ASB-205-07-95 Rev. B, ASB-
		205-10-105 Basic, ASB-212-07-125 Rev. B, ASB-212-10-
		139 Basic.
E	11.01.21	Add ASB-212-08-130 Rev. B
F	11.04.11	Add ASB-212-10-142 Rev. A
G	11.06.20	Add ASB-212-10-142 Rev. B and ASB-205-11-107 Rev. A
H	11.11.18	Add ASB-212-11-143 Basic
	12.01.27	Add ASB-212-12-144 Basic
J	12.04.12	Add ASB-212-12-145 Basic and ASB-205-12-108 Basic
K	12.12.21	Add ASB-212-12-146 Basic
1	13.02.08	Add ASB-212-13-147 Basic and ASB-205-13-109 Basic
M	13.07.19	Add ASB-212-13-148 Basic
N N	13.11.28	Add ASB-212-13-149 Basic and ASB-205-13-110 Basic
0	16.09.26	Add ASB-212-14-150 Basic, ASB-212-14-151 Basic, ASB
1	10.50.20	1 212-15-152 Basic, ASB 212-15-153 Basic, ASB 212-15-154
1		Basic , ASB-212-15-155 Basic, ASB 212-15-156 Basic, ASB
		205-15-112 Basic and ASB 205-15-113 Basic

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1. INTRODUCTION

1.1. **Purpose**

The purpose of this document is to provide information regarding Bell 212 Service Bulletin applicability to Bell 212 helicopters modified per TC STC SH07-28 (Eagle Single).

Review Process 1.2.

A subscription has been obtained for the Bell Publications Website and all Bell 212 and 205 publication update notices are received as they are released. These publications are reviewed and applicability is determined at that time.

Revision Process 1.3.

When a new Service Bulletin is issued by either Bell Helicopter Textron, this document will be amended to show that new Service Bulletin and its applicability in the Table 1 or 2 in Section 2.

Distribution 1.4.

This document and each subsequent revision will be made available to each Eagle Single operator for informational purposes at www.dartaero.com.

Use of this Document 1.5.

Many of the Service Bulletins that apply to Eagle Single are applicable because the aircraft is a Bell 212 aircraft. However, the application of the Service Bulletin is no different than it would be on a standard Bell 212. In these situations, the "Affected by SH07-28" column of the table is designated as "No". Therefore, operators need to pay particular attention to Service Bulletins that appear as "Yes" in the "Affected by SH07-28" column of the tables. These situations are highlighted and special notes are provided to explain how SH07-28 addresses the Service Bulletin requirement. Special notes are also provided when existing Bell 212 Service Bulletins do not apply to SH07-28.

2. BELL HELICOPTER TEXTRON SERVICE BULLETINS

2.1. Bell 212

SB Number	Issue	Subject	Applies to Eagle Single	Affected by
212-1	Basic	One-Time Inspection of Transmission Oil Cooler Flex Hose, P/N 71-010K000T334 and P/N 70-010K000A320	Yes	Eagle Single No
212-2	Basic	Modification of Tail Rotor Pitch Hom, P/N 212-010-716-5	Yes	No
212-3	Basic	Shield, P/N 212-062-015-1, Installation of	Yes	No
212-4	Basic	Inspection of Model 212 Lift Beam Assembly, P/N 205- 030-845-255	Yes	No
212-5	Basic	Inspection, Replacement, and Installation of Tail Potor	Yes	No
212-6	Rev. A	Pitch Change Shaft Bearing, P/N 212-010-762-1 Oil Cooler Fan Blower, P/N 209-062-502-7, Shear Pin Replacement Procedure	No	N/A
212-7	Basic	Assignment of 100-Hour Retirement Life for Stabilizer Bar Mixing Lever Bearings, P/N KP6A and Scissors Assembly Pivot Bearings, P/N KP8A	Yes	No
212-8	Never	Assembly Pivot Bearings, P/N KP8A	N/A	N/A
212-9	Basic	Installation of Kit, P/N 212-704-077-1, for Modification of Engine Mount Beam Panels, P/N 212-030-169 and 212-030-719, at Station 172.0	Yes	No
212-10	Basic	Functional Test of Model 212 D.C. Electrical Power Generating System	Yes	No
212-11	Basic	Re-torque of Engine to Driveshaft Adapter Nut, P/N 212- 040-631-1	No	N/A
212-01-73-1	Rev. B	Inspection and Modification/Repair of Model 212 Tailboom, P/N 212-030-100 (All Dash Numbers)	Yes	No
212-01-73-2	Basic	Inspection of Synchronized Elevators, P/N 205-030-856 (All Dash Numbers)	Yes	No
212-03-73-1	Basic	Installation of Improved Engine Oil Cooler Cowl Latches	No	N/A
212-03-73-2	Basic	Inspection of Electrical Terminal Block on Starter / Generator	No	N/A
212-04-73-1	Basic	Installation of Transmission Internal Oil Filter Gaskets, P/N 205-040-187-1 and -3	Yes	No
212-04-73-2	Rev. A	Grease, P/N 204-040-755-3, Dated After July, 1973	Yes	No
212-(04-1)-73-1	Basic	Inspection of Main Rotor Blades, P/N 204-011-250 (All Dash Numbers)	Yes	No
12-(04-2)-73-1	Rev. A	Inspection of 204-011-451-1 Trunnion Bearings Installed In the Swashplate Rotating Ring Assembly, P/N 204-011-403-1	Yes	No
12-(04-2)-73-2	Basic	Inspection of the Swashplate and Support Assy, P/N 204-010-400	Yes	No
12-05-73-1	Rev. A	Increased Torque Value on Tail Rotor Retaining Nut, P/N 212-010-706-1	Yes	No
12-05-73-2	Basic	Inspection, Replacement, and Installation of Tail Rotor Pitch Change Shaft Bearing, P/N 212-010-762-1	Yes	No
12-05-73-3	Basic	Modification to Marvel Model 7HEL075 Kit-Tail Rotor Balancing and a One-Time Tail Rotor Balancing and Track Inspection Requirement	Yes	No

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Revision: O

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-05-73-4	Basic	Inspection of Tail Rotor Hub Assembly, P/N 212-010-	Yes	No
12-05-73-5	Rev. C	701 Inspection of Tail Rotor Hub Assembly P/N 212-010-	Yes	No
12-10-73-1	Rev. A	701-3 Removal of Fuel Filter Screen from Filling, P/N S2490	Yes	No
12-11-73-1	Basic	Inspection of the Anti-Torque Control Tubes, P/N's 212- 001-053-5, 212-001-052-1, and 212-001-055-1	Yes	No
12-11-73-2	Basic	Modification of the Lateral Cyclic Control Bellcrank, P/N 212-001-070-3, Installed in (FAA) I.F.R. Configured	Yes	No
212-01-74-1	Basic	Sealing of Left Hand, Aft Fuel Cell Bulkhead Panel	Yes	No
212-01-74-2	Rev. B	Inspection, Repair, and Modification of Synchronized	Yes	No
212-01-74-3	Basic	One Time Inspection of Upper Right Hand Tail Boom Attachment Bolt, P/N NAS628-26	Yes	No
212-03-74-1	Basic	Repositioning Electrical Terminal Block on Starter/Generator	No	N/A
212-03-74-2	Rev. A	Installation of Improved Engine Oil Cooler Cowl Latches	No	N/A
212-03-74-3	Basic	Replacement of Engine Cowl Latches	No	N/A
212-03-74-4	Basic	Inspection of Engine Chip Detectors (Canceled. Perform Inspection Per U.A.C.L. Inspection Letter dated 2 December 1974.)	No	N/A
212-04-74-1	Basic	Inspection of Main Driveshaft Boot, P/N 212-040-176-3	No	N/A
212-04-74-2	Rev. B	Modification of Transmission Oil System	Yes	No
212-(04-2)-74-1	Basic	One Time Inspection of Scissors and Sleeve Assemblies P/N 204-011-401-17 and -19	Yes	No
212-(04-2)-74-2	Basic	Inspection of Swashplate Scissors Lever Bolts, P/N NAS464-P8-90 or P/N 212-010-411-1	Yes	No
212-05-74-1	Basic	Inspection of Tail Rotor Assembly, P/N 212-010-701 (All Dash Numbers), for Interference	Yes	No
212-08-74-1	Rev. A	Replacement of Airspeed Indicators	Yes	No
212-12-74-1	Basic	100 Hour Inspection of Bleed Air Shutoff Valve, P/N 209- 072-433-1	Yes	No
212-75-1	Basic	Inspection of Transmission Shaft Adapter Nut, P/N 212-040-631-1	Yes	No
212-75-2	Basic	One Time Inspection of Emergency Exit Decals and	Yes	No
212-75-3	Basic	Internal Rescue Hoist Assembly, P/N 205-706-030-5, - 15, or-21	Yes	No
212-75-4	Basic	Manual Actuation of Emergency Flotation Valve, P/N 212-073-921-1	Yes	No
212-75-5	Basic	Inspection of Transmission Oil System	Yes	No
212-75-6	Rev. C	Inspection, Sealing, and Refinishing of Main Rotor Blade, P/N 204-012-001 (All Dash Numbers) and P/N 212-015-501-5	Yes	No
212-75-7	Rev. A	Replacement of Emergency Exit Decals and Escape Release Handle Covers	No	N/A

0000		ABLE 1 - BELL HELICOPTER TEXTRON 212 SERVICE BU		
SB Number 212-75-8		Subject	Applies to Eagle Single	Affected by Eagle Single
	Rev. A	Revised Tail Rotor Rigging Dimensions	Yes	No
212-75-9	Rev. A	Modification of Internal Rescue Hoist Assembly, P/N 205-706-030-21	· Yes	No
212-76-1	Rev. A	Replacement of Emergency Flotation Inflation Equipment Aluminum Parts With Steel Parts	Yes	No
212-76-2	Basic	One Time Inspection of Main Rotor Blade Bolt Washer, P/N 204-011-152-1	Yes	No
212-76-3	Basic	A. Assignment of 500 Hour Service Life to Float Gear Crosstubes, P/N 205-050-114-1, -3, -5, -7, and -9, and Crosstube Assemblies, P/N 205-706-050-5 and -9 B. Removal From Service of Damper Assemblies, P/N 205-050-127-3 and -5 (Manufactured by Frieby)	Yes	No
212-76-4	Basic	Inspection of Stabilizer Bar Outer Tube, P/N 204-011- 328-1/-11	Yes	No
212-76-5	Basic	Stabilizer Bar Tube Assembly, P/N 204-011-328-1	Yes	No
212-76-6	Rev. B	Flight Control Tubes and Bellcranks	Yes	No
212-76-7	Basic	Hydraulic Actuator, P/N 212-076-005-7, Moisture Seal	Yes	No
212-76-8	Basic	Swashplate Support Assembly, P/N 204-011-404-9	Yes	No
212-76-9	Basic	Inspection and Adjustment of Latch System, Passenger	No	N/A
212-76-10	Rev. B	Door Emergency Escape Panels Replacement of NAS Rotating Control Bolts With Bell Standard Bolts	Yes	No
212-76-11	Basic	Replacement of Tail Rotor Hanger Rearings P/N 204	Yes	No
212-76-12	Basic	040-623-1, With P/N 204-040-623-5 Assignment of a 1000 Hours Overhaul Period to Rotor	Yes	No
212-76-13	Basic	Brake Quill, P/N 205-040-300-1 One-Time Inspection of Fuel Boost Pumps, P/N 205-	Yes	No
212-76-14	Rev. A	Installation of Main Rotor Blade Inspection System Kit, P/N 212-704-116-1, on Main Rotor Blade, P/N 204-012-	Yes	No
212-76-15	Rev. A	001-23 Replacement of the Coupling Seals on the Main		
12-76-16	Basic	Driveshaft Assembly, P/N 212-040-005-11 Inspection of Transmission to Engine Driveshaft Adapter	No	NA
12-76-17	Basic	Nul, P/N 212-040-631-1	No	N/A
12-76-18	Basic	Installation of Cyclic SCAS Stops, P/N 212-001-190-7 and -8	Yes	No
12-76-19	Basic	Inspection of Steel Grip Pads on Main Rotor Blade, P/N 204-012-001 (All Dash Numbers)	Yes	No
		Replacement of Transmission Accessory and Tail Rotor Drive Pinlon Gear, P/N 212-040-202-1, With New Gear, P/N 212-040-202-3	Yes	No
12-77-1	Rev. A	1000 Hour Special Insp. Requirements For Main Rotor Hub Filling Assys, P/N 212-010-103-5, Pins, P/N 204- 012-104-5, and Strap Assemblies	Yes	No
12-77-2	Basic	Model 212 Main Rotor Blades, P/N 204-012-001-23 and -29	Yes	No
12-77-3	Basic	Installation of Cyclic SCAS Stops, P/N 212-001-190-7 and -8	Yes	No

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-77-4	Basic	Assignment of 600 Hr Service Life to the Rotor Brake	Yes	No
212-77-5	Basic	Quill Bearings, P/N 204-040-424-1 Inspection of Engine Mount Bearing Assembly, P/N 212-	No	N/A
212-77-6	Basic	061-101-1 Hydraulic System Installation of AFCS Equipped Model	Yes	No
212-77-7	Basic	212 Helicopters Tail Rotor Pitch Change Horn, P/N 212-010-716 (All	Yes	No
212-77-8	Rev. A	Dash Numbers) Model 212 Main Rotor Blades, P/N 204-012-001-23 and	Yes	No
212-77-9	Basic	-29 A. Reduction of Service Life, B. Inspection of Blades Adding Additional Inspection Holes in the L/H and R/H	No	N/A
212-77-10	Basic	Passenger Door Assemblies Modification of Main Rotor Blade Inspection System Kit,	No	N/A
212-77-11	Basic	P/N 212-704-116-1 Replacement of Spacers Attaching the Emergency	No	N/A
212-77-12	Basic	Escape Release Handle Covers Inspection of T/R Driveshafts & Removal of Anti-Chafing Tape from the T/R Drive-Cover & the Fin Cover Door	Yes	No
212-77-13	Rev. A	Assemblies Replacement of the Coupling Seals on the Main	No	N/A
212-77-14	Basic	Driveshaft Assy, P/N 212-040-005-11 Inspection of Hydraulic Actuator, P/N 212-076-005-9	Yes	No
212-77-15	Basic	Replacement of Emergency Flotation Inflation Equipment Aluminum Parts With Steel Parts	Yes	No
212-77-16	Basic	Changes to the 212 Maintenance Manual Overspeed Conditional Inspection Requirements	Yes	No
212-77-17	Basic	Assignment of 1000 Hour Service Life to Aft Crosstube Assemblies, P/N 205-040-400-7, -29, -35, and -705	Yes	No
212-78-1	Basic	Model 212 Main Rotor Blade, P/N 204-012-001-33, Reduction of Service Life	Yes	No
212-78-2	Basic	External Cargo Suspension Kit, Decrease of Load	Yes	No
212-78-3	Basic	Rating Main Rotor Hub Inboard Fitting, P/N 212-010-103-5, Reduction of Service Life	Yes	No
212-78-4	Basic	Main Rotor Hub Strap Assys, P/N 204-012-112-5, Reduction of Service Life	Yes	No
212-78-5	Basic	Installation of Deflector, P/N 212-030-699-101 L/H and - 102 R/H, to Model 212 Passenger Doors, P/N 205-032-	Yes	No
212-78-6	Basic	699-9 and -10 Replacement of External Cargo Hook Link Assy, P/N 205-070-944-1 or -5, With New Link Assy, P/N 205-070- 944-7	Yes	No `
212-78-7	Basic	Replacement of Tail Rotor Driveshafts, P/N 204-040-620-3 and -7, With New Tail Rotor Driveshaft, P/N 204-	Yes	No
212-78-9	Rev. A	D40-620-11 Emergency Float Bag Assys, P/N's 212-050-207-1, -2, -3, and -4, or P/N 212-030-411-1, -2, -3, and -4, Installation of Girt Reinforcements on Inboard Corners of Girt Assemblies, In Accordance with BE Goodrich's Service Bulletin No. 1 and Air Cruiser's Service Bulletin	Yes	No
212-78-10	Basic	No. 120-78-1 Main Rotor Hub Strap Pin, P/N 204-012-104-5, Reduction of Service Life	Yes	No

Revision: 0

SB Number	Issue	Subject	Applies to	Affected by
212-78-11	Basic	Replacement of the Transmission Spiral Bevel Gear, P/N 204-040-701-1, -3, with Trans. Spiral Bevel Gear, P/N 204-040-701-101	Eagle Single Yes	Eagle Singl
212-78-12	Basic	Inspection of Spiral Bevel Gear, P/N 204-040-701-3 and -101, and Installation of Rotor Brake Quill P/N 204-040-300-1	Yes	No
212-79-13	Rev. A	Avionic Equipment Wire Harness, Chafing / Rerouting of	Yes	No
212-79-14	Basic	Main Rotor Hub Assembly, P/N 204-012-101 (All Dash Numbers), Corrosion Protection of	Yes	No
212-79-15	Rev. A	Inspection and Replacement of Transmission Aluminum Oil Tubes, P/N 212-040-235-1, 212-040-236-1, 212-040- 238-1, and Quick Disconnect Coupling Halves, P/N 375200-12 and 375504-12	Yes	No
212-79-16	Rev. A	Hydraulic CylInder Assemblies, P/N 212-076-005-001, - 005, -007, -009 and -011, Inspection and Rework of Spanner Link Assembly, P/N 41000517	Yes	No
212-80-17	Basic	Reduction of Retirement Life of Tension/Torsion Straps, P/N 204-012-122-001 /-005	Yes	No
212-80-18	Rev. A	Float Landing Gear Crosstube, P/N's 205-050-114-001, -003, -005, -007, -009, -011, -013, and 205-706-050-005, -009, and -013, Mandatory Retirement and	Yes	No
212-80-19	Rev. A	Mandatory Relocation of Forward Friction Damper Oil filter, P/N 204-040-760, V-Band Clamp T-Rolf	Yes	. Ma
212-81-20	Rev. A	Replacement of		No
212-81-21	Basic	Zinc Chromate, Thermal Limit Indicator, Addition of	No	N/A
212-81-22	Rev. A	Swashplate Support, P/N 204-011-404-017, Inspection of	Yes	No
		PART I: Swashplate Support Assembly, P/N 204-011-404-017, Retirement Life Reduction of PART II: Swashplate Support Assembly, P/N 204-011-404-017, Replacement of	Yes	No
212-81-23	Rev. A	Main Rotor Yoke, P/N 204-011-102 (All Dash Numbers), Retirement Life of	Yes	No
212-81-24	Basic	Emergency Flotation System, Kit P/N 212-706-042-(All), Manual Actuation System, Modification and Re-rigging of	Yes	No
212-81-25	Basic	Swashplate Support Assembly, P/N 204-011-404-121, Inspection of	Yes	No
212-81-26	Rev. A	Main Hydraulic Cylinder Assembly, P/N 212-076-005- 101, Inspection of the Lower Servo Housing for Blocked Bypass Passage	Yes	No
12-81-27	Basic	Carbon Magnetic Input Quill Seal, P/N 412-040-111-101, Removal of	Yes	No
12-82-28	Basic	Rotor Brake Master Cylinder, Maximum Pressure, Inspection of	Yes	No
12-82-29	Basic	Float Kit, P/N 212-706-042 All, Unions, P/N MS21902J8, One-Time Special Inspection and Replacement of	Yes	No
12-82-30	Basic	Internal Hoist, P/N 214-070-300-1, Western Gear Corp. P/N 42277R1, Inspection and Modification of	Yes	No
12-83-31	Rev. A	Screen, P/N 212-060-538-103 and/or 212-060-536-001, Removal of	Yes	No
12-84-32	Basic	Decal, P/N 212-062-515-101 Installation of	Yes	No

Revision: O

SB Number	Issue	LE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULL Subject	Applies to Eagle Single	Affected by Eagle Single
2D Mullipel		Engine Fire Extinguisher Bottle, P/N 209-062-908-1,	No	N/A
12-84-33	Basic	Squib Discharge Valve, Identification and Wiring		
	İ	Clarification of		
	-	Reservoir, Emergency Flotation, P/N's 212-073-810-1,	Yes	No
12-84-34	Basic	212-073-812-3, 212-073-911-1, or 212-073-911-3,		
		Installation of WARNING Decal, P/N 31-023-8B and		
		1 Three CAUTION Decals, P/N 31-023-9B		
10 04 0E	Basic	Float Bag, P/N 212-050-207-009, -010, -011, and -012,	Yes	No
212-84-35	Dasic	Inspection of		ļ
212-84-36	Basic	Flevators P/N 205-030-856-103 and -105 and Prior	Yes	No
212-84-30	Dasic	Dash Numbers, to Horn Assembly, P/N 205-001-914-		
		i 020 Attachment Modification of		NI.
212-85-37	Rev. A	Main Rotor Grip/Blade Bolt Interference on Repaired	Yes	No
212-00-37	INCV. A	Grips, P/N 204-011-121 Series, Inspection and Rework		
		of		No
212-86-38	Rev. A	Fin Spar Assembly, P/N 212-030-121-005/-107, Spar	Yes	No
Z 1Z-00-30	1.04.71	Cap Assembly, P/N 212-030-447-001/-101, Inspection		
		and Renair of		No
212-86-39	Rev. A	Tail Rotor Trunnion Bearing Housing, P/N 212-011-716-	Yes	No
212-00-00	1.00.	001 Inspection of		No
212-86-40	Basic	Emergency Flotation System, and Squib Valve	Yes	NO
212 00 10	Busic	Assembly, P/N 212-073-912-(All), Inspection and		
		Modification of		No
212-86-41	Rev. A	Main Rotor Blade, P/N 204-012-001 (All Dash Numbers)	Yes	140
212 00		and D/N 212-015-501 (All Dash Numbers), inspection of _	Yes	No
212-87-42	Basic	Emergency Flotation System, Modification of, and Squib	162	
		Valve Assembly, P/N 212-073-912-(All), Replacement of	Yes	No
212-87-43	Rev. A	Main Rotor Pillow Block to Yoke Attachment washer,	162	140
		P/N AN960-816, Replacement of	Yes	No
212-87-44	Rev. A	Main Rotor Mast, P/N 204-011-450 Series, and Main	103	
		Rotor Trunnion, P/N 204-011-105-001, Assignment of		
		Retirement Life	No	N/A
212-87-45	Rev. A	Gas Generator Case Seam Weld, Inspection	110	
		Procedures P/N	Yes	No
212-87-46	Basic	Engine Fuel Valve Electrical Connectors, P/N		
		MS3456W145-5S, One Time Inspection of Ground Handling Wheel Gear Assembly, P/N 212-050-	Yes	No
212-87-47	Rev. A	200-005 and -101, Cradle Assembly, P/N 214-050-011-		
		001, Pin Replacement of		
		Main Rotor Yoke, P/N 204-011-102 (All Dash Numbers),	Yes	No
212-87-48	Basic	Inspection of		
0.10.00.10	Desig	Flight Control Cylinder Assemblies, P/N 212-076-005	Yes	No
212-88-49	Basic	(All Dash Numbers) and 212-076-004 (All Dash		
	İ	Numbers Cleaning of		
212-88-50	Rev. A	Internal Hoist Assembly, P/N 205-072-260-15, -19 and -	Yes	No
212-88-50	Nev. A	21, Inspection of Load Cable and Hook/Bumper		
		Stowage		
212-88-51	Basic	Ground Handling Wheel Gear Assembly, P/N 204-050-	Yes	No
Z 1Z-00-01	2000	200-005 and -15 Forward Support Pin, Replacement of		No
212-88-52	Basic	Engine Fuel Switch, Inspection of	Yes	No
212-00-02	2000		1/	No
212-89-53	Rev. B	Aeroquip 601 Hose Assemblies, One-Time Inspection	Yes	INU
212-00-00		and Replacement	V	No
212-89-54	Basic	Spiral Bevel Gear P/N 204-040-701-103, Inspection of	Yes	INO

27.00		ABLE 1 - BELL HELICOPTER TEXTRON 212 SERVICE BUI	LE IINS	
SB Number 212-89-55		Subject	Applies to Eagle Single	Affected by Eagle Singl
	Rev. A	Strap Assembly, Main Rotor Tension –Torsion P/N 204- 012-122-5 and P/N 204-310-101-101, Removal from Service	Yes	No No
212-89-56	Rev. B	Main Rotor Flight Control System Bolts, Inspection of	Yes	No
212-89-57	Rev. A	Breeze-Eastern Cargo Hooks P/N 5P7109-12 and -62, Warning Plate, Addition of	Yes	No
212-89-58	Rev. B	Inspection of Float Bags P/N 212-050-207-9, -10, -11, and -12	Yes	No
212-90-59	Basic	Drag Brace Assembly, P/N 204-011-140-003 -005	Yes	No
212-90-60	Rev. A	Magnetic Particle Inspection Main Rotor Yoke P/N 204-011-102 (All Dash Numbers),	Yes	No
212-90-61	Basic	Swashplate Outer Ring P/N 204-011-403-001 S/N SO	Yes	No
212-90-62	Rev. A	000014, Removal From Service Main Rotor Pillow Block Attachment Bolt 204-011-171- 003, Washer 140-007-33S28-3 and Nut EBO8O, One	Yes	No
212-90-63	Rev. A	Time Use of Tailboom Upper Longeron Splice Inspection Provisions	Yes	hr.
212-90-64	Rev. B	Method of Calculating Retirement Life on Subject Parts		No
		and Assignment of Retirement Lives 1) Main Rotor Yoke, P/N 204-011-102 All 2) Main Rotor Mast, P/N 204-011-105-450 All 3) Main Rotor Trunnion, P/N 204-011-105-001	Yes	No
212-90-65	Basic	Crew Door Hinge Pins (Jettison Pins) P/N 204-030-790- 011/-013	Yes	No
212-91-66	Rev. A	Lower Planetary Spider Gear, P/N 204-040-785-003, Assignment of a Special Inspection	Yes	No
212-91-67	Basic	Engine-To-Driveshaft Coupling Adapter Installation Procedures	No	N/A
212-91-68	Basic	Tension Torque Strap Retention Pins P/N 204-012-104- 005	Yes	No
212-91-69	Rev. B	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-003/-005	Yes	No
212-91-70	Basic	Power Section Compressor Disc P/N 3018312 and 3017713, Inspection of	No	N/A
212-91-71	Basic	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-003/-005	Yes	No
212-91-72	Basic	Swashplate Support P/N 204-011-404-125	Yes	No
212-92-73	Basic	Scissor Link to Swashplate Attachment Bolt, Inspection of	Yes	No
12-92-74	Basic	Oil Level Indicators P/N 204-040-508-005/-007/-013	Yes	No
12-92-75	Basic	Pilot Collective Stick P/N 212-001-164-105 (#2 Throttle Grip Anchor Pin) Modification of	No	N/A
12-92-76	Rev. A	Co-Pilot Doorpost Wire Harness, Inspection / Modification of	Yes	No
12-92-77	Basic	Passenger Door Emergency Push-Out Windows	Yes	No
12-92-78	Basic	Tail Rotor Yoke 212-010-704-005/-107	Yes	No
12-92-79	Rev. A	Pedestal Defrost Control Linkage, Inspection / Modification of	Yes	No

Revision: O

SB Number	Issue	SLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULL Subject	Applies to Eagle Single	Affected by Eagle Single
12-92-80	Basic	Main Rotor Yoke P/N 204-011-102 All Dash Numbers,	Yes	No
12-92-81	Basic	Removal From Service Shear Link Assembly, P/N 212-001-262-001	Yes	No
12-93-82	Rev. A	Rotor Brake Quill P/N 205-040-300-001, Removal From	Yes	No
212-93-83	Basic	Service Lower Spider P/N 412-040-785-101, Assignment of	Yes	No
212-93-84	Rev. A	Retirement Life Cargo Hooks, Breeze Eastern Customer Advisory	Yes	No
212-93-85	Rev. A	Bulletin 0/H 3 Years Tailboom Doubler P/N 212-030-099-089/-129	Yes	No
212-93-86	Basic	Hose Assembly Part Number 70-009K115C194A, 70-	Yes	No
212-93-87	Basic	009K120W371A, One Time Inspection of Intermediate Gearbox Mounting Bolts, One Time	Yes	No
212-93-88	Basic	Inspection For Correct Part Number and Installation Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-	Yes	No
212-93-89	Rev. A	005 One Time Inspection of Main Driveshaft and Tail Rotor Drive System Grease Lubricated Couplings, Over-temperature Indicators,	Yes	No
212-94-90	Basic	Installation of Tarsyn-H Three Axis Gyro P/N 4020936-903/-904	Yes	No
212-94-91	Rev. B	Blade Bolt 204-011-151-001, Removal From Service of	Yes	No
212-94-92	Rev. A	Specific Serial Numbers Introduction of New Scheduled Inspection, Overhaul and Conditional Inspection Requirements, Main Rotor Grip P/N 204-011-121-009, -121 and Part Number Grips With	Yes	No
212-94-93	Basic	Modified Suffix Characters Main Driveshaft Boot Assy P/N 212-040-176-101	No	N/A
212-94-94	Basic	Inspection, Removal From Service Main Rotor Yoke Inspection of	Yes	No
212-95-95	Rev. C	Tail Rotor Hanger Bearings P/N 204-040-623-003/-005,	Yes	No
212-95-96	Rev. A	Application of Witness Mark Elbow P/N 212-076-146-001, Removal From Service	Yes	No
212-95-97	Basic	Main Rotor Mast P/N 204-011-450-007/-105/-113/-119, and Main Rotor Trunnion P/N 204-011-105-001/-103, Change of Retirement Life and Method of Details 100-005	Yes	No
212-95-98	Rev. A	Main Rotor Hydraulic Servo Actuators P/N 212-076-005- 007/-009/-011/-101, One Time Inspection of Shoulder Bolts		No
212-95-99	Basic	Auxiliary Lower Engine Cowl Lock	Yes	No
212-96-100	Rev A	Tail Rotor Yoke Assemblies P/N 212-010-704-All and P/N 212-010-744-All Inspection of; and Trunnion Assemblies P/N 212-010-738-001 Inspection of and Trunnion Assemblies P/N 205-012-716-001 and P/N 212-010-703-001 Removal From Service	Yes	No
212-96-101	Basic	Tail Rotor Yoke P/N 212-011-702-All Inspection of, and Tail Rotor Flapping Stop/Yield Indicator P/N 212-011-713-103 Installation Of	Yes	No

SB Number	Issue	Subject	Applies to	Affected by
212-98-102	Basic	Cargo Hook Load Ring Decal	Eagle Single Yes	Eagle Single
212-98-103	Rev. B	HR Textron Inspection for Bogus Actuators	Yes	No
212-99-104	Basic	High Landing Gear Aft Crosstube Retirement Life	Yes	No
212-99-105	Basic	BL 4807 Swivel Hook Reliability	Yes	No
212-00-106	Rev. B	Main Potes (M/D) March D/M 60 (a)		140
	1.00.0	Main Rotor (M/R) Mast, P/N 204-011-450-007/-105/- 113/-119, Inspection and Retirement Index Number (RIN) Life Reduction	Yes	No
212-00-107	Rev. A	Tail Rotor Counterweight Bellcrank Retention Nut MS14145L6 and MS17826-6, Installation and One Time Use of	Yes	No
212-00-108	Rev. A	Cargo Hook, Onboard Systems P/N 528-002-00	Yes	No
212-00-109	Basic	Main Hydraulic Servo Actuator Rod End Lock Washer,	Yes	No
212-00-110	Rev. A	Inspection and Replacement of Fin Spar Cap P/N 212-030-125-001, P/N 212-030-447-		
212-00-111	Rev. D	1 001/-101, Inspection of	Yes	No
212-01-112		Tail Rotor (T/R) Blade 212-010-750-009/-105/-107, Tip Block Retention Modification	Yes	No
	Basic	Magnetic Brake P/N 204-001-376-003 One Time Inspection of	Yes	No
212-01-113	Basic	Chip Detector Assembly, Tedeco B3703	Yes	No
212-01-114	Basic	Clutch Assembly P/N X134296, Assignment of Retirement Life	Yes	No
212-01-115	Basic	Pillow Block P/N 204-011-108-113, Tube Assembly, P/N 212-010-404-005, Inspection and Recall of Specific Serial Number Part	Yes	No
212-02-116	Rev. A	Main Rotor Grips 204-011-121-009 and -121, Ultrasonic Inspection of	Yes	No
212-02-117	Basic	1200 Hour Special Inspection Requirements for Main Rotor Hub Pins P/N 204-012-104-003/-005	Yes	No
212-02-118	Basic	Tail Rotor Blade Assemblies P/N 212-010-750-113/-115 Inspection and Rework of	Yes	No
12-04-119	Basic	Pratt Whitney Canada Service Information Letter (PTST	No	N/A
12-04-120	Basic	Tail Rotor Pitch Hom Assembly P/N 212-011-708-105,	Yes	No
12-05-121	Basic	Replacement of Crosshead P/N 212-010-775-001, Inspection and Recall	Yes	No
12-05-122	Basic	Tall Rotor Blade P/N 212-010-750-009 through -129	Yes	No
12-06-123	Basic	Inspection and Rework of Float Inflation Valve Squib 29022968, Misidentification of	Yes	
12-07-124	Basic	Engine, P3 Filter and Pneumatic System –Inspection of		No
12-07-125	Rev. B		No	N/A
12-07-126		Tail Rotor Blade Assembly, Inspection of	Yes	No
	Basic	AGB Coupling – Shaft Bearing – Inspection / Replacement of	No	N/A
12-07-127	Basic	Cyclic Flight Control Bearing P/N MS27643-4 One Time Inspection and Replacement of	Yes	No

Revision: O

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-08-128	Basic	Flight Controls – Hydraulic Servo Actuator Recall for	Yes	No
212-08-129	Basic	Undersized Radius Scissor and Sleeve Assembly, P/N 204-011-401-021, Seal P/N 204-010-428-001 Replacement	Yes	No
212-08-130	Rev. B	Main Rotor Blade P/N 212-015-501-005, -111, -113, - 115, -117, -119 and -121, Inspection of	Yes	No
212-09-131	Basic	Inspection / Change of Restraint System Assembly with Inertia Reel and Manual Lock Handle	Yes	No
212-09-132	Rev. A	High Landing gear Forward Crosstube p/n 212-321-103,	Yes	No
212-09-133	Rev. A	Inspection of 205-030-856-157/-159 Elevators, One Time Inspection	Yes	No
212-09-134	Rev A	of Tail Rotor Blade p/n 212-010-750-ALL, inspection of	Yes	No
212-10-135	Basic	Inspection of transmission oil line p/n 70-061L000V360A	Yes	No
212-10-136	Rev. A	for correct length Gearbox Cowl door hinges, crimping of	No	N/A
212-10-137	Rev. A	Inspection for gap between the intake fairing assembly	No	N/A
212-10-138	Basic	and the lower forward firewall horizontal flange Low Skid Gear Fwd Crosstubes p/n 212-320-103	Yes	No
212-10-139	Basic	Elevator and Directional Flight Control Bearings p/n	Yes	No
212-10-140	Basic	MS27643-4; Inspection and Replacement of High Forward Crosstubes p/n 205-050-403-031, 412-	Yes	No
212-10-141	Rev. A	050-046-101, Mandatory Inspection Main Rotor Hub Inboard Strap Fitting 212-010-103-007,	Yes	No
212-10-142	Rev. B	Removal from Service Main Rotor Hub Inboard Strap Fitting 212-010-103-007,	Yes	No
212-11-143	Basic	One Time Magnetic Particle Inspection of. Emergency Floatation System Mandatory Inspection of	Yes	No
212-12-144	Basic	Tube Assembly p/n 412-073-820-101 Main Rotor Grip 204-011-121-009/-121 One Time	Yes	No
212-12-145	Basic	Inspection and Rework Collective Lever p/n 212-010-403-005, One Time	Yes	No
212-12-146	Basic	Inspection of. Engine Fire Extinguisher Bottle Stem Inspection	No	N/A
212-13-147	Basic	Tail Rotor Blade p/n 212-010-750-ALL, Inspection of	Yes	No
212-13-148	Basic	Transmission and Gearbox oil cooler 209-062-501-005	No	N/A
212-13-149	Basic	serial number verification and replacement of Hydraulic Servoactuator Undersized Thread Root	Yes	No
212-14-150	Basic	Radius Main Potor Grin 204-011-121-009 Revised Ultrasonic	Yes	No
212-14-150	Basic	Inspection and Daily Special Inspection Requirements Main Rotor Drive, Engine-to-Transmission Drive shaft	No	N/A
212-14-151	Basic	Retaining Nuts Inspection/Replacement Main Rotor Blade Bolt 204-011-151-001 Inspection,	Yes	No
212-15-152	Basic	Rework and Replacement of Engine Oil Check Valve 209-062-520-001, Inspection	No	N/A
212-15-153	Basic	and Replacement of Tail Rotor Flight Control Tube 212-011-055-101 and	Yes	No
212-10-104	56310	Bearing DAS4-14A1-512, Inspection of		

TABLE 1 - BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS					
SB Number	Issue	Subject	Applies to	Affected by	
212-15-155	Basic	Fuel Check Valve 209-062-607-001, Inspection and Replacement of	Eagle Single No	Eagle Single	
212-15-156	Basic	Seat Belt Comfort Clips, Removal of	Yes	No	

2.2. Bell 205A-1

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
05A-1	Basic	Relocation of Fire Detector Unit	Yes	No
205A-2	Basic	Removal of Lower Irreversible Pilot Valve Plugs in the	No	N/A
205A-2	Dasic	205A/205A-1 Cyclic Cylinders, P/N 205-076-035-1	No	N/A
205A-3	Rev B	Assignment of 1000 Hour Retirement Life for Model 204B Float Gear Aft Cross Tube, P/N 204-706-053-5 and 205A/A-1; Float Gear Cross Tubes (Fwd P/N 205-050-114-3) (Aft 205-050-114-1)	No	
205A-4	Basic	Inspection of 205A/A-1 Forward and Aft Cross Tubes,	No	N/A
205A-5	Basic	Inspection of 205A/A-1 Anti-Torque Pitch Change Chains P/N's 205-001-721-1 and 205-001-748-1	No	N/A
205A-6	Rev A	Inspection and Modification of 205A/A-1 Tailboom Vertical Forward Spar, P/N 205-032-851	No	N/A
205A-7	Basic	Inspection of Tail Rotor Hub and Blade Assy, P/N's 204-011-701-1, -5, -9, and -15; 204-011-800-5, -7, -15, and -17	No	N/A
205-02-73-1	Rev A	Float Kit Installation, P/N 205-706-050-1, Inspection of Forward and Aft Float Cross Tubes, P/N 205-050-114-7 and -9, and Installation of Friction Damper Assys, P/N 205-050-127-3 and -5	No	N/A
205-04-73-1	Rev A	Grease, Part Number 204-040-755-3, Dated After July, 1973		212-04-73-2
205-(04-1)-73-1	Rev A	Inspection of Main Rotor Blades, P/N 204-011-250 (All Dash Numbers)	See ASB 212-(04-1)-73-1	
205-05-73-1	Basic	Inspection of Tail Rotor Hub and Blade Assemblies, P/N	No	N/A
205-05-73-2	Basic	(A) Modification to Marvel Model 7HELO75 Kit – Tall Rotor Balancing (B) A One-Time Tail Rotor Balancing and Track Inspection Requirement		212-05-73-3
205-05-73-3	Rev A	Tail Rotor Blade Retention Bearing Inspection, Hub and Blade Assembly P/N 212-010-701-17	No	N/A
205-05-73-4	Rev A	Mandatory Replacement Interval for Tail Rotor Grip Assy, P/N 204-011-728, is Reduced to 500 Hours	No	N/A
205-05-73-5	Basic	Inspection of Tail Rotor Hub Assembly P/N 212-010-701		212-05-73-4
205-05-73-6	Rev C	Cancelling of Inspection of Tail Rotor Yoke, P/N 212-010-744-1	No	N/A
205-06-73-1	Basic	Installation of Temperature Indicators on the Hydraulic	No	N/A
205-11-73-1	Rev A	Inspection of Anti-Torque Silent Chain Assemblies, P/N	No	N/A
205-04-74-1	Basic	Inspection of Main Driveshaft Boot, P/N 205-040-176-3	l .	212-04-74-4
205-(04-2)-74-1	Basic	Inspection of Swashplate Scissors Level Bolts, P/N 464-P8-90 or P/N 212-010-411-1		12-(04-2)-74-2
205-05-74-1	Rev A	Revised Tail Rotor Rigging Procedures	No	N/A
205-05-74-2	Basic	Inspection of Tail Rotor Assembly, P/N 212-010-701 (All Dash Numbers), for Interference		212-05-74-1
205-75-1	Basic	One Time Inspection of Emergency Exit Decals	See AS	B 212-75-2

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0D N		BLE 2 - BELL HELICOPTER TEXTRON 205A-1 SERVICE B		- 1
SB Number 205-75-2		Subject	Applies to Eagle Single	Affected by Eagle Single
	Basic	Internal Rescue Hoist Assembly, P/N 205-706-030-5, - 15, or -21		212-75-3
205-75-3	Basic	Inspection of Transmission Assembly Oil System	See ASB	212-75-5
205-75-4	Rev A	Inspection of Anti-Torque Pitch Change Control Assembly, P/N 205-012-721-1 or 204-010-740-5, and Pitch Change Rod, P/N 205-012-722-1	No	N/A
205-75-5	Rev C	Inspection, Sealing, and Refinishing of Main Rotor	No	N/A
205-75-6	Rev A	Blade, P/N 204-011-250 (All Dash Numbers) Replacement of Emergency Exit Decals and Escape	See ASB	212-75-7
205-75-7	Rev B	Release Handle Covers Inspection of Fire Extinguisher Cartridges	No	N/A
205-75-8	Basic	Replacement of the Float Damper Clevis Fitting, P/N 205-050-123-005, With A Float Damper Filling, P/N 205-050-1 30-001	No	N/A
205-75-9	Basic	Inspection of Anti-Torque Control Chain, P/N 204-001-739-3	No	N/A
205-76-1	Basic	One Time Inspection of Main Rotor Blade Bolt Washer, P/N 204-011-152-1	See ASB 212-76-2	
205-76-2	Basic	Assignment of 500 Hour Service Life to Float Gear Cross Tubes	See ASB 2	12-76-3
205-76-3	Basic	Inspection of Stabilizer Bar Outer Tube	See ASB 212-76-4	
205-76-4	Basic	Stabilizer Bar Tube	See ASB 212-76-5	
205-76-5	Rev B	Synchronized Elevator	No	N/A
205-76-6	Rev A	Anti-Torque Controls Fairleads	No	N/A
205-76-7	Basic	Hydraulic Actuator Moisture Seal Installation	See ASB 2	12-76-7
205-76-8	Rev A	Flight Control Tubes and Bellcrank	See ASB 2	12-76-6
205-76-9	Rev A	Engine to Transmission Driveshaft Alignment (Superseded by SB 205-77-10)	No	N/A
205-76-10	Basic	Swashplate Support	See ASB 21	2-76-8
205-76-11	Rev A	Removal of Screen From S2490 Filling	No	N/A
05-76-12	Basic	Inspection and Adjustment of Latch System	See ASB 21	
05-76-13	Rev B	Replacement of NAS Bolts With Bell Standard Bolts	See ASB 212	
05-76-14	Basic	One Time Inspection of Fuel Boost Pumps	See ASB 212	
05-76-15	Basic	Replacement of Tall Rotor Hanger Bearings	See ASB 212	
05-76-16	Basic	Rotor Brake Quill, P/N 205-040-300-1	See ASB 212	
05-76-17	Basic	Replacement of Coupling Seals on Main Driveshaft Assy, P/N 205-040-004-17	See ASB 212	
05-76-18	Rev A	Inspection of Steel Grip Pad on Main Rotor Blade, P/N 204-011-250	See ASB 212	

Revision: O

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
205-77-1	Rev A	1000 Hour Special Inspection Req. for Main Rotor Hub Filling Assy, P/N 204-012-102-5; Pins, P/N 204-012-	See ASB	
		104-5; and Strap Assemblies, P/N 204-012-112-5		N/A
205-77-2	Basic	Hydraulic Actuators, P/N 205-076-036	No	
205-77-3	Basic	Assignment of a 750 Hr Service Life to the Rotor Brake Quill, P/N 204-040-424-1	See ASB	
205-77-4	Rev A	Limit Service Life of the Upper Left Hand Tailboom Longeron Assy to 3000 Flight Hours	No	N/A
205-77-5	Basic	Tail Rotor Pitch Change Horn, P/N 212-010-716	See ASB	
205-77-6	Basic	Adding Additional Inspection Holes in the L/H & R/H	See ASB	212-77 - 9
205-77-7	Basic	Passenger Door Assemblies Tail Rotor Chain Guard Assembly, P/N 205-012-725-1	No	N/A
205-77-8	Basic	Inspection of Engine Driveshaft Adapter Bolt P/N 204-	Yes	No
205-77-9	Basic	040-813-1 For Loss of Torque Replacement of Spacers Attaching the Emergency	See ASB 212-77-11	
205-77-10	Basic	Escape Release Handle Covers Engine to Transmission Driveshaft Alignment	Yes	No
205-77-11	Basic	Inspection of Tail Rotor Driveshafts and Removal of Anti-Chafing Tape from the Tail Rotor Driveshaft Cover	See ASB	212-77-12
205-77-12	Rev A	and the Fin Cover Door Assemblies Replacement of the Coupling Seals on the Main	See ASB	212-77-13
		Driveshaft Assembly, P/N 205-040-004-17 Replacement of Tail Rotor Chain Guard P/N 205-010-	No	N/A
205-77-13	Basic	747-3	See ASB	212-77-14
205-77-14	Basic	Inspection of Hydraulic Actuators, P/N 212-076-005-9		3 212-78-2
205-78-1	Basic	External Cargo Suspension Kit, Decrease of Load Rating		3 212-78-4
205-78-2	Basic	Main Rotor Hub Strap Assemblies, P/N 204-012-112-5, Reduction of Service Life		
205-78-3	Basic	Main Rotor Hub Inboard Fitting, P/N 204-012-102-5,		3 212-78-3
205-78-4	Rev A	Replacement of External Cargo Hook Link Assembly, P/N 205-070-944-1 or -5, With New Link Assembly, P/N 205-070-944-7	See ASI	3 212-78-6
205-78-5	Basic	Mandatory Installation of Tail Rotor Push-Pull Control	·No	N/A
205-78-6	Basic	System M/R Hub Strap Pin, P/N 204-021-104-5, Reduction of Service Life	See ASE	3 212-78-10
205-79-7	Rev A	Control Installation, P/N 205-001-020-001, -005, -007, Inspection of Cyclic Control Cylinder Assys, P/N 205-076-36-007, -009, -011, Replacement of Piston	No	N/A
205-79-8	Basic	Main Rotor Hub Assembly, P/N 204-012-101 (All Dash Numbers), Corrosion Protection of		3 212-79-14
205-79-9	Rev A	Inspection and Replacement of Transmission Aluminum Oil Tubes, P/N's 205-040-214-1, 205-040-213-1, and Quick Disconnect Coupling Halves, P/N 375200-12 and P/N 375504-12		3 212-79-15
205-79-10	NEVER	F/IN 0/ 000T-12	N/A	N/A

SB Number	Issue		A 10	
		Subject	Applies to Eagle Single	Affected b Eagle Singi
205-79-11	Basic	Hydraulic Cylinder Assemblies, P/N 212-076-005-001, -	See ASB 2	12-79-16
		1 000, -007, -009, and -011, Inspection and Rework of		12 70-10
205-80-12	Basic	Spanner Link Assy, P/N 41000517 Reduction of Retro-fit Life of Tension/Torsion Straps,		
		P/N 204-012-122-001/-005	See ASB 2	12-80-17
205-80-13	Rev. A	Float Landing Gear Crosstube, P/N's 205-050-114-004	Can AOD 0	40.00.40
	1	-003,-005, -007, -009, -011, -013, and 205,-706,050,005	See ASB 2	12-80-18
		-009, and -013, Mandatory Retirement and Mandatory		
205-80-14	Rev A	Relocation of Forward Friction Damper		
	I KOV A	Oil and Fuel Filter, P/N 204-040-760, V-Band Clamp T- Bolt, Replacement of	See ASB 212-80-19	
205-81-15	Basic	Zinc Chromate, Thermal Limit Indicator, Addition of		
		and officer, Friendlar Limit Indicator, Addition of	See ASB 2	12-81-20
205-81-16	Basic	Main Rotor Yoke, P/N 204-011-102 (All Dash Numbers),	See ASB 2	10.04.00
205-81-17	Deci	Retirement Life of	966 A9B 5	12-81-23
200-01-17	Basic	Swashplate Support Assembly, P/N 204-011-404-121,	See ASB 2	12-81-25
205-81-18	Basic	Inspection of		.2 01 20
	Dasic	Main Hydraulic Cylinder Assembly, P/N 212-076-005- 101, Inspection of the Lower Servo Housing for Blocked	See ASB 212-81-26	
		Bypass Passage		
205-82-19	Basic	Rotor Brake Master Cylinder, Maximum Pressure	Con ACD Co	0.00.00
205 90 00	-	Inspection of	See ASB 21	2-82-28
205-82-20	Basic	Internal Hoist, P/N 214-070-300-1, Western Gear Corp.	See ASB 21	2-82-30
205-84-21	Basic	P/N 422/ /K1, Inspection and Modification of		_ 02-00
	Dasic	Elevators, P/N 205-030-856-091 and -093, and Prior Dash Numbers to Horn Assembly, P/N 205-001-914-	See ASB 21	2-84-36
		027, Attachment, Modification of		
205-85-22	Rev A	Main Rotor Grip/Blade Bolt Interference on Panaired	C 40D 04	2 2 2 2 2
205-86-23	-	Grips, P/N 204-011-121 Series, Inspection of	See ASB 212-85-37	
200-00-23	Rev A	Fin Spar Assembly, P/N 212-030-121-005 and -007	See ASB 21	2-86-38
		Spar Cap Assembly, P/N 212-030-447-001 and -101, Inspection and Repair of		- 00-00
205-86-24	Rev A	Tail Rotor Trunnion Bearing Housing, P/N 212-011-716-		
		001, Inspection of	See ASB 21	2-86-39
205-87-25	Basic	Main Rotor Pillow Block to Yoke Attachment Washer	See ASB 212	2.07.40
205-87-26		P/N AN 960-816, Replacement of	366 W2P 517	c-8 <i>1-</i> 43
203-07-26	Rev A	Main Rotor Mast, P/N 204-011-450 Series, and Main	See ASB 212	-87-44
		Rotor Trunnion, P/N 204-011-105-001, Assignment of Retirement Life		
205-87-27	Basic	Ground Handling Wheel Gear Assembly, P/N 212-050-		
		200-005 and -101, Cradle Assembly, P/N 214-050-011-	See ASB 212	-87-47
05.07.00		UUT, PIN Replacement of		
05-87-28	Basic	Main Rotor Yoke, P/N 204-011-102, (All Dash	See ASB 212	-87_49
05-88-29	Basic	Numbers), Inspection of	000 AOD 212	-01-40
-5 44 40	Dagit	Flight Control Cylinder Assemblies, P/N 212-076-005 (All Dash Numbers) and 212-076-004 (All Dash	See ASB 212	-88-49
		Numbers), Cleaning of		
05-88-30	Basic	Flight Control Cylinder Assemblies P/N 205-076-020	Ale I	
		(All Dash Numbers), 205-076-031 (All Dash Numbers)	No .	N/A
05-88-31	Pagia	and 205-076-036 (All Dash Numbers), Cleaning of	[
00-00-31	Basic	Ground Handling Wheel Gear Assembly, P/N 204-050-	See ASB 212-	88-51
05-89-32	Basic	200-005 and -15 Forward Support Pin, Replacement of		
		Spiral Bevel Gear P/N 204-040-701-103, Inspection of	See ASB 212-	89-54

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	T .	0.00	Applies to	Affected by
SB Number	Issue	Subject	Eagle Single	Eagle Single
05-89-33	Rev A	Strap Assembly, Main Rotor, Tension-Torsion P/N 204- 012-122-5 and P/N 204-310-101-101, Removal From Service	See ASB 212-89-55 See ASB 212-89-56	
205-89-34	Rev A	Main Rotor Flight Control System Bolts, Inspection of		
205-89-35	Rev A	Cargo Hook P/N SP7109-11, Warning Plate, Addition of	No N/A	
205-90-36	Rev A	Main Rotor Yoke P/N 204-011-102 (All Dash Numbers) Inspection of	See ASB 212-90-60 See ASB 212-90-61	
205-90-37	Basic	Swashplate Outer Ring P/N 204-011-403-001, S/N SC-		
205-90-38	Rev A	Main Rotor Pillow Block Attachment Bolt 204-011-171- 003, Washer 140-007-33S28-3 and Nut EBO8O, One	See ASB 212-90-62	
205-90-39	Basic	Tailboom Upper Longeron Splice Inspection Provisions	See ASB 212-90-63	
205-90-40	Rev A	Method of Calculating Retirement Life On Subject Parts and Assignment of Retirement Lives 1) Main Rotor Mast P/N 204-011-450-All Dash Numbers 2) Main Rotor Trunnion 204-011-105-001	See ASB 212-90-64	
205-90-41	Basic	Crew Door Hinge Pins (Jettison Pins) P/N 204-030-790-	See ASB 212-90-65 See ASB 212-91-68	
205-91-42	Basic	Tension-Torsion Strap Retention Pins P/N 204-012-104-		
205-91-43	Rev B	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-	No	N/A
205-91-44	Basic	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623- 003/-005	See ASB 212-91-71	
205-91-45	Basic	Swashplate Support P/N 204-011-404-125	See ASB 212-91-72	
205-92-46	Basic	Scissors Link to Swashplate Attachment Bolt, Inspection of	See ASB 212-92-73	
205-92-47	Basic	Oil Level Indicators P/N 204-040-508-005/-007/-013		212-92-74
205-92-48	Basic	Tail Rotor Yoke 212-010-704-005/-007	See ASB	212-92-78
205-92-49	Basic	Tail Rotor Driveshaft Inspection of	No	N/A
205-92-50	Rev A	Lower Planetary Spider Gear P/N 204-040-785-003 Magnetic Particle Inspection, All Transmission Assemblies Of All Part and Dash Numbers	No	N/A
205-92-51	Basic	Main Rotor Yoke P/N 204-011-102 All Dash Numbers, Removal From Service	See ASE	3 212-92-80
205-92-52	Basic	Main Beam Cap P/N 205-030-164-095	No	N/A
205-92-53	Rev A	Rotor Brake Quill P/N 205-040-300-001, Removal From Service		3 212-93-82
205-93-54	Basic	Lower Spider P/N 412-040-785-101, Assignment of Retirement Life		3 212-93-83
205-93-55	Rev A	Cargo Hooks, Breeze Eastern Customer Advisory Bulletin No. CAB-100-41, Customer Service Bulletin No. CSB-129 and CSB-142		3 212-93-84
205-93-56	Rev A	Tailboom Doubler P/N 212-030-099-089/-129	See ASI	B 212-93-85

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		BLE 2 - BELL HELICOPTER TEXTRON 205A-1 SERVICE B		
SB Number 205-93-57		Subject	Applies to Eagle Single	Affected by Eagle Single
	Basic	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623- 005 One Time Inspection of		3 212-93-88
205-93-58	Rev A	Main Driveshaft and Tail Rotor Drive System Grease Lubricated Couplings, Over-temperature Indicators, Installation of	See ASE	3 212-93-89
205-94-59	Rev B	Blade Bolt P/N 204-011-151-001, Removal From Service Of Specific Serial Numbers	See ASB	212-94-91
205-94-60	Basic	Main Rotor Yoke P/N 212-011-102-105 Inspection of: Main Rotor Hub Pitch Change Bearings P/N 212-011- 111-103, and P/N 212-011-112-103: Removal of Inner Races From Service Introduction of New Inner Races P/N 212-311-009-101 and P/N 212-311-010-101 Into Service	See ASB 212-94-94	
205-95-61	Basic	Introduction of New Scheduled Inspection Overhaul and Conditional Inspection Requirements: Maln Rotor Grip P/N 204-011-121-005, -117 and Part Number Grips With Modified Suffix Characters	See ASB 212-94-92	
205-95-62	Rev. A	Power train Modification on Model 205A-1	No	N/A
205-95-63	Rev. C	Tail Rotor Hanger Bearings P/N 204-040-623-003/-005, Application of Witness Mark	See ASB	212-95-95
205-95-64	Basic	Elbow P/N 212-076-146-001, Removal From Service	See ASB 212-95-96	
205-95 -65	Rev. A	Main Rotor Mast 204-011-450-007/-105, and Main Rotor Trunnion 204-011-105-001, Change of Retirement Life and Method of Determination	See ASB 212-95-97	
205-95-66	Basic	Main Rotor Hydraulic Servo Actuators 212-076-005- 011/-101, One Time Inspection of Shoulder Rotes	See ASB 212-95-98	
205-96-67	Basic	Main Rotor Blade P/N 204-011-250-ALL: Introduction of Daily Wipe-down Inspection and Special 25 Hour Inspection	No	N/A
205-96-68	Rev. A	Tall Rotor Yoke Assemblies P/N 212-010-704-All and P/N 212-010-744-All Inspection of; and Trunnion Assemblies P/N 212-010-738-001 Inspection of, and Trunnion Assemblies P/N 205-012-716-001 and P/N 212-010-703-001 Removal from Service	See ASB 212-96-100	
205-96-69 205-98-70	Basic	Tail Rotor Yoke P/N 212-011-702- All Inspection of, and Tail Rotor Flapping Stop/Yield Indicator P/N 212-011-713-103 Installation of	See ASB 21	12-96-101
	Rev. A	Fin Spar Cap, Inspection of	No	N/A
05-98-71	Rev. A	Fin Spar, Inspection of	No	N/A
05-98-72	Rev. B	HR Textron Safety Bulletin, Inspection for Bogus Actuators	See ASB 21	2-99-103
05-98-73	Rev. B	Fin Spar Cap, Replacement of	No	N/A
05-99-74	Basic	High Landing Gear Aft Crosstube, Assignment of Retirement Life	See ASB 21	2-99-104
05-99-75	Basic	BL-4807 Swivel Hook Reliability Improvement	See ASB 212	2-99-105
05-00-76	Rev. B	Main Rotor (M/R) Mast, P/N 204-011-450-007/-105, Inspection and Retirement Index Number (RIN) Life Reduction	See ASB 212	2-00-106

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SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single	
05-00-77	Rev. A	Tail Rotor Counterweight Bellcrank Retention Nut	See ASB 2		
		MS14145L6 and MS17826-6, Installation and One Time	0 400.0	12.00.109	
05-00-78	Rev. A	Cargo Hook, Onboard Systems P/N 528-002-00		See ASB 212-00-108 See ASB 212-00-109	
05-00-79	Basic	Main Hydraulic Servo Actuator Rod End Lock Washer, Inspection and Replacement of		See ASB 212-00-111	
205-00-80	Rev. D	Tail Rotor (T/R) Blade 212-010-750-009/-011/-105/-107,			
205-01-81	Basic	Magnetic Brake P/N 204-001-376-003, One Time Inspection of		See ASB 212-01-112	
205-01-82	Basic	Chip Detector Assy, Tedeco B3703		See ASB 212-01-113	
205-01-83	Basic	Clutch Assembly P/N X134296, Assignment of Retirement Life		12-01-114	
205-01-84	Rev. A	Pillow Block P/N 204-011-108-113, Tube Assembly P/N 212-010-404-005, Strap Filling P/N 204-012-102-009, Inspection and Recall of Specific Serial Number Part	See ASB 212-01-115		
205-01-85	Basic	Main Rotor Head Inboard Fitting 204-012-102-009, Inspection of Specific Serial Numbers	No	N/A	
205-02-86	Basic	1200 Hour Special Inspection Requirements for Main Rotor Hub Pins P/N 204-012-104-003/-005		212-02-117	
205-02-87	Basic	Tail Rotor Blade Assemblies P/N 212-010-750-011/- 113/-115, Inspection and Rework of		212 - 02-118	
205-02-88	Basic	Main Rotor Grips 204-011-121-117, Ultrasonic		See ASB 212-02-116	
205-04-89	Basic	Tail Rotor Pitch Horn Assembly P/N 212-011-708-105,		See ASB 212-04-120	
205-05-90	Basic	Crosshead P/N 212-010-775-001, Inspection and Recall		See ASB 212-05-121	
205-05-91	Basic	Tail Rotor Blade P/N 212-010-750-009 through -129,		212-05-122	
205-07-92	Basic	Aeronautical Accessories, Inc. ASB No. AA-06107 for	No	N/A	
205-07-93	Basic	Assignment of a 100-hour Retirement Life for Stabilizer Bar Mixing Lever Bearings P/N KP6A, AN201KP6A, MS20201KP6A, MS27641-6, and Scissors Assembly Pivot Bearings P/N KP8A, AN201KP8A, MS20201KP8A, MS27641-8		See TB 212-91-129	
205-07-94	Basic	Starter/Generator Power Cable Upgrade	No	N/A	
205-07-95	Rev B	Tail Rotor Blade Assembly, Inspection of		212-07-125	
205-07-96	Basic	Cyclic Flight Control Bearing, P/N MS27643-4 One Time Inspection and Replacement of		212-07-127	
205-08-97	Basic	Flight Controls – Hydraulic Servo Actuator Recall for		212-08-128	
205-08-98	Basic	Scissor and Sleeve Assembly, P/N 204-011-401-021,		212-08-129 N/A	
205-08-99	Rev. A	Barrel Assembly P/N 204-011-143-001, Removal from	No No		
205-09-100	Rev. A	High Landing Gear Forward Crosstubes, p/n 212-321-		212-09-132	
205-09-101	Rev. A	205-030-856-157/-159 Elevators, One Time Inspection of	See ASE	212-09-133	

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	Issue	Subject	Applies to	Affected by
205-09-102	Rev A	Tail Rotor Blade p/n 212-010-750-ALL, Inspection Of	Eagle Single	Eagle Single
	<u> </u>	Inspection Of	See ASB 2	12-09-134
205-10-103	Basic	Inspection of transmission oil line p/n 70-061L000V360A for correct length	See ASB 212-10-135	
205-10-104	Basic	Low Skid Gear Fwd Crosstubes p/n 212-320-103		
000 10 100		2 1 1 1 1 2 1 2 2 2 2 2 2 1 1 2 1 2 2 2 2 2 1 1 2 3 2 3	See ASB 212-10-138	
205-10-105	Basic	Elevator and Directional Flight Control Bearings P/N MS27643-4; Inspection and Replacement of	See ASB 21	2-10-139
205-10-106	Basic	High Forward Crosstubes, p/n 205-050-403-031, 412- 050-046-101, Mandatory Inspection	See ASB 212-10-140	
205-11-107	Basic	Main Rotor Hub Inboard Strap Fitting 204-012-102-005/- 009, Magnetic Particle Inspection	No	N/A
205-12-108	Basic	Collective Lever p/n 212-010-403-005, One Time Inspection of.	See ASB 21	2-12-145
205-13-109	Basic	Tail Rotor Blade p/n 212-010-750-ALL, Inspection of		
205-13-110	Basic	Hydraulic Servoactuator Undersized Thread Root	See ASB 21:	
		Radius	See ASB 21	2-13-149
05-15-112	Basic	Tail Rotor Flight Control Tube 212-011-055-101 and Bearing DAS4-14A1-512, Inspection of	See ASB 212	2-15-154
05-15-113	Basic	Seat Belt Comfort Clips, Removal of	See ASB 212	

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3. HONEYWELL T5317 ENGINE SERVICE BULLETINS

Honeywell T5317A/B/BCV Engines 3.1.

All Honeywell engine bulletins apply to their respective engine models as published.

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