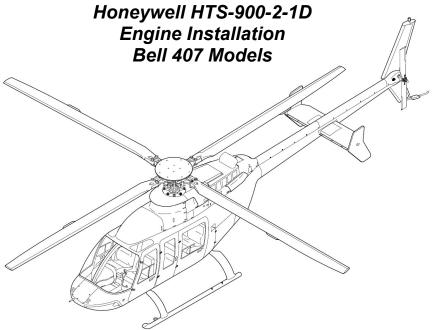


Eagle Copters Ltd. 823 McTavish Road NE Calgary, Alberta, Canada T2E 7G9

Tel: 1 403 250 7370 http://www.eaglecopters.com

ROTORCRAFT FLIGHT MANUAL SUPPLEMENT

FMS-E407-789-1



COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Unapproved Date: 24 NOV 2022



Eagle Copters Ltd. 823 McTavish Road NE Calgary, Alberta, Canada T2E 7G9

Tel: 1 403 250 7370 http://www.eaglecopters.com



FMS-E407-789-1 Page Intro-1

ROTORCRAFT FLIGHT MANUAL SUPPLEMENT

FMS-E407-789-1
Honeywell HTS900-2-1D
Engine Installation
Bell 407 Models
SH14-47

Sections 1-4 of this document comprise the Approved Flight Manual Supplement. Compliance with Section 1, Limitations is mandatory. Section 5 is unapproved and is provided for information only.

Prepared By:

T. Block

Reviewed By:

M. Peters

Released By:

M. Peters

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



This page intentionally left blank

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Log of Revisions

Revision 0	10 NOV 2014	
Revision 1	23 AUG 2016	
Revision 2	23 JAN 2018	
Revision 3	24 NOV 2022	

List of Effective Pages

			· ·	•		
Page	Revision	Page	Revision	. <u></u>	Page	Revision
Intro-1	3	1-17	3		2-13	3
Intro-2	3	1-18	3		2-14	3
Intro-3	3	1-19	3		2-15	3
Intro-4	3	1-20	3		2-16	3
Intro-5	3	1-21	3		2-17	3
Intro-6	3	1-22	3		2-18	3
Intro-7	3 3	1-23	3		2-19	3
Intro-8	3	1-24	3		2-20	3
Intro-9	3	1-25	3 3 3 3 3 3 3 3 3 3 3 3 3		2-21	3
Intro-10	3 3	1-26	3		2-22	3
Intro-11	3	1-27	3		2-23	3
		1-28	3		2-24	3
1-1	3	1-29	3		2-25	3
1-2	3	1-30	3		2-26	3
1-3	3 3	1-31	3		2-27	3
1-4	3				2-28	3
1-5	3 3	2-1	3		2-29	3
1-6	3	2-2	3		2-30	3
1-7	3 3 3 3 3	2-3	3		2-31	3
1-8	3	2-4	3		2-32	3
1-9	3	2-5	3		2-33	3
1-10	3	2-6	3		2-34	3
1-11	3	2-7	3		2-35	3
1-12	3	2-8	3		2-36	3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3
1-13	3	2-9	3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3		2-37	3
1-14	3	2-10	3			
1-15	3	2-11	3		3-1	3 3
1-16	3	2-12	3		3-2	3

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Page	Revision	Page	Revision	Page	Revision
3-3	3	4-2	3	4-41	3
3-4	3	4-3	3	4-42	3
3-5	3	4-4	3	4-43	3
3-6		4-5	3	4-44	3 3 3 3 3
3-7	3	4-6	3 3	4-45	3
3-8	3	4-7	3	4-46	3
3-9	3	4-7 4-8	3	4-47	3
3-10	3	4-0 4-9	3	4-48	3
3-10	3	4-10	3	4-49	3
3-11	3	4-10 4-11	3 3	4-49 4-50	3 3 3
3-12 3-13	3	4-11 4-12	3	4-50 4-51	3
3-13 3-14	3	4-12 4-13	3	4-51 4-52	3
3-1 4 3-15	3	4-13 4-14	3	4-52 4-53	3
			3	4-33	3
3-16 3-17	3	4-15 4-16	3	E 1	2
	3		3	5-1	3
3-18	3	4-17	3 3	5-2	3 3
3-19	3	4-18	3	5-3	3
3-20	3	4-19	3 3	5-4	3 3 3
3-21	3	4-20	3	5-5	3
3-22	3	4-21	3	5-6	3
3-23	3	4-22	3	5-7	3 3 3
3-24	3	4-23	3 3	5-8	3
3-25	3	4-24		5-9	3
3-26	3 3	4-25	3 3	5-10	3 3 3
3-27	3	4-26	3	5-11	3
3-28	3	4-27	3	5-12	3
3-29	3	4-28	3	5-13	3
3-30	3	4-29	3 3	5-14	3 3
3-31	3	4-30	3	5-15	3
3-32	3	4-31	3	5-16	3 3 3
3-33	3	4-32	3	5-17	3
3-34	3	4-33	3	5-18	3
3-35	3	4-34	3	5-19	3
3-36	3	4-35	3 3	5-20	3 3 3
3-37	3	4-36	3	5-21	3
3-38	3	4-37	3	5-22	3
3-39	3	4-38	3	5-23	3
		4-39	3	5-24	3
4-1	3	4-40	3		

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



NOTE

Revised technical content is indicated by a black vertical line. Revision 3 includes format changes and/or non-technical corrections on every page of the manual. Completely replace the existing manual with this revision.

General Information

This manual is a Flight Manual Supplement (FMS) to the basic Bell 407 Flight Manual. However, unlike most Flight Manual Supplements, all relevant information from the basic Bell 407 Flight Manual has been incorporated into this FMS for the convenience of the pilot. Therefore, there is no need to refer to the basic Bell 407 Flight Manual.

To indicate which sections are original from the Bell 407 Flight Manual and which sections are specific to this Flight Manual Supplement the following indication has been used.

If the section or paragraph is from the Bell 407 Flight Manual, it has an ivory background.

If the section or paragraph is part of the amended information that forms the Flight Manual Supplement, it has no special formatting.

Only the material altered/changed/deleted due to the modification is approved by TCCA for this STC program. The remaining material remains TCCA approved per the Bell 407 type certificate.

This FMS is required when the aircraft has been modified with the installation of a Honeywell HTS900-2-1D engine as per TCCA STC SH14-47 (FAA STC SR03496NY) and shall be in the helicopter during all operations.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



This flight manual is divided into five sections as follows:

Section 1 Limitations

Section 2 Normal Procedures

Section 3 Emergency and Malfunction Procedures

Section 4 Performance Data

Section 5 Weight and Balance Data

Sections 1 through 4 contain TCCA approved data necessary to operate the helicopter in a safe and efficient manner.

Section 5 provides weight and balance data essential for safe operation of the helicopter.

The Manufacturer's Data Manual (MD-E407-789-1) consists of additional information to be used in conjunction with this Flight Manual Supplement. This manual contains useful information to familiarize the operator with the helicopter and its systems, to facilitate ground handling and servicing and assist in flight planning and operations.

The Manufacturer's data is divided into three sections:

Section 1 – Systems Description

Section 2 – Handling and Servicing

Section 3 – Conversion Charts and Tables

Terminology

WARNINGS, CAUTIONS, AND NOTES

Warnings, cautions, and notes are used throughout this manual to emphasize important and critical instructions and are used as follows:

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

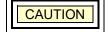
This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



WARNING

AN OPERATING PROCEDURE, PRACTICE ETC., WHICH IF NOT CORRECTLY FOLLOWED, COULD RESULT IN PERSONAL INJURY OR LOSS OF LIFE.



AN OPERATING PROCEDURE, PRACTICE ETC., WHICH, IF NOT STRICTLY OBSERVED, COULD RESULT IN DAMAGE TO OR DESTRUCTION OF EQUIPMENT.

NOTE

An operating procedure condition etc., which is essential to highlight.

USE OF PROCEDURAL WORDS

Concept of procedural word usage and intended meaning which has been adhered to in preparing this manual is as follows:

SHALL has been used only when application of a procedure is mandatory.

SHOULD has been used only when application of a procedure is recommended.

MAY and **NEED NOT** have been used only when application of a procedure is optional.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



WILL has been used only to indicate futurity, never to indicate a mandatory procedure.

ABBREVIATIONS, ACRONYMS, AND PLACARDING

Abbreviations, acronyms, and placarding used throughout this manual are defined as follows:

ADF Automatic Direction Finder

AIR COND Air Conditioner

A/F Airframe ALT Altimeter

ANTI COLL LT Anticollision Light

ATT Attitude AUTO Automatic AUX Auxiliary BATT Battery BIT **Built In Test** BL **Buttock Line** BLO Blower BRT Bright

°C Degrees Celsius

CAUT Caution

CAUT LT Caution Lights
CH Channel (FADEC)
CG Center of Gravity

CKPT Cockpit

CM Centimeter(s)
COMM Communication

CONT Control

dBA Decibel, "A" Type Filter

DC Direct Current
DG Directional Gyro

DOT Department of Transport
ECS Environmental Control System

ECU Engine Control Unit

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



ELT Emergency Locator Transmitter

ENCDG Encoding ENG Engine

ENG ANTI ICE Engine Anti Icing
°F Degrees Fahrenheit

FADEC Full Authority Digital Engine Control

FS Fuselage Station

FT or ft Foot, Feet FWD Forward GEN Generator GOV Governor

GPS Global Positioning System

GPU Ground Power Unit
GW Gross Weight
HD Density Altitude
HG Inches of Mercury
HMU Hydromechanical Unit
HP Pressure Altitude

HYD Hydraulic HV Height-Velocity

ICAO International Civil Aviation Organization

ICS Intercommunication System

IFL Inflate

IGE In Ground Effect

IGNTR Ignitor Inch(es)

INSTR CHK Instrument Check INSTR LT Instrument Light

KCAS Knots Calibrated Airspeed

KG or kg Kilogram(s)

KIAS Knots Indicated Airspeed KTAS Knots True Airspeed

L Liter(s)
LB(S) or lb(s) Pound(s)
LDG LTS Landing Lights
L/FUEL Left Fuel

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



LT Light MAN Manual

MCP Maximum Continuous Power

MD Manufacturer's Data

MGT Measured Gas Temperature

MM or mm Millimeter(s)
NAV Navigation

NG Gas Producer RPM NP Power Turbine RPM

NR Rotor RPM

OAT Outside Air Temperature
OBS Omni Bearing Selector
OGE Out of Ground Effect

OVSPD Overspeed

PART SEP Particle Separator
PASS Passenger(s)
PLA Power Lever Angle

PMA Permanent Magnetic Alternator

POS LT Position Light PRESS Pressure

PSI Pounds per Square Inch

PTT Press to Test

PWR Power
QTY Quantity
R/FUEL Right Fuel
RECP Receptacle
RLY Relay

RPM Revolutions per Minute

RTR Rotor

s/w Ver Software Version
SEL Sound Exposure Level
SHP Shaft Horsepower

SL Sea Level SPKR Speaker Sq Square SYS System

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



T/R Tail Rotor

TCCA Transport Canada Civil Aviation

TEMP Temperature

TRQ Torque

VFR Visual Flight Rules
VHF Very High Frequency
VNE Never Exceed Velocity
VOR VHF Omnidirectional Range

WL Water Line
WARN Warning
XFR Transfer
XMSN Transmission
XPDR Transponder

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Section 1

Limitations

Table of Contents

1.1	Introduction	1-4
1.2	Basis of Certification	1-4
1.3	Types of Operation	1-5
1.3.A	Passengers	1-5
1.3.B	Cargo	1-5
1.4	Flight Crew	1-5
1.5	Configuration	1-5
1.5.A		
1.5.B	Optional Equipment	1-6
1.5.C	Doors Removed	1-6
1.6	Weight and Center of Gravity	1-7
1.6.A	Weight	1-7
1.6.B	Center of Gravity	1-7
1.7	Airspeed	1-8
1.8	Altitude	1-9
1.9	Maneuvering	1-9
1.9.A	Prohibited Maneuvers	1-9
1.9.B	Climb and Descent	1-9
1.9.C	Slope Landings	1-9
1.10	Not Used1	-10
1.11	Ambient Temperature1	-10
1.12	Electrical1	-10
1.12.	A Generator1	-10
1.12.	3 Starter1	-10
1.13	Power Plant1	-11
1.13.	A Gas Producer RPM (N _G)1	-11
1.13.E	B Power Turbine RPM (N _P)1	-11
1.13.0	C Measured Gas Temperature (MGT)1	-12
1.13.[D Engine Torque1	-12

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved



1.13.E	Fuel Pressure	1-12
1.13.F	Engine Oil Pressure	1-13
1.13.G	Engine Oil Temperature	1-13
1.14 Tra	nsmission	1-14
1.14.A	Transmission Oil Pressure	1-14
1.14.B	Transmission Oil Temperature	1-14
	or	
1.15.A	Rotor RPM – Power On	1-14
1.15.B	Rotor RPM – Power Off	1-14
1.16 Hyd	draulicdraulic	1-15
1.17 Fue	el and Oil	1-15
1.17.A	Fuel	
1.17.B	Oil	
1.17.B.1	Oil – Engine	1-16
1.17.B.2	Oil - Transmission and Tail Rotor Gearbox	1-16
1.18 Rot	or Brake	1-17
1.19 Not	Used	1-17
1.20 Inst	rument Markings and Placards	1-17

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



List of Figures

Figure 1-1. Gross weight longitudinal center of gravity limits (Sheet 1 of 2)	1-18
Figure 1-1. Gross weight longitudinal center of gravity limits (Sheet 2 of 2)	1-19
Figure 1-2. Gross weight lateral center of gravity limits (Sheet 1 of 2)	1-20
Figure 1-2. Gross weight lateral center of gravity limits (Sheet 2 of 2)	1-21
Figure 1-3. Placards and Decals (Sheet 1 of 4)	1-22
Figure 1-3. Placards and Decals (Sheet 2 of 4)	1-23
Figure 1-3. Placards and Decals (Sheet 3 of 4)	1-24
Figure 1-3. Placards and Decals (Sheet 4 of 4)	1-25
Figure 1-4. Ambient air temperature limitations	1-26
Figure 1-5. Instrument Markings (Sheet 1 of 5)	1-27
Figure 1-5. Instrument Markings (Sheet 2 of 5)	1-28
Figure 1-5. Instrument Markings (Sheet 3 of 5)	1-29
Figure 1-5. Instrument Markings (Sheet 4 of 5)	1-30
Figure 1-5. Instrument Markings (Sheet 5 of 5)	1-31

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Section 1

Limitations

1.1 Introduction

Compliance with Limitations section is required by appropriate operating rules. Anytime an operating limitation is exceeded, an appropriate entry shall be made in helicopter logbook. Entry shall state which limit was exceeded, duration of time, extreme value attained, and any additional information essential in determining maintenance action required.

Intentional use of transient limits is prohibited.

Torque events shall be recorded. A torque event is defined as a takeoff or lift, internal or external load (MD-E407-789-1).

Landings shall be recorded. Run-on landings shall be recorded separately.

A run-on landing is defined as one where there is forward ground travel of the helicopter greater than 3 feet with the weight on the skids.

1.2 Basis of Certification

This helicopter is certified under FARs Parts 27 and 36, Appendix J. Additionally, it is approved under Canadian Airworthiness Manual Chapters 516 (ICAO Chapter 11) and 527, Sections 1093 (b) (1) (ii) and (iii), 1301-1, 1557 (c) (3), 1581 (e) and 1583 (h). Additionally, the certification basis of the Eagle 407HP modification includes an equivalent level of safety (ELOS) with respect to FAR 27.917 @ 27-11, FAR 27.923 @ 27-29, FAR 27.927 @ 27-23, and FAR 27.571 @ 27-26, and compliance has been demonstrated for 27.1195 at amendment 27-5.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



1.3 Types of Operation

1.3.A Passengers

Basic configured helicopter is approved for seven place seating and is certified for land operation under day or night VFR non-icing conditions.

1.3.B Cargo

The maximum allowable cabin deck loading for cargo is 75 pounds per square foot (3.7 kg per 100 cm²). The maximum allowable baggage compartment deck loading is 86 pounds per square foot (4.2 kg per 100 cm²) with a maximum allowable weight of 250 pounds (113.4 kg). Refer to MD-E407-789-1 for cargo restraint and tie-down locations.

Cargo must be properly secured by tie-down devices to prevent the load from shifting under anticipated flight and ground operations. If the mission requires both passengers and cargo to be transported together, the cargo must be loaded and secured so that it does not obstruct passenger access to exits.

1.4 Flight Crew

Minimum flight crew consists of one pilot who shall operate helicopter from right crew seat.

Left crew seat may be used for an additional pilot when approved dual controls are installed.

1.5 **Configuration**

The Eagle 407HP modification is only eligible on Bell 407 S/N 53000 to 54299.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

proved Date: 2022 NOV 24



1.5.A Required Equipment

A functional flashlight is required for night flights.

A functional Outside Air Temperature gauge.

Bell Kit 407-706-020 for gross weight increase to 5250 pounds.

FADEC system software shall be version 10.0.

1.5.B Optional Equipment

The snow deflector kit (BHT-407-FMS-4) shall be installed when conducting flight operations in falling and/or blowing snow.

With the Eagle 407HP modification, Cargo Hook Kit P/N 206-706-341, Cargo Hook Retrofit Kit P/N 407-704-023 and RFMS BHT-407-FMS-5 are still applicable.

Refer to appropriate flight manual supplement(s) (FMS) for additional limitations, procedures, and performance data for optional equipment.

1.5.C Doors Removed

NOTE

Indicated altitude may be up to 100 feet lower than actual altitude with crew door(s) removed.

Flight with any combination of doors removed is approved. With litter door removed, left passenger door shall be removed. Refer to Airspeed limitations.

With door(s) removed, determine weight change and adjust ballast if necessary. Refer to Section 5.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



NOTE

All unsecured items shall be removed from cabin when any door is removed.

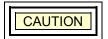
1.6 Weight and Center of Gravity

1.6.A Weight

Maximum approved internal GW for takeoff and landing is 5250 pounds (2381 Kg) or as shown in the IGE Controllability Chart (Fig 4-6).

Minimum GW for flight is 2650 pounds (1202 kg).

Minimum weight at fuselage station 65.0 is 170 pounds (77.1 kg).



LOADS THAT RESULT IN GW ABOVE THE MAXIMUM INTERNAL GW SHALL BE CARRIED ON THE CARGO HOOK AND MUST BE JETTISONABLE.

Maximum approved GW for flight with jettisonable external load is 6000 pounds (2722 kg).

1.6.B Center of Gravity

The pilot is responsible for determining weight and balance to ensure gross weight and center of gravity will remain within limits throughout each flight. Refer to Section 5 for loading tables and instructions.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



NOTE

Ballast as required to maintain most forward or most aft CG within GW flight limits (Figure 1-1). For standard passenger and fuel loadings, applicable Empty Weight Versus Center of Gravity chart in ICA-E407-789, Chapter 8 may be used to determine required ballast.

For longitudinal CG limits, refer to Gross Weight Longitudinal Center of Gravity Limits chart (Figure 1-1).

For lateral CG limits, refer to Gross Weight Lateral Center of Gravity Limits (Figure 1-2).

1.7 Airspeed

Basic V_{NE} is 140 KIAS, sea level to 3000 feet H_D . Decrease V_{NE} for ambient conditions in accordance with AIRSPEED LIMITATIONS Placards and Decals (Figure 1-3).

 V_{NE} is 100 KIAS or placarded V_{NE} , whichever is less, at 93.5 to 100% torque (takeoff power).

 V_{NE} is 100 KIAS or placarded V_{NE} , whichever is less, when takeoff loading is in shaded area of the Gross Weight Lateral Center of Gravity Limits (Figure 1-2).

 V_{NE} is 100 KIAS or placarded V_{NE} , whichever is less, with any door(s) removed.

 V_{NE} is 100 KIAS or placarded V_{NE} , whichever is less for steady state autorotation.

Maximum allowable airspeed for sideward and rearward flight or crosswind hover is 35 KTAS.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



1.8 Altitude

Maximum operating altitude is 20,000 feet H_D or 20,000 feet H_P , whichever is lower.

1.9 Maneuvering

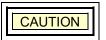
1.9.A Prohibited Maneuvers

Aerobatic maneuvers are prohibited.

1.9.B Climb and Descent

Maximum allowable rate of climb is 2000 feet per minute.

1.9.C Slope Landings



SLOPE LANDINGS HAVE BEEN DEMONSTRATED TO THE SLOPE LANDING LIMITS. OTHER CONDITIONS INCLUDING, BUT NOT LIMITED TO, WIND DIRECTION AND VELOCITY, CENTER OF GRAVITY, AND THE CONDITION OF THE SLOPE (LOOSE ROCK, SOFT MUD, SNOW, WET GRASS, ETC.) MAY LIMIT MAXIMUM SLOPE TO A VALUE LESS THAN THE PUBLISHED LIMITS.

Slope landings are limited to 10° side slopes, 10° nose up slope or 5° nose down slope.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



1.10 Not Used

1.11 Ambient Temperature

Maximum sea level ambient air temperature for operation is 51.7°C (125°F) and decreases with H_P at standard lapse rate of 2°C (3.6°F) per 1000 feet. Refer to Ambient Air Temperature Limitations chart (Figure 1-4).

Minimum ambient air temperature for operation at all altitudes is -25°C (-13°F).

ENG ANTI ICE shall be ON in visible moisture when OAT is below 5°C (40°F).

1.12 Electrical

1.12.A Generator

Continuous operation, up to 10,000 feet H _P	0 to 180 amps
Maximum continuous up to 10,000 feet H _P	180 amps
Continuous operation, above 10,000 feet H _P	0 to 170 amps
Maximum continuous above 10,000 feet H _P	170 amps
Transient, 2 minutes	180 to 300 amps
Transient, 5 seconds	300 to 400 amps

1.12.B Starter

NOTE

28 VDC GPU for starting shall be limited to 500 amps.

<u>External Power Start</u>
40 seconds ON

Battery Start
60 seconds ON

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved



30 seconds OFF	60 seconds OFF	
40 seconds ON	60 seconds ON	
30 seconds OFF	60 seconds OFF	
40 seconds ON	60 seconds ON	
30 minutes OFF	30 minutes OFF	

1.13 Power Plant

Honeywell HTS900-2-1D with Honeywell Service Bulletin (SB) HTS900-73-10-002.

NOTE

Intentional use of any power transient is prohibited.

1.13.A Gas Producer RPM (N_G)

Continuous operation 0 to 101.1%

Takeoff, 5 minutes 101.1 to 103.6%

Transient, 15 seconds 103.6 to 104.4%

Maximum 104.4%

1.13.B Power Turbine RPM (N_P)

Minimum 95%

Continuous operation 99 to 101%

Transient, 15 seconds 101 to 115%

Maximum 115%

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



1.13.C Measured Gas Temperature (MGT)

NOTE

If an MGT overtemperature is observed during an engine start, or it is otherwise apparent that an engine overtemperature has occurred while on the ground, execute a shutdown and ventilate the engine in accordance with Section 2.5.A (Dry Motoring Procedure).

Continuous operation 0 to 900°C

Takeoff, 5 minutes 900°C to 958°C

Transient, 15 seconds 958°C to 977°C

Maximum (Start) 977°C

1.13.D Engine Torque

Continuous operation 0 to 93.5%

Maximum continuous 93.5%

Takeoff, 5 minutes 93.5 to 100%

Transient, 5 seconds 105%

1.13.E Fuel Pressure

Minimum 8 PSI

Continuous 8 to 25 PSI

Maximum 25 PSI

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



1.13.F Engine Oil Pressure

Minimum below 45% N_G 0 PSI

Minimum at idle 20 PSI

Minimum above 80% N_G 42 PSI

Continuous operation 45-80% N_G 20 to 52 PSI

Continuous operation 80-97% N_G 52 to 90 PSI

Continuous operation above 97% N_G 90 to 100 PSI

Takeoff, 5 minutes 100 to 120 PSI

Maximum 120 PSI

Maximum cold starts only 200 PSI

1.13.G Engine Oil Temperature

Ground Idle Only -23 to 10°C

Continuous Operation 10 to 110°C

Maximum 110°C

NOTE

If hovering with a tailwind greater than 10 knots at OAT above 37.8°C (100°F), closely monitor engine oil temperature. The oil temperature may be reduced by either turning into wind, reducing power or transition to forward flight.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



1.14 <u>Transmission</u>

1.14.A Transmission Oil Pressure

Minimum 30 PSI

Continuous operation 40 to 70 PSI

Maximum 70 PSI

1.14.B Transmission Oil Temperature

Continuous operation 15 to 110°C

Maximum 110°C

1.15 <u>Rotor</u>

1.15.A Rotor RPM – Power On

Continuous operation 99 to 100%

Maximum continuous 100%

1.15.B Rotor RPM – Power Off

Minimum 85%

Continuous operation 85 to 107%

Maximum 107%

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3





FOR AUTOROTATIVE TRAINING, MAINTAIN STEADY STATE NR ABOVE 90%.

1.16 Hydraulic

Hydraulic fluid type MIL-PRF-5606 (NATO H-515) or MIL-PRF-87257 (NATO H-538) may be used at all ambient temperatures.

1.17 Fuel and Oil

1.17.A Fuel

Fuel conforming to following specifications may be used at all ambient temperatures:

ASTM-D-6615, Jet B MIL-DTL-5624, Grade JP-4 (NATO F-40)

Fuels conforming to following specifications are limited to ambient temperatures of -32°C (-25°F) and above:

ASTM-D-1655, Jet A or A-1 MIL-DTL-5624, Grade JP-5 (NATO F-44) MIL-DTL-83133. Grade JP-8 (NATO F-34)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



1.17.B Oil

1.17.B.1 Oil - Engine

Oil conforming to MIL-PRF-23699 (NATO O-156) is limited to ambient temperatures above -40°C (-40°F).

NOTE

Refer to Honeywell Light Maintenance Manual for HTS900-2-1D and MD-E407-789-1 for approved oils and mixing of oils of different brands, types, and manufacturers.

1.17.B.2 Oil – Transmission and Tail Rotor Gearbox

NOTE

It is recommended DOD-PRF-85734 oil be used in transmission and tail rotor gearbox to maximum extent allowed by temperature limitations.

Oil conforming to DOD-PRF-85734 is limited to ambient temperatures above -40°C (-40°F).

Oil conforming to MIL-PRF-7808 (NATO O-148) is limited to ambient temperatures below -18°C (0°F).

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved



1.18 Rotor Brake

Rotor brake application is limited to ground operation after engine has been shut down and N_R has decreased to 40% or lower.

For emergency stops, apply rotor brake any time after engine is shut down.

Engine starts with rotor brake engaged are prohibited.

1.19 <u>Not Used</u>

1.20 Instrument Markings and Placards

Refer to Figure 1-3 for Placards and Decals. Refer to Figure 1-5 for Instrument Markings.

Illustrations shown in Figure 1-5 are artist representations and may or may not depict actual approved instruments due to printing limitations. Instrument operating ranges and limits shall agree with those presented in this section.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3





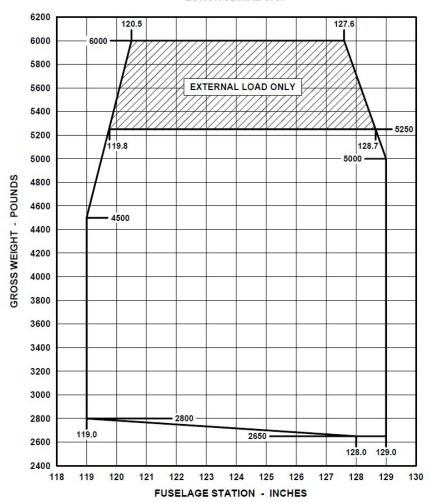


Figure 1-1. Gross weight longitudinal center of gravity limits (Sheet 1 of 2)

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved





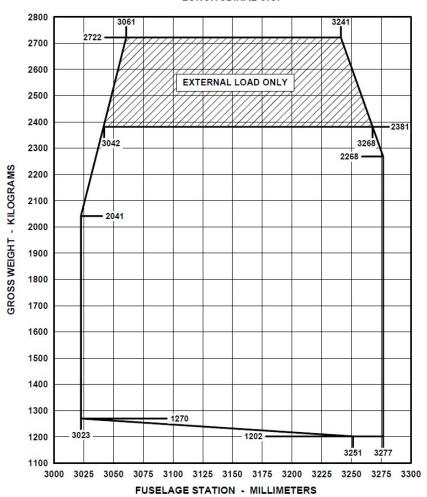


Figure 1-1. Gross weight longitudinal center of gravity limits (Sheet 2 of 2)

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved



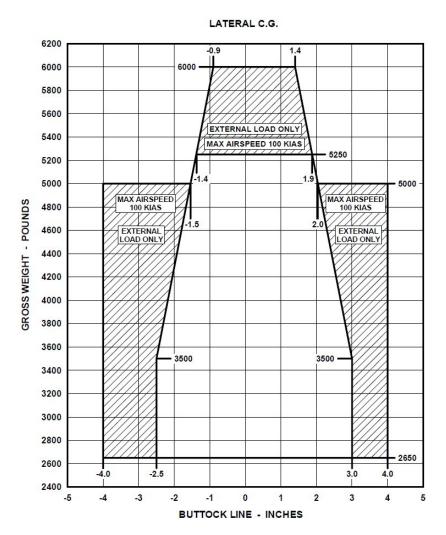


Figure 1-2. Gross weight lateral center of gravity limits (Sheet 1 of 2)

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



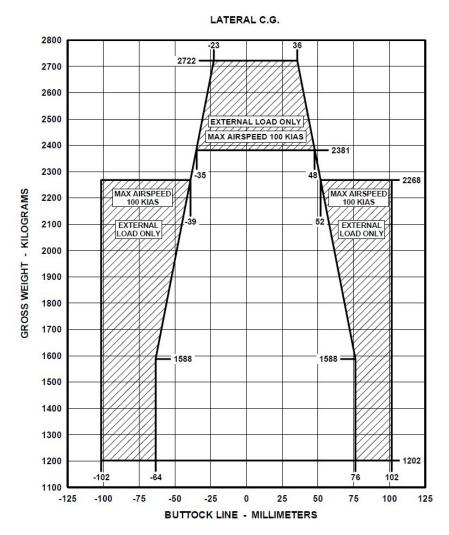


Figure 1-2. Gross weight lateral center of gravity limits (Sheet 2 of 2)

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



EMERGENCY PEDAL STOP RELEASE - PULL ONLY-MAINT. RESET REQUIRED

Location: Between Pilot and Copilot Seats

	407 (5250 LB) AIRSPEED LIMITATIONS – KIAS										
OAT		PRESSURE ALTITUDE FT x 1000									
°C	0	2	4	6	8	10	12	14	16	18	20
52	137										
45	139	132	123								
40	140	133	125	113							
35	140	135	128	116	104						
30	140	137	129	118	106	99					
25	140	138	131	121	109	100	93	86			
20	140	140	133	124	112	102	94	87	80		
0	140	140	140	132	123	111	101	94	86	79	
-25	140	140	140	135	130	125	114	102	95	88	80
	MAXIMUM AUTOROTATION VNE 100 KIAS										

Airspeed limits shown are valid only for corresponding altitudes and temperatures. Hatched areas indicate conditions which exceed approved temperature or density

Location: Forward of Overhead Console

Figure 1-3. Placards and Decals (Sheet 1 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



FUEL

FUEL SYSTEM USABLE CAPACITY
BASIC AIRCRAFT 127 U.S. GALLONS - 483 LITERS
WITH 407-706-011 AUX KIT 147 U.S. GALLONS = 559 LITERS
SEE FLIGHT MANUAL FOR APPROVED FUELS

Location: Above fuel filler cap.

THIS HELICOPTER MUST BE OPERATED IN COMPLIANCE WITH THE OPERATING LIMITATIONS SPECIFIED IN THE APPROVED FLIGHT MANUAL

Location: Bottom and centered on instrument panel.

DO NOT APPLY ROTOR BRAKE ABOVE 40% RPM

Location: Near rotor brake.

THIS AIRCRAFT IS EQUIPPED WITH A HONEYWELL HTS900-2-1D ENGINE AND IS APPROVED FOR DAY/NIGHT VFR
OPERATIONS ONLY. SEE EAGLE COPTERS LTD FLIGHT MANUAL SUPPLEMENT FMS-E407-789-1 FOR MODIFIED
OPERATING LIMITATIONS, PROCEDURES AND PERFORMANCE DATA.

Location: On instrument panel in clear view of pilot.

Figure 1-3. Placards and Decals (Sheet 2 of 4)

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



IN ACCORDANCE WITH FLIGHT MANUAL INSTR

Location: Inside of baggage door.

Outside Air Temperature, °F (°C)	5 (-15) and above	0 (-18)	-4 (-20)	-13 (-25)
Modified Ng Takeoff Limit, Percent of 100% Ng	Observe takeoff and maximum continuous speed limits	103.6	103.1	102.1

Location: Above pilot windshield

MAX ALLOWABLE WEIGHT 250 LBS.
MAX ALLOWABLE WEIGHT PER SQ. FT. 86 LBS.

Location: Inside of baggage door

Figure 1-3. Placards and Decals (Sheet 3 of 4)

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



FUEL CAPACITY BASIC 869 LBS WITH AUX 1005 LBS (JET A AT 15°C)

Location: Instrument panel



Figure 1-3. Placards and Decals (Sheet 4 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



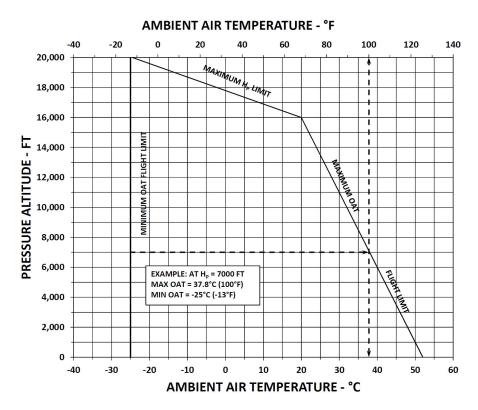


Figure 1-4. Ambient air temperature limitations

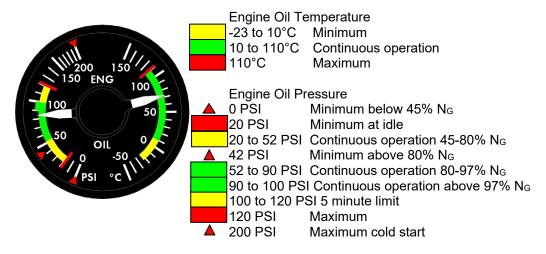
• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Engine Oil Temperature and Pressure



Transmission Oil Temperature and Pressure

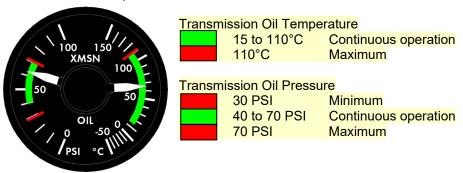


Figure 1-5. Instrument Markings (Sheet 1 of 5)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

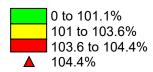
This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Gas Producer Tachometer



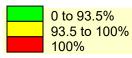


Continuous operation Takeoff, 5 minutes Transient, 15 seconds Maximum

Torquemeter



Torquemeter



Continuous operation
5 minute takeoff range
Maximum

Figure 1-5. Instrument Markings (Sheet 2 of 5)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

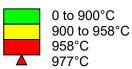
This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Measured Gas Temperature (MGT)





Continuous operation 5 minute takeoff range Maximum for takeoff Maximum for start, 15 seconds



Airspeed



100 Knots 140 Knots

0 to 140 Knots Continuous operation Maximum for autorotation Maximum

Figure 1-5. Instrument Markings (Sheet 3 of 5)

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision:

Date: 2022 NOV 24 TCCA Approved



Dual Tachometer

NR 12 NP 0 11 RPM 1 2 3 9 % X10 4 8 7 6

Power Tachometer

95 to 99%	Transient
99 to 101%	Continuous operation
101 to 105%	Transient
105%	Maximum
- 115%	Transient limit, 15 seconds

Rotor Tachometer

	85%	Minimum (power off)
I	85 to 107%	Continuous operation (power off)
	107%	Maximum (power off)

Fuel Quantity



Fuel Quantity (Jet A 6.8 lbs/gal)

0 LBS	All tanks empty (zero useable)
193.1 LBS	Forward tank empty
869 LBS	Forward and aft tanks full
1005 LBS	Forward, aft and auxiliary tanks full

Figure 1-5. Instrument Markings (Sheet 4 of 5)

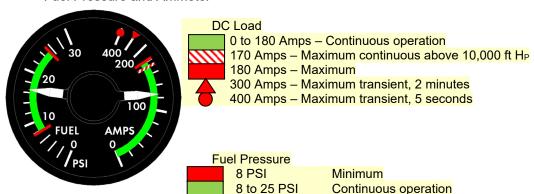
• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Fuel Pressure and Ammeter



25 PSI

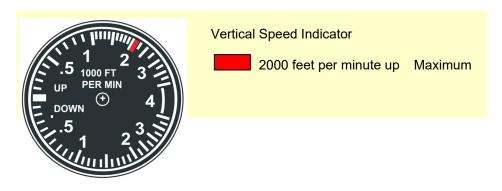


Figure 1-5. Instrument Markings (Sheet 5 of 5)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Maximum



Section 2

Normal Procedures

Table of Contents

2.1	Introduction	2-3
2.1.A	Cold Weather Operations	2-3
2.1.B		
2.2	Flight Planning	2-4
2.3	Preflight Check	
2.3.A	Before Exterior Check	2-5
2.3.B	Exterior Check	2-5
2.4	Interior and Prestart Check	2-13
2.5	Engine Start	2-18
2.5.A	Dry Motoring Run – No Ignition	2-22
2.5.B	Wet Motoring Run – No Ignition	2-23
2.6	Systems Check	2-24
2.6.A	Preliminary Hydraulic Systems Check	2-24
2.6.B	Deleted	2-25
2.6.C	Engine Run-Up	2-25
2.6.D	Hydraulic Systems Check	2-26
2.7	Before Takeoff	
2.8	Takeoff	2-29
2.9	In-Flight Operations	2-29
2.10	Descent and Landing	2-31
2.11	Engine Shutdown	2-32
2.12	Postflight Check	2-36

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



List of Figures

Figure 2-1 – Preflight Check Sequence	2	2-2	37
rigulo Z i i reliigili oricok ocquerioc	4		,

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Section 2

Normal Procedures

2.1 Introduction

This section contains instructions and procedures for operating the helicopter from planning stage, through actual flight conditions, to securing helicopter after landing.

Normal and standard conditions are assumed in these procedures. Pertinent data in other sections is referenced when applicable.

Instructions and procedures contained herein are written for purpose of standardization and are not applicable to all situations.

2.1.A Cold Weather Operations

Battery starts have been demonstrated to -5°C (23°F) with 34 amp-hour battery. APU starts have been demonstrated between -5°C (23°F) and -25°C (-13°F). Aircraft operation has been demonstrated down to -25°C (-13°F).



PERMANENT ENGINE DAMAGE MAY OCCUR IF ENGINE OIL TEMPERATURE IS NOT MAINTAINED AT OR ABOVE -10°F (-23°C) DURING COLD WEATHER STARTING.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



Cold weather starting at ambient temperatures below -10°F (-23°C) requires that engine oil temperature be maintained at or above -10°F (-23°C). This limitation applies to the engine oil pump, oil supply lines, and aircraft-mounted oil tank.

NOTE

It may be necessary to use winter covers and/or heaters in the nacelle to maintain engine oil temperature above -10°F (-23°C).

2.1.B Hot Weather Operations

NOTE

If hovering with a tailwind greater than 10 knots at OAT above 37.8°C (100°F), closely monitor engine oil temperature. The oil temperature may be reduced by either turning into wind, reducing power or transition to forward flight.

2.2 Flight Planning

Each flight should be planned adequately to ensure safe operations and to provide pilot with data to be used during flight.

Check type of mission to be performed and destination.

Determine that helicopter has adequate performance to complete mission utilizing appropriate performance charts in Section 4.

Determine that helicopter weight and balance will be within limits during entire mission. Utilize appropriate weight and balance charts in Section 5 and limitations in Section 1.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



2.3 Preflight Check

Pilot is responsible for determining whether helicopter is in condition for safe flight. Refer to Figure 2-1 for preflight check sequence.

NOTE

A preflight check is not intended to be a detailed mechanical inspection, but simply a guide to help pilot check condition of helicopter. It may be as comprehensive as conditions warrant at discretion of pilot.

All areas checked shall include a visual check for evidence of corrosion, particularly when helicopter is flown near salt water or in areas of high industrial emissions.

2.3.A Before Exterior Check

- 1. Flight planning Completed.
- Publications Checked.
- 3. GW and CG Computed.
- 4. Helicopter servicing Completed.
- 5. Battery Connected.

2.3.B Exterior Check

2.3.B.1 FUSELAGE - CABIN RIGHT SIDE

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3





FAILURE TO REMOVE ROTOR TIEDOWNS BEFORE ENGINE STARTING MAY RESULT IN SEVERE DAMAGE AND POSSIBLE INJURY.

- 1. All main rotor blades Tiedowns removed, condition.
- 2. Right static port Condition.
- Cabin doors and hinge bolts Condition and security.
- 4. Windows Condition and security.
- 5. Landing gear Condition and security. Ground handling wheel removed.
- 6. Forward and aft crosstube fairings (if installed) Secured, condition, and aligned.

2.3.B.2 FUSELAGE - CENTER RIGHT SIDE

- 1. Engine inlet Condition; remove inlet covers.
- 2. Cabin roof, transmission cowling, and engine air inlet area Cleaned of all debris, accumulated snow and ice; cowling secured.
- 3. Forward fairing Secured.
- 4. Transmission Check oil level within OIL LEVEL markings.
- 5. Transmission oil cooler lines Condition and security.
- 6. Transmission mounts Condition and security.
- 7. Main driveshaft Condition.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- 8. Access door Secured.
- 9. Fuel filler cap Visually check fuel level and cap secured.

If helicopter is not parked on a level surface, fuel sump may not properly drain contaminants.

- 10. Fuel sump Drain fuel sample as follows:
 - RIGHT and LEFT FUEL BOOST/ XFR circuit breaker switches OFF.
 - b. BATT switch BATT (on).
 - c. EMERG. FUEL VALVE switch OFF.
 - d. FWD and AFT FUEL SUMP drain buttons Press, drain sample, then release.
- 11. Airframe fuel filter Drain and check before first flight of day as follows:
 - a. RIGHT and LEFT FUEL BOOST/ XFR circuit breaker switches LEFT and RIGHT (on).
 - b. EMERG. FUEL VALVE switch ON.
 - c. Fuel filter drain valve Open, drain sample, then close.
- 12. Airframe Fuel filter test switch Press and check A/F FUEL FILTER caution light illuminates. Release switch and check light extinguishes.
- 13. EMERG. FUEL VALVE switch OFF.
- 14. LEFT and RIGHT FUEL BOOST/XFR circuit breaker switches OFF.
- 15. BATT switch OFF.
- 16. Power plant area:

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- a. Main driveshaft aft flexure Condition.
- b. Engine and accessories Condition, security of attachments, evidence of oil leakage, cracks, or damage.
- c. Engine mounts Condition and security.
- d. Engine electrical harnesses and connectors Condition, chafing, and security.
- e. Starter generator Security and condition.
- f. Engine fuel pump Security and condition, evidence of leakage.
- g. FMU Security and condition, evidence of leakage.
- h. Combustion Housing and exhaust duct Condition and security, foreign matter, cracks, damage, dryness, hot spots, buckling. Remove covers and plugs.
- i. Oil Filter Bypass Indicator Check retracted
- Lines, hoses and tubing Chafing, security, condition, evidence of leakage.
- k. Oil and Fuel drains Clear.
- I. Wire harness Chafing, security, condition.
- m. Power Turbine Rotor Check for foreign matter and damage.
- n. Oil cooler blower inlet duct and screen Clear obstructions, condition and security.
- 17. Engine cowl Secured.
- 18. Oil tank Leaks, security, cap secured, and correct quantity.
- 19. Access door Secured.
- 20. Aft and upper fairing Secured.

2.3.B.3 FUSELAGE – AFT RIGHT SIDE

- 1. Fuselage Condition.
- 2. Tail rotor driveshaft cover Condition and security.
- Tailboom Condition.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- 4. Horizontal stabilizer area:
 - a. Horizontal stabilizer General condition and security of attachment.
 - b. Position light Condition and security.
 - c. Forward and aft section of right upper stabilizer support to tailboom area Condition of tailboom.

2.3.B.4 FUSELAGE - FULL AFT

- Vertical fin Condition.
- Tail rotor guard Condition and security.
- Anticollision light Condition and security of lens.
- 4. Aft position light Condition.
- 5. Tail rotor gearbox Oil level, leaks and security.
- 6. Tail rotor Tiedown removed, condition and free movement.
- 7. Tail rotor controls Condition and security.
- 8. Tail rotor blades:
 - General condition.
 - b. Tip block Security and seal integrity.
 - c. Internal blade root Clear of snow and ice.
- 9. Tail rotor yoke Condition, evidence of static stop contact damage (deformed static stop yield indicator).

2.3.B.5 FUSELAGE - AFT LEFT SIDE

1. Tailboom — Condition.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- 2. Tail rotor driveshaft cover Condition and security.
- 3. Horizontal stabilizer area:
 - a. Horizontal stabilizer General condition and security of attachment.
 - b. Position light Condition and security.
 - Forward and aft section of left upper stabilizer support to tailboom area — Condition of tailboom.
- 4. Fuselage Condition.
- 5. Forward tail rotor driveshaft coupling Condition of splined adapter.
- 6. Oil cooler blower shaft hanger bearings Evidence of grease leakage and overheating.
- 7. Oil cooler blower Clear of obstructions and condition.
- 8. Oil cooler Condition and leaks.
- Oil cooler blower access door Secured.
- Oil tank sight glass Check oil level.
- 11. Aft and upper fairing Secured.
- 12. Baggage compartment Cargo tied down, door secured.
- Exhaust cover Removed.
- 14. Power plant area:
 - a. Engine and accessories Condition, security of attachments, evidence of oil leakage, cracks or damage.
 - b. Engine mounts Condition and security.
 - c. Combustion housing and Exhaust duct Condition and security, foreign matter, cracks, damage, dryness, hot spots, buckling.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: **3**Date: 2022 NOV 24



- d. Evidence of fuel and oil leaks.
- e. Fuel filter bypass indicator Check retracted.
- f. Engine electrical harnesses and connectors Condition, chafing, and security.
- g. Lines, hoses, tubing, and connections Condition, chafing and security, evidence of leakage.
- h. Tail rotor driveshaft Condition of splines and couplings.
- i. Air induction diffuser duct Condition and security.
- i. Oil and Fuel Drains Clear
- k. Wire harness Chafing, security, condition.
- I. Power Turbine Rotor Check for foreign matter and damage.
- m. Rotor brake disc and caliper Condition, security of attachment and leakage. Ensure brake pads are retracted from brake disc.
- n. Engine cowling Secured.
- o. Oil cooler blower inlet duct and screen Clear obstructions, condition and security.
- p. Air induction cowling Secured.
- q. Cabin roof, transmission cowling, engine air inlet area, and plenum — Clear of all debris, accumulated snow and ice; cowling secured.

15. Transmission area:

- a. Transmission mounts Condition and security of elastomeric mounts.
- b. Transmission oil filter Ensure bypass indicator not extended.
- c. Main driveshaft Condition.
- d. Transducers and pressure lines Condition and security.
- e. Access door Secured.

2.3.B.6 FUSELAGE - CABIN ROOF

- 1. Main rotor dampers and fairing Condition and security.
- 2. Main rotor hub, yoke and frahm Condition and security.
- 3. Main rotor blade and skin Condition.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- 4. Pitch horn bearing Wear and security.
- 5. Main rotor pitch links Condition and security of attachment bolts and locking hardware.
- 6. Swashplate assembly Condition, security of attached controls, and boot condition.
- 7. Control linkages to swashplate Condition, security of attachment bolts and locking hardware.
- 8. Control tube hydraulics off balance springs Condition and security.
- 9. Hydraulic reservoir filler cap Closed and locked.
- 10. Hydraulic system filters Pop up indicators retracted.
- 11. Hydraulic actuators and lines Condition, security, interference, leakage.
- 12. FADEC ECU Condition and security.

2.3.B.7 FUSELAGE – CABIN LEFT SIDE

- 1. Forward fairing and access door Secured.
- Cabin doors and hinge bolts Condition and security.
- 3. Windows Condition and security.
- 4. Hydraulic reservoir Check fluid level.
- 5. Landing gear Condition and security. Ground handling wheel removed.
- 6. Forward and aft crosstube fairings (if installed) Secured, condition, and

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



aligned.

7. Left static port — Condition.

2.3.B.8 FUSELAGE - FRONT

- 1. Exterior surfaces Condition.
- 2. Windshield Condition and cleanliness.
- 3. Battery and vent lines Condition and security.
- 4. HOUR METER circuit breaker In.
- Battery access door Secured.
- 6. Pitot tube Cover removed, clear of obstructions.
- 7. External power door Condition and security.
- 8. Landing light lamps Condition.
- 9. Antennas Condition and security.

2.4 Interior and Prestart Check

- 1. Cabin interior Clean, equipment secured.
- 2. Pedal position adjusted.
- 3. Fire extinguisher Installed and secured.
- 4. Cabin loading Maintain CG within limits.
- Passenger seat belts Secured.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- 6. Copilot seat belt Secured (if solo).
- 7. Doors Secured.
- 8. Emergency Pedal Stop Release Down and witness wired.
- 9. Throttle OFF.
- LDG LTS switch OFF.
- Communications switches Set.
- 12. Emergency Fuel Valve ON.
- 13. Altimeter Set.
- Instruments Correct indications.
- 15. Overhead switches Set:
 - BATT switch OFF.
 - b. GEN switch OFF.
 - c. PART SEP switch (if installed) OFF.
 - d. ANTI COLL LT switch ANTI COLL LT (on).
 - e. HYD SYS switch HYD SYS (on).
 - CABIN LT/PASS switch OFF.
 - g. POS LT switch As desired.
 - h. DEFOG switch OFF.
 - PITOT HEATER switch OFF.
 - i. ENG ANTI ICE switch OFF.
 - k. AVIONICS MASTER switch OFF.
 - I. HEATER switch (if installed) OFF.
 - m. INSTR LT rheostat OFF.
- Overhead circuit breaker switches OFF.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- 17. Overhead circuit breakers In.
- 18. Rotor brake handle Up and latched.



28 VDC EXTERNAL POWER SOURCE SHALL BE 500 AMPS OR LESS TO REDUCE RISK OF STARTER DAMAGE FROM OVERHEATING.

- 19. EXTERNAL POWER Connected (if used).
- 20. BATT switch ON for battery start, ON for GPU start, OFF for battery cart start. Observe the following:
 - a. Low rotor RPM, engine out and FADEC fail audio horn activated.
 - b. MGT, Fuel Qty, TRQ and N_G Indicators
 - Display 8.8.8.8.
 - Display software version
 - Display 0.0
 - c. MGT, TRQ and N_G Indicators
 - Display 0 indicates no exceedance
 - Display 0E indicates an exceedance
 - Display details of exceedance
 - d. MGT, N_G Indicators
 - Display last flight cycle count for power turbine and gas generator respectively.

NOTE

N_P/N_R, Fuel Pressure, Ammeter, Xmsn Oil Pressure and Engine Oil pressure and temperature needles move from park position to 0.0 or ambient.

NOTE

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



As part of the instrument self-test FADEC warning/caution lights/horn will cycle on and off.

NOTE

After instrument built-in test, no engine related caution/warning should be annunciated.

21. HORN MUTE button — Press to mute.

NOTE

L/FUEL XFR and R/FUEL XFR will not be illuminated when forward fuel tank is empty.

- 22. Caution lights ENG OUT, XMSN OIL PRESS, RPM, HYDRAULIC SYSTEM, GEN FAIL, L/FUEL BOOST, R/FUEL BOOST, L/FUEL XFR, R/FUEL XFR and ENG OIL PRESS will be illuminated.
- 23. PEDAL STOP PTT switch annunciator:

Pedals — Centered.

Press — Verify PEDAL STOP caution and ENGAGED annunciator illuminated and left pedal travel restricted.

Release — Verify PEDAL STOP caution and ENGAGED annunciator extinguished and both pedals travel unrestricted.

- 24. Flight controls Loosen frictions; check freedom of movement (approximately 1 inch for cyclic and 1 to 2 inches for collective) and verify CYCLIC CENTERING light operation; position for start. Tighten friction as desired.
- 25. Throttle Check freedom of travel and appropriate operation at OFF, IDLE, and FLY positions. Return throttle to OFF position.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



With INSTR LT rheostat on and CAUT LT switch positioned to DIM, caution lights are dimmed to a fixed intensity and cannot be adjusted by INSTR LT rheostat.

- INSTR LT rheostat As desired.
- CAUT LT switch As desired.
- 28. FUEL BOOST/XFR circuit breaker switches LEFT (on) and RIGHT (on) and verify all boost and transfer caution lights extinguish.



IT IS REQUIRED TO HAVE THE BOOST PUMPS ON FOR ALL PHASES OF FLIGHT.

- 29. FUEL pressure Check.
- 30. CAUTION LT TEST button Press to test.
- 31. LCD TEST button Press to test, if desired.
- FADEC FAIL TEST button Press to test.
- 33. FIRE DETECT TEST button Press to test.
- 34. CHIP DETECTOR TEST button Press to test.
- 35. EMERG FUEL VALVE switch ON, guard closed; FUEL VALVE light illuminates then extinguishes.
- 36. FUEL QTY Check TOTAL and FWD tank quantity.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



37. OAT/VOLTS display — Check OAT and select VOLTS.

2.5 Engine Start



ANY ATTEMPT TO START ENGINE WHEN VOLTAGE IS BELOW 24 VOLTS MAY RESULT IN A HOT START. MONITOR FOR FADEC FAILURE. IF FADEC FAILS (FADEC FAIL WARNING LIGHT), ABORT START BY ROLLING THROTTLE TO OFF AND ENGAGE STARTER TO REDUCE MGT.



ABORT START IMMEDIATELY (SEE SECTION 3.3.L) IF ANY OF THE FOLLOWING EVENTS OCCURS:

- 1) N_G STOPS INCREASING PRIOR TO IDLE RPM.
- 2) ANY UNUSUAL NOISE OR VIBRATION OCCURS.
- 3) THE ECU FAILS.
- 4) THE ROTORCRAFT DC ELECTRICAL POWER FAILS OR DROPS BELOW 18 VDC.

The following normal start procedure is applicable for engine starts to IDLE or FLY. Ground idle is approximately 58 to 64 percent $N_{\rm G}$. Starts accomplished with the engine throttle in the FLY position will result in engine acceleration up to the normal operating 100% $N_{\rm P}/N_{\rm R}$.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



ECU power-up testing will be terminated if the engine start sequence is initiated prior to the completion of BIT testing. If power-up testing is interrupted, FADEC warnings, cautions, and advisories will not be displayed.

NOTE

No cockpit indication of N_G is displayed until N_G is greater than 5 percent, and no cockpit indication of N_P is displayed until N_P is greater than 5 percent.

- 1. Collective Minimum pitch.
- 2. Rotorcraft electrical power ON.

NOTE

Allow 20 seconds for the ECU to complete its power-up testing prior to proceeding. Observe warnings, cautions, and advisories panel and verify that no engine indications are illuminated.

- 3. Anti-ice switch OFF.
- 4. Both Fuel pump switches ON.
- Bleed air switch OFF.
- Generator switch OFF.
- 7. Cyclic and pedals Centered and CYCLIC CENTERING light extinguished.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- 8. Rotors Clear.
- Throttle IDLE or FLY.
- 10. Warning, caution, advisory panel NORMAL No warnings or cautions.
- 11. Starter switch Hold for > 0.5 seconds (Activate within 60 seconds of PLA movement).
- 12. Warning, caution, advisory panel START.

After this sequence has been completed, the engine ECU will provide automatic sequencing and control of the engine starter/ignition relay, providing electrical power to the starter during the engine starting cycle. Engine fuel flow is automatically regulated to control the N_G rate of acceleration and to maintain turbine temperature within limits. The engine should accelerate to IDLE or FLY, as selected, and stabilize within 1 minute.

13. N_G, N_P, MGT, OP, and OT — NORMAL.

NOTE

The ECU will automatically cut off fuel flow:

- (a) in the event of a failure that results in turbine overtemperature during a start attempt,
- (b) if N_G does not reach 10 percent in 10 seconds,
- (c) if light-off does not occur within 35 seconds, or
- (d) if idle speeds are not achieved in 60 seconds.

NOTE

To reinitiate the start sequence, it will be necessary to terminate the start sequence by returning the engine PLA to OFF.

14. Warning, caution, advisory panel — NORMAL.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



Dispatching the aircraft with any FADEC system faults illuminated is not permitted, except as noted in ICA-E407-789 Chapter 76-00-00 paragraph 76.4.3.

- 15. Engine and transmission oil pressures Check.
- 16. BATT switch ON (if applicable).

NOTE

Ensure BATT switch is positioned to ON prior to disconnecting external power source.

- 17. EXTERNAL POWER Disconnect and close door (if applicable).
- 18. GEN switch GEN (on); observe GEN FAIL light extinguishes.

NOTE

Turn generator OFF if ammeter indication drops to zero amps after an initial full scale indication. One reset is allowed. RESET generator and then turn generator back ON.

- 19. Voltmeter 28.5 ±0.5 volts.
- 20. FADEC Reset Test fluctuations on gauges.
- 21. FLIGHT INSTR circuit breaker switches (3) (if installed) DG, ATT and TURN (on).

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



If dual controls are installed, guard throttle to prevent inadvertent manipulation from co-pilot position.

2.5.A Dry Motoring Run - No Ignition

The following procedure is used for checks that require core engine rotation but do not require fuel flow.

- Inlet and exhaust Clear.
- 2. Oil quantity Adequate.
- 3. Collective Minimum pitch.
- 4. Rotorcraft electrical power ON.
- 5. Ignition circuit breaker Pulled.
- 6. Starter switch OFF.
- 7. Throttle OFF.
- 8. Fuel pump switch ON (for fuel pump lubrication).
- 9. Starter switch START (switch held).
- 10. N_G and N_P RPM Indicating.
- 11. Oil pressure Positive indication.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3
Date: 20

2022 NOV 24



A 15- to 30-second cranking period is recommended for ventilating the engine immediately after a hot shutdown or a start abort due to overtemperature. Longer cranking is acceptable for ventilating the engine depending on starter duty cycle and available power. Additional ventilation motoring cycles spaced 2 to 3 minutes apart are recommended if not limited by starter duty cycle and available power.

- 12. Starter switch OFF.
- 13. Fuel Pump switch OFF (after coast down).

2.5.B Wet Motoring Run – No Ignition

The following procedure is used for checks requiring core engine rotation and fuel flow but no ignition. Failure to disconnect the fuel manifold before performing a wet motoring run may result in an over-temperature event or engine fire.

- Inlet and exhaust Clear.
- 2. Oil quantity Adequate.
- 3. Collective Minimum pitch.
- 4. Rotorcraft electrical power ON.
- 5. Ignition circuit breaker Pulled.
- Starter switch OFF.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- Throttle IDLE.
- 8. Both Fuel pump switches ON.
- 9. Starter switch START (switch held).
- 10. N_G and N_P RPM Indicating.
- 11. Oil pressure Positive indication.
- 12. Fuel Flow Positive indication.

The engine may be motored with fuel ON for 15 seconds. Observe starter limits.

13. Throttle - OFF.

Check that fuel flow drops to zero, ensuring positive fuel shutoff.

Continue motoring for 1 minute to purge the engine of residual fuel. Observe starter duty cycle.

- 14. Starter switch OFF.
- 15. Both Fuel pump switches OFF (after coast down).

2.6 Systems Check

2.6.A Preliminary Hydraulic Systems Check

NOTE

Uncommanded control movement or motoring with hydraulic system off may indicate hydraulic system malfunction.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- 1. HYD SYS switch OFF.
- 2. HYDRAULIC SYSTEM caution light Illuminated.
- 3. HYD SYS switch HYD SYS (on).
- 4. HYDRAULIC SYSTEM caution light Extinguished.

2.6.B Deleted

2.6.C Engine Run-Up

- 1. Throttle Increase smoothly to FLY detent position while maintaining torque below 40%. Check RPM warning light extinguished at 95% N_R.
- 2. N_R and N_P needles Check matching and indicating 100%.

NOTE

Overhead circuit breakers highlighted with arrow graphic are powered through AVIONICS MASTER switch.

- 3. AVIONICS MASTER switch AVIONICS MASTER (on).
- 4. ELT (if installed) Check for inadvertent transmission.
- 5. Flight controls Check freedom with minimum friction.
- 6. ENG ANTI ICE switch ENG ANTI ICE (on); check for MGT increase and illumination of ENGINE ANTI-ICE light.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



If temperature is below 5°C (40°F) and visible moisture is present, ENG ANTI ICE shall be on.

- 7. ENG ANTI ICE switch OFF; check MGT returns to normal and ENGINE ANTI-ICE light extinguishes; then ENG ANTI ICE (on) if required.
- 8. PITOT HEATER Confirm operation (increase in ammeter load).

2.6.D Hydraulic Systems Check

NOTE

Hydraulic systems check is to determine proper operation of hydraulic actuators for each flight control system. If abnormal forces, unequal forces, control binding, or motoring are encountered, it may be an indication of a malfunctioning flight control actuator.

- Collective Full down.
- 2. N_R/N_P 100% RPM.
- HYD SYS switch OFF.
- 4. HYDRAULIC SYSTEM caution light Illuminated.
- Cyclic Centered.
- 6. Cyclic control Check normal operation by moving cyclic forward and aft, then left and right (approximately 1 inch). Center cyclic.
- 7. Collective Check normal operation by increasing collective slightly (1 to 2 inches). Repeat two to three times as required. Return to full down position.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- 8. Pedals Check normal operation by displacing pedals slightly (1 inch).
- 9. HYD SYS switch HYD SYS (on).
- 10. HYDRAULIC SYSTEM caution light Extinguished.
- 11. Cyclic and collective friction Set as desired.

2.7 Before Takeoff

- 1. ENG ANTI ICE switch As required.
- 2. PITOT HEATER switch As required.
- 3. Light switches As required.
- INSTR LT rheostat As desired.

NOTE

For night flight, it is recommended to point the map light at the flight instruments and set to a low intensity. Sufficient night lighting will be provided in the event of an instrument lighting failure.

- 5. Radio(s) Check as required.
- 6. Flight controls Position and adjust frictions for takeoff.



FAILURE TO POSITION AND MAINTAIN THROTTLE IN

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



FLY DETENT POSITION PRIOR TO TAKEOFF AND DURING NORMAL FLIGHT OPERATIONS CAN LIMIT AVAILABLE ENGINE POWER.

NOTE

The time required for moving collective from takeoff to the no-load position must be greater than 0.5 seconds. Collective movements of a shorter duration may result in Np overspeed.

NOTE

Dispatching the aircraft with any FADEC system faults is not permitted, except as noted in ICA-E407-789 Chapter 76-00-00 paragraph 76.4.3.

- 7. Throttle Open to FLY detent position. Check 99 to 100% N_R/N_P.
- 8. Engine, transmission, and electrical instruments Within limits.
- 9. Flight and navigation instruments Check.
- 10. FUEL QTY Note indication.
- 11. FUEL QTY FWD TANK button Press, note fuel remaining in forward cell.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



2.8 Takeoff



IN REARWARDS FLIGHT (OR WITH WIND UP THE TAIL) BETWEEN 135 deg AND 225 deg AZIMUTHS, THERE IS A POSSIBILITY OF GAS RE-INGESTION WHICH COULD RESULT IN A SUDDEN RISE IN MGT AND/OR NG.

1. Rear facing seat headrests — Adjusted to proper position.

NOTE

During takeoffs disregard CYCLIC CENTERING light and position cyclic as required.

- Collective Increase to hover.
- 3. Directional control As required to maintain desired heading.
- 4. Cyclic Apply as required to accelerate smoothly.
- 5. Increase collective, up to 5% torque above hover power, to obtain desired rate of climb and airspeed. Once clear of the HV diagram shaded areas (Section 4), adjust power and airspeed as desired.
- 6. PEDAL STOP PTT switch Check ENGAGED annunciator illuminated above 55 ±5 KIAS.

2.9 In-Flight Operations

1. AIRSPEED — As desired (not to exceed V_{NE} at flight altitude).

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3





AT HIGH POWER AND HIGH AIRSPEED, CYCLIC ONLY ACCELERATIONS AND MANEUVERING MAY SIGNIFICANTLY INCREASE MGT AND TORQUE WITH NO COLLECTIVE INPUT. THIS INCREASE IS MORE RAPID AT LOWER OAT.

NOTE

Pilot shall keep feet on tail rotor pedals at all times. Do not press PEDAL STOP PTT switch in flight.

- 2. PEDAL STOP PTT switch Check ENGAGED annunciator illuminated above 55 ±5 KIAS.
- 3. ENG ANTI ICE and PITOT HEATER switches ENG ANTI ICE and PITOT HEATER switches on in visible moisture when ambient temperature is at or below 5°C (40°F).

NOTE

When ENG ANTI ICE switch is in ENG ANT ICE (on), MGT will increase. Monitor MGT when selecting ENG ANTI ICE at high power settings.

- Altimeter Within limits.
- 5. FUEL QTY FWD TANK button Press, note forward fuel tank indication.

NOTE

Full forward fuel tank quantity (approximately 256.0 pounds) will be indicated at approximately 770.0 pounds

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



or greater total fuel. Fuel transfer will be complete at approximately 193.1 pounds total fuel.

2.10 Descent and Landing

NOTE

Large reductions in collective pitch at heavy GW may permit NR to increase independent of NP (needles split). Main rotor may be reengaged with a smooth increase in collective pitch.

- 1. Rear facing seat headrests Adjusted to proper position.
- 2. Flight controls Adjust friction as desired.
- 3. Throttle Fly detent position. Check 99 to 100% N_R/N_P.
- 4. Flight path As required for type of approach.
- 5. ENG ANTI ICE As required.
- 6. LDG LTS switch As desired.

NOTE

During run-on or slope landings, disregard CYCLIC CENTERING light and position cyclic as required. After landing is completed and collective is full down, reposition cyclic so that CYCLIC CENTERING light is extinguished.

7. PEDAL STOP PTT switch — Check ENGAGED annunciator extinguished below 50 ±5 KIAS.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



2.11 Engine Shutdown

- Collective Full down.
- 2. Cyclic and pedals Centered and CYCLIC CENTERING light extinguished.
- 3. Cyclic friction Increase so that cyclic maintains centered position.
- 4. LDG LTS switch OFF.
- 5. Throttle IDLE. Check RPM warning light illuminated and audio on at 95% NR.

NOTE

If dual controls are installed, guard throttle to prevent inadvertent manipulation from co-pilot position.

- 6. HORN MUTE button Press to mute.
- 7. MGT Stabilize at idle for 2 minutes.
- 8. ENG ANTI ICE switch OFF.
- 9. FLIGHT INSTR circuit breakers switches (if installed) OFF.
- 10. FUEL BOOST/XFR LEFT circuit breaker switch OFF.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



NOTE

Left fuel boost and transfer pumps will continue to operate until either LEFT FUEL BOOST/XFR circuit breaker switch (highlighted with yellow border) or EMERG FUEL VALVE switch is positioned to OFF. These pumps operate directly from battery and will not be deactivated when BATT switch is OFF. Battery power will be depleted if both switches remain on.

- 11. EMERG FUEL VALVE ON.
- 12. ELT (if installed) Check for inadvertent transmission.
- 13. AVIONICS MASTER switch OFF.
- 14. GEN switch OFF.

NOTE

Overspeed system including hydromechanical and electromechanical parts in the FMU and the electrical parts of the ECU, is checked at every normal shutdown, thus not requiring an Overspeed Test.

- 15. IDLE REL switch Press and hold.
- 16. Throttle OFF; Check MGT and N_G decreasing, ENGINE OUT warning light illuminated and audio on at 55 \pm 1%.
- 17. HORN MUTE button Press to mute.
- 18. Dry motor the engine for 10 seconds after $N_{\rm G}$ indicates zero.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved





AVOID RAPID ENGAGEMENT OF ROTOR BRAKE IF HELICOPTER IS ON ICE OR OTHER SLIPPERY OR LOOSE SURFACE TO PREVENT ROTATION OF HELICOPTER.

19. Rotor brake — Apply full rotor brake at or below 40% NR. Return rotor brake handle to stowed position just prior to main rotor stopping.



DO NOT INCREASE COLLECTIVE OR APPLY LEFT TAIL ROTOR PEDAL TO SLOW ROTOR DURING COASTDOWN.

- 21. Pilot Remain on flight controls until rotor has come to a complete stop.
- 22. ANTI COLL LT switch As desired.
- 23. All remaining overhead switches, except HYD SYS switch OFF.
- 24. Below 5% N_G Record power turbine cycle indicated by MGT indicator.
- 25. Below 5% N_G Record gas producer cycle indicated by N_G indicator.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3





APPLICABLE MAINTENANCE ACTION MUST BE PERFORMED PRIOR TO FURTHER FLIGHT IF A FADEC MAINT LIGHT OR FADEC DEGRADED LIGHT HAS ILLUMINATED DURING THE PREVIOUS FLIGHT OR ON ENGINE SHUTDOWN.

26. Check for FADEC MAINT or FADEC DEGRADED light.



ENSURE ENGINE ROTATION HAS COMPLETELY STOPPED PRIOR TO POSITIONING BATT SWITCH TO OFF.

27. BATT switch — OFF, with N_G at 0%.

NOTE

If shutting down at, or refueling to, between approximately 193.1 to 211.1 pounds total fuel quantity, up to 18.0 pounds of fuel may remain in forward fuel cell as unusable.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



2.12 Postflight Check

If any of following conditions exist:

- Thunderstorms are in local area or forecasted.
- Winds in excess of 35 knots or a gust spread of 15 knots exists or is forecasted.
- Helicopter is parked within 150 feet of hovering or taxiing aircraft that are in excess of basic GW of helicopter.
- Helicopter to be left unattended.

Perform following:

NOTE

Refer to MD-E407-789-1, Section 2 for additional tiedown data.

- 1) Install main rotor blade tie-downs.
- 2) Secure tail rotor loosely to tailboom with tie-down strap to prevent excessive flapping.
- 3) Install exhaust cover, engine inlet protective plugs, oil cooler blower inlet duct plugs, and pitot cover.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



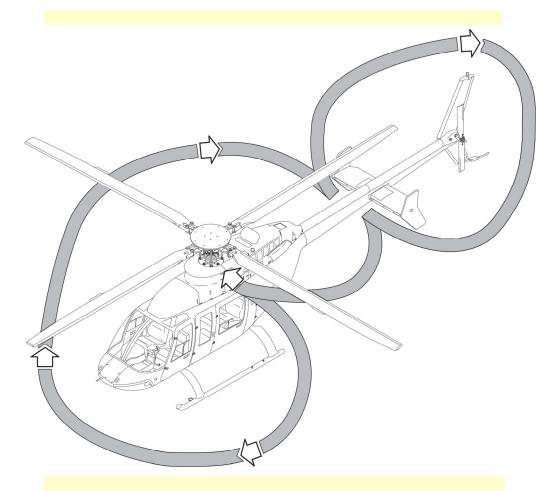


Figure 2-1 – Preflight Check Sequence

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Section 3

Emergency/Malfunction Procedures

Table of Contents

3.1 I	ntroduction	3-3
3.2	Definitions	3-3
3.3 I	Engine	3-4
3.3.A	Engine Failure	3-4
3.3.A.	1 Engine Failure – Hovering	3-4
3.3.A.2		
3.3.B	Engine Restart In Flight	3-6
3.3.C	Engine Underspeed	3-8
3.3.D	Engine Overspeed	3-8
3.3.E	Engine Compressor Stall/Surge	3-9
3.3.F	Engine Hot Start/Shutdown	3-10
3.3.G	Engine Oil Pressure Low, High, or Fluctuating	3-10
3.3.H	Engine Oil Temperature High	
3.3.J	Driveshaft Failure	3-11
3.3.K	FADEC Failures	3-13
3.3.K.	1 FADEC CH FAIL (Single Channel FADEC Failure)	3-13
3.3.K.	2 FADEC FAIL (Dual Channel FADEC Failure)	3-13
3.3.K.	FADEC DEGRADED (In Flight)	3-14
3.3.K.		
3.3.L	Emergency Shutdown	
3.4 I	Fire	
3.4.A	Engine Fire On Ground	3-15
3.4.B	Engine Fire During Flight	3-16
3.4.C	Cabin Smoke or Fumes	3-17
3.4.D	Electrical Fire	3-17
3.5	Гаil Rotor	3-19
3.5.A	Complete Loss of Tail Rotor Thrust	3-19
3.5.A.		
3.5.A.2	2 In Flight	3-20
3.5.B	Fixed Pitch Failures	3-20

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: **3**Date: 2022 NOV 24

TCCA Approved



3.5.B	3.1 Hovering	3-21			
3.5.B					
3.5.B					
3.6	Hydraulic System				
3.6.A	Loss of Hydraulic Pressure				
3.6.B	Flight Control Actuator Malfunction	3-22			
3.7	Electrical System	3-23			
3.7.A	Generator Failure				
3.7.B	Excessive Electrical Load	3-24			
3.8	Fuel System	3-25			
3.8.A	Dual Fuel Transfer Failure	3-25			
3.9	Cyclic Cam Jam	3-26			
3.10	Warning, Caution, and Advisory Lights/Messages	3-26			
List of Tables					
	2.000 1 1 4 2.00				
Table 3-1: Warning (Red) Lights3-27					
	Table 3-2: Caution (Amber) and Advisory (White/Green) Lights3-30				

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Section 3

Emergency/Malfunction Procedures

3.1 Introduction

Following procedures contain indications of failures or malfunctions which affect safety of crew, helicopter, ground personnel or property; use of emergency features of primary and backup systems; and appropriate warnings, cautions, and explanatory notes. Tables 3-1 and 3-2 list fault conditions and corrective actions for warning lights and caution/advisory lights respectively.

NOTE

All corrective action procedures listed herein assume pilot gives first priority to helicopter control and a safe flight path.

A tripped circuit breaker should not be reset in flight unless deemed necessary for safe completion of the flight.

If a tripped circuit breaker is deemed necessary for safe completion of the flight, it should only be reset one time.

Helicopter should not be operated following any precautionary landing until cause of malfunction has been determined and corrective maintenance action taken.

3.2 Definitions

Following terms indicate degree of urgency in landing helicopter.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



LAND AS SOON Land without delay at nearest suitable area

AS POSSIBLE (i.e., open field) at which a safe approach and

landing is reasonably assured.

LAND AS SOON
AS PRACTICAL

Landing site and duration of flight are at discretion of pilot. Extended flight beyond nearest approved landing area is not

recommended.

Following terms are used to describe operating condition of a system, subsystem, assembly, or component.

Affected Fails to operate in intended or usual

manner.

Normal Operates in intended or usual manner.

3.3 Engine

3.3.A Engine Failure

3.3.A.1 Engine Failure – Hovering

Indications:

- 1. Left Yaw.
- 2. ENGINE OUT and RPM warning lights illuminated.
- 3. Engine instruments indicate power loss.
- 4. Engine out audio activated when N_G drops below 55%.
- 5. NR decreasing with RPM warning light and audio on when N_R drops below 95%.

Procedure:

- 1. Maintain heading and attitude control.
- 2. Collective Adjust to control N_R and rate of descent. Increase prior to ground contact to cushion landing.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



NOTE

Amplitude of collective movement is a function of height above ground. Any forward airspeed will aid in ability to cushion landing.

- Deleted.
- 4. Complete helicopter shutdown.

3.3.A.2 Engine Failure – In Flight

Indications:

- 1. Left yaw.
- 2. ENGINE OUT and RPM warning lights illuminated.
- 3. Engine instruments indicate power loss.
- 4. Engine out audio activated when N_G drops below 55%.
- 5. N_R decreasing with RPM warning light and audio on when N_R drops below 95%.

Procedure:

- 1. Maintain heading and attitude control.
- 2. Collective Adjust as required to maintain 85 to 107% N_R.

NOTE

Maintaining N_R at high end of operating range will provide maximum rotor energy to accomplish landing, but will cause an increased rate of descent.

3. Cyclic — Adjust to obtain desired autorotative AIRSPEED.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



NOTE

Maximum AIRSPEED for steady state autorotation is 100 KIAS. Minimum rate of descent airspeed is 55 KIAS. Maximum glide distance airspeed is 80 KIAS.

4. Attempt engine restart if ample altitude remains. (Refer to ENGINE RESTART, paragraph 3.3.B).

If engine restart is not attempted or not successful:

- 5. EMERG. FUEL VALVE switch OFF.
- At low altitude:
 - a. Throttle OFF.
 - b. Flare to lose airspeed.
- 7. Apply collective as flare effect decreases to further reduce forward speed and cushion landing. Upon ground contact, collective shall be reduced smoothly while maintaining cyclic in neutral or centered position.
- 8. Complete helicopter shutdown.

3.3.B Engine Restart In Flight

An engine restart may be attempted in flight if time and altitude permit.



TO INITIATE AN IN-FLIGHT RESTART, N_G $\underline{\text{MUST}}$ BE LESS THAN 10 PERCENT AND THROTTLE $\underline{\text{MUST}}$ BE CYCLED THROUGH THE OFF POSITION.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3





ABORT START IMMEDIATELY IF ANY OF THE FOLLOWING EVENTS OCCURS:

- 1) NG STOPS INCREASING PRIOR TO IDLE RPM.
- 2) ANY UNUSUAL NOISE OR VIBRATION OCCURS.
- 3) THE FADEC FAIL WARNING LIGHT ILLUMINATES.
- 4) THE ROTORCRAFT DC ELECTRICAL POWER FAILS OR DROPS BELOW 18 VDC.



IF CAUSE OF FAILURE IS OBVIOUSLY MECHANICAL, AS EVIDENCED BY ABNORMAL METALLIC OR GRINDING SOUNDS, DO NOT ATTEMPT A RESTART.

Procedure:

- ANTI-ICE switch OFF.
- GEN switch OFF.
- 3. N_G Less than 10 percent.
- EMERG. FUEL VALVE ON.
- 5. Throttle OFF, then IDLE.
- 6. Starter switch Hold for more than 0.5 seconds.
- 7. START advisory light ILLUMINATED.
- 8. Throttle Advance smoothly to FLY detent position.

If restart is unsuccessful, abort start and secure engine as follows:

- 9. Throttle OFF.
- 10. EMERG. FUEL VALVE switch OFF.
- 11. Accomplish autorotative descent and landing.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



3.3.C Engine Underspeed

No caution/warning/advisory lights illuminated.

Indications:

- Decrease in N_G.
- 2. Subsequent decrease in N_P.
- Possible decrease in N_R.
- Decrease in TRQ.

Procedure:

- 1. Collective Adjust as required to maintain 85 to 107% N_R.
- 2. Throttle Confirm in FLY detent position.
- 3. N_R Maintain 95 to 100% with collective.
- 4. Land as soon as practical.

3.3.D Engine Overspeed

Indications:

- 1. ENGINE OVSPD warning annunciator is on.
- Increase in N_R.
- 3. Increase in N_P.
- Increase in N_G.
- 5. Increase in TRQ.

Procedure:

- 1. Adjust throttle and collective as necessary.
- 2. Monitor gauges.
- 3. Land as soon as possible.



IF UNABLE TO MAINTAIN NR, NP, NG OR MGT, PREPARE FOR A POWER OFF LANDING BY

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



LOWERING COLLECTIVE AND SHUTTING DOWN ENGINE.

3.3.E Engine Compressor Stall/Surge

Indications:

- 1. Engine pops.
- 2. High or erratic MGT.
- 3. Decreasing or erratic N_G or N_P.
- TRQ oscillations.

Procedure:

- 1. Collective Reduce power, maintain slow cruise flight.
- 2. MGT and N_G Check for normal indications.
- 3. ENG ANTI ICE switch ON.
- 4. PART SEP switch (if installed) ON.
- 5. HEATER switch (if installed) ON.

NOTE

Severity of compressor stalls will dictate if engine should be shut down and treated as an engine failure. Violent stalls can cause damage to engine and drive system components, and must be handled as an emergency condition. Stalls of a less severe nature (one or two low intensity pops) may permit continued operation of engine at a reduced power level, avoiding condition that resulted in compressor stall.

If pilot elects to continue flight:

- 6. Collective Increase slowly to achieve desired power level.
- 7. MGT and N_G Monitor for normal response.
- Land as soon as practical.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved



If pilot elects to shut down engine:

- 9. Enter autorotation.
- Throttle OFF.
- 11. EMERG. FUEL VALVE switch OFF.
- 12. Collective Adjust as required to maintain 85 to 107% N_R.
- 13. Cyclic Adjust as required to maintain desired airspeed.
- 14. Prepare for power-off landing.

3.3.F Engine Hot Start/Shutdown

Indications:

- Excessive MGT.
- Visible smoke or fire.

Procedure:

- 1. Throttle OFF.
- 2. EMERG. FUEL VALVE switch OFF.
- 3. STARTER switch Ensure starter is motoring engine until MGT stabilizes at normal temperature.
- 4. Shut down helicopter.

3.3.G Engine Oil Pressure Low, High, or Fluctuating

Indications:

- 1. Engine oil pressure below minimum.
- 2. Engine oil pressure above maximum or fluctuating abnormally.
- 3. CHECK INSTR caution annunciator illuminated.
- 4. ENG OIL PRESS caution annunciator illuminated.

Procedure:

- 1. Engine oil pressure below minimum:
 - a. Monitor engine oil pressure and temperature.
 - b. Land as soon as possible.
- 2. Engine oil pressure above maximum or fluctuating abnormally.
 - a. Operate at the lowest practical power setting.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- b. Monitor engine oil pressure and temperature.
- c. Land as soon as practical.

3.3.H Engine Oil Temperature High

Indications:

- 1. Engine oil temperature increasing above normal.
- 2. Engine oil temperature above maximum.
- 3. CHECK INSTR caution annunciator illuminated.

Procedure:

- 1. Reduce to the lowest practical power setting.
- 2. If temperature remains above the maximum limit even after reducing power, land as soon as possible.
- 3. If the temperature normalizes, monitor gauge and land as soon as practical.

3.3.J Driveshaft Failure



FAILURE OF MAIN DRIVESHAFT TO TRANSMISSION WILL RESULT IN COMPLETE LOSS OF POWER TO THE MAIN ROTOR. ALTHOUGH COCKPIT INDICATIONS FOR A DRIVESHAFT FAILURE ARE SIMILAR TO AN ENGINE OVERSPEED, IT IS IMPERATIVE THAT AUTOROTATIVE FLIGHT PROCEDURES BE ESTABLISHED IMMEDIATELY. FAILURE TO REACT IMMEDIATELY TO LOW RPM AUDIO, RPM LIGHT AND NP/NR TACHOMETER CAN RESULT IN LOSS OF CONTROL.

Indications:

1. Left yaw.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



- Rapid decrease in N_R.
- 3. Rapid increase in N_P.
- LOW RPM audio horn.
- Illumination of RPM light.
- 6. Possible increase in noise level due to overspeeding engine and driveshaft breakage.

NOTE

ECU contains logic to reduce engine fuel flow if either N_G or N_P exceeds limit settings (overspeed).

Procedure:

- 1. Maintain heading and attitude control.
- 2. Collective Adjust as required to maintain 85 to 107% N_R.

NOTE

Minimum rate of descent airspeed is 55 KIAS. Maximum glide distance airspeed is 80 KIAS.

3. Cyclic — Adjust to obtain desired autorotative airspeed.

NOTE

To maintain tail rotor effectiveness do not shutdown engine.

- 4. Landing Complete autorotative landing.
- 5. Complete helicopter shutdown.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



3.3.K FADEC Failures

3.3.K.1 FADEC CH FAIL (Single Channel FADEC Failure)

Indications:

- 1. FADEC CH FAIL warning light illuminated.
- 2. FADEC DEGRADED warning light may illuminate.

Procedure:

Press and release FADEC RESET switch.

NOTE

During FADEC RESET, engine instruments may fluctuate.

- 2. If the FADEC CH FAIL caution clears, continue the flight.
- 3. If the FADEC CH FAIL reappears, stabilize the rotorcraft, avoid abrupt control inputs, and land as soon as practical.

3.3.K.2 FADEC FAIL (Dual Channel FADEC Failure)

Indications:

- 1. FADEC FAIL audio activated.
- 2. FADEC FAIL warning light illuminated.
- 3. FADEC CH FAIL warning light illuminated.
- 4. Fuel flow fixed at its last commanded value.

Procedure:

- 1. Maintain collective position.
- Press and release FADEC RESET switch.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



NOTE

During FADEC RESET, engine instruments may fluctuate.

- 3. If FADEC FAIL warning light extinguishes, land as soon as possible.
- 4. If FADEC FAIL warning light remains illuminated, then depending on power setting, pilot may choose to perform a run-on landing or an auto-rotation.



THE THROTTLE WILL BE INOPERATIVE. USE EMERG. FUEL VALVE SWITCH TO SHUT OFF FUEL.

3.3.K.3 FADEC DEGRADED (In Flight)

Indications:

- 1. FADEC DEGRADED warning light illuminated.
- 2. Engine response may be reduced.

Procedure:

- 1. Stabilize the rotorcraft and avoid abrupt control inputs to minimize possible N_P/N_R variations.
- Press and release FADEC RESET switch.

NOTE

During FADEC RESET, engine instruments may fluctuate.

- 3. If the FADEC DEGRADED caution clears, continue the flight.
- If the FADEC DEGRADED caution reappears, stabilize the rotorcraft, avoid abrupt control inputs, and land as soon as practical.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



3.3.K.4 FADEC MAINT (In Flight)

Indications:

1. FADEC MAINT warning light illuminated.

NOTE

A FADEC MAINT light in flight is an indication of a frangible fuse fault.

Procedure:

- 1. Stabilize the rotorcraft and avoid abrupt control inputs to minimize possible N_P/N_R variations.
- 2. Land as soon as practical.

3.3.L Emergency Shutdown

Procedure:

- 1. Throttle OFF.
- 2. EMERG. FUEL VALVE switch OFF.
- 3. GEN switch OFF.
- 4. FUEL BOOST/XFR circuit breaker switches OFF.
- 5. Complete helicopter shutdown.

3.4 Fire

3.4.A Engine Fire On Ground

Indications:

- 1. Smoke.
- 2. Fumes.
- Fire.
- 4. ENGINE FIRE warning annunciator illuminated.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Procedure:

- 1. Throttle OFF.
- EMERG. FUEL VALVE OFF.
- FUEL BOOST/XFR circuit breaker switches OFF.
- GEN switch OFF.
- BATT switch OFF.
- 6. Rotor brake Engage.
- 7. Exit helicopter.

3.4.B Engine Fire During Flight

Indications:

- 1. Smoke.
- Fumes.
- 3. Fire.
- 4. ENGINE FIRE warning annunciator illuminated.

Procedure:

- 1. In-flight Immediately enter autorotation.
- Throttle OFF.
- EMERG, FUEL VALVE OFF.
- FUEL BOOST/XFR circuit breaker switches OFF.
- Execute autorotative descent and landing.
- 6. BATT switch OFF.

NOTE

Do not restart engine until corrective maintenance has been performed.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



3.4.C Cabin Smoke or Fumes

Indications:

- 1. Smoke.
- 2. Fumes.

Procedure:

- In-flight Start descent.
- 2. AIR COND BLO switch (if installed) OFF.
- HEATER switch (if installed) OFF.
- 4. All vents Open.
- Side windows Open.

If time and altitude permits:

- 6. Source Attempt to identify and secure.
- 7. If source is identified and smoke and/or fumes still persist Land as soon as possible.
- 8. If source is identified and smoke and/or fumes are cleared Land as soon as practical.

3.4.D Electrical Fire

Indications:

- 1. Smoke fumes or fire.
- 2. Possible indication of abnormal amps.

Procedure:

- 1. Vents/side windows Open, as required; ventilate cabin.
- 2. Begin descent.
- 3. GEN switch OFF.
- Airspeed 60 KIAS or less.
- 5. BATT switch OFF.
- 6. FUEL BOOST/XFR LEFT circuit breaker switch LEFT (on).
- 7. Land as soon as possible.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



WARNING

PRIOR TO BATTERY DEPLETION, ALTITUDE MUST BE REDUCED BELOW 8000 FEET H_P (JET A) OR 4000 FEET H_P (JET B). UNUSABLE FUEL MAY BE AS HIGH AS 151.0 POUNDS AFTER THE BATTERY IS DEPLETED DUE TO INABILITY TO TRANSFER FUEL FROM FORWARD CELLS.

NOTE

With battery and generator OFF, an 80% charged battery will operate left fuel boost pump and left fuel transfer pump for approximately 3.4 hours with installed 34 amphour battery.

NOTE

Pedal stop disengages with loss of electrical power.

When throttle is repositioned to the idle stop (during engine shutdown), the PMA will go offline and the engine may flame out.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



3.5 Tail Rotor

There is no single emergency procedure for all types of antitorque malfunctions. One key to a pilot successfully handling a tail rotor emergency lies in the ability to quickly recognize the type of malfunction that has occurred.

3.5.A Complete Loss of Tail Rotor Thrust

This is a situation involving a break in drive system, (e.g., severed driveshaft), wherein tail rotor stops turning and delivers no thrust.

Indications:

- 1. Uncontrollable yawing to right (left side slip).
- Nose down tucking.
- 3. Possible roll of fuselage.

NOTE

Severity of initial reaction of helicopter will be affected by AIRSPEED, CG, power being used and H_D.

Procedure:

3.5.A.1 Hovering

Close throttle and perform a hovering autorotation landing. A slight rotation can be expected on touchdown.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



3.5.A.2 In Flight

Reduce throttle to idle, immediately enter autorotation, and maintain a minimum AIRSPEED of 55 KIAS during descent.

NOTE

When a suitable landing site is not available, vertical fin may permit controlled flight at low power levels and sufficient AIRSPEED. During final stages of approach, a mild flare should be executed, making sure all power to rotor is off. Maintain helicopter in a slight flare and smoothly use collective to execute a soft, slightly nosehigh landing. Landing on aft portion of skids will tend to correct side drift. This technique will, in most cases, result in a run-on type landing.



IN A RUN-ON TYPE LANDING AFTER TOUCHING DOWN, DO NOT USE CYCLIC TO REDUCE FORWARD SPEED.

3.5.B Fixed Pitch Failures

This is a situation involving inability to change tail rotor thrust (blade angle) with anti-torque pedals.

Indications:

- 1. Lack of directional response.
- Locked pedals.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



NOTE

If pedals cannot be moved with a moderate amount of force, do not attempt to apply a maximum effort, since a more serious malfunction could result. If helicopter is in a trimmed condition when malfunction occurs, TRQ and AIRSPEED should be noted and helicopter flown to a suitable landing area. Certain combinations of TRQ, N_R, and AIRSPEED will correct a yaw attitude, and these combinations should be used to land helicopter.

Procedure:

NOTE

Pull pedal stop emergency release to ensure pedal stop is retracted.

3.5.B.1 Hovering

Do not close throttle unless a severe right yaw occurs. If pedals lock in any position at a hover, landing from a hover can be accomplished with greater safety under power-controlled flight rather than by closing throttle and entering autorotation.

3.5.B.2 In Flight – Left Pedal Applied

In a high power condition, helicopter will yaw to left when power is reduced. Power and AIRSPEED should be adjusted to a value where a comfortable yaw angle can be maintained. If AIRSPEED is increased, vertical fin will become more effective and an increased left yaw attitude will develop. To accomplish landing, establish a power-on approach with sufficiently low AIRSPEED (zero if necessary) to attain a rate of descent with a comfortable sideslip angle. (A decrease in NP decreases tail rotor thrust.) As collective is increased just before touchdown, left yaw will be reduced.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



3.5.B.3 In Flight – Right Pedal Applied

In cruise flight or reduced power situation, helicopter will yaw to right when power is increased. A low power, run-on type landing will be necessary by gradually reducing throttle to maintain heading while adding collective to cushion landing. If right yaw becomes excessive, close throttle completely.

3.6 Hydraulic System

3.6.A Loss of Hydraulic Pressure

Indications:

- 1. HYDRAULIC SYSTEM caution light illuminated.
- 2. Grinding or howling noise from pump.
- 3. Increase in force required to move flight controls.
- 4. Feedback forces may be evident during flight control movement.

Procedure:

- 1. Reduce AIRSPEED to 70 to 100 KIAS.
- 2. HYD SYSTEM circuit breaker Out. If hydraulic power is not restored, push breaker in.
- HYD SYS switch HYD SYS; OFF if hydraulic power is not restored.
- For extended flight set comfortable AIRSPEED, up to 120 KIAS, to minimize control forces.
- 5. Land as soon as practical.
- 6. A run-on landing at effective translational lift speed (approximately 15 knots) is recommended.

3.6.B Flight Control Actuator Malfunction

An actuator hardover can occur in any flight control axis, but a cyclic cam jam will only occur in the fore and aft axis. An actuator hardover is manifested by <u>uncommanded movements</u> of one or two flight controls. If two controls move, the pilot will find one of these controls will require a higher than normal

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



control force to oppose the movement. This force cannot be "trimmed" to zero without turning the HYD SYS switch OFF.

Once the hydraulic boost is OFF, the forces on the affected flight control will be similar to the "normal" hydraulic off forces.

Indications:

- 1. Uncommanded flight control movements.
- 2. High flight control forces to oppose movement in one axis.
- 3. Feedback forces only in affected flight control axis.
- 4. Flight control forces normal in unaffected axis.

Procedure:

- Attitude Maintain.
- HYD SYS switch OFF.
- 3. AIRSPEED Set to 70 to 100 KIAS.
- Land as soon as possible.
- A run-on landing at effective translational lift speed (approximately 15 knots) is recommended.

3.7 Electrical System

3.7.A Generator Failure

Indications:

- 1. GEN FAIL caution light illuminated.
- 2. AMPS indicates 0.
- 3. Voltmeter Approximately 24 volts.

Procedure:

- 1. GENERATOR FIELD and GENERATOR RESET circuit breakers
- Check in.
- 2. GEN switch RESET; then GEN.
- 3. If power is not restored, place GEN switch to OFF; land as soon as practical.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



NOTE

With generator OFF, a fully charged battery will provide approximately 30 minutes of power for basic helicopter and one VHF COMM radio with 34 ampere/hour battery installed.

3.7.B Excessive Electrical Load

Indications:

- 1. AMPS indicates excessive load.
- 2. CHECK INSTR caution annunciator is illuminated.
- 3. Smoke or fumes.

Procedure:

- GEN switch OFF.
- BATT switch OFF.
- 3. FUEL BOOST/XFR LEFT circuit breaker switch LEFT (on).



PRIOR TO BATTERY DEPLETION, ALTITUDE MUST BE REDUCED BELOW 8000 FEET H_P (JET A) OR 4000 FEET H_P (JET B). UNUSABLE FUEL MAY BE AS HIGH AS 151.0 POUNDS AFTER THE BATTERY IS DEPLETED DUE TO INABILITY TO TRANSFER FUEL FROM FORWARD CELLS.

NOTE

With battery and generator OFF, an 80% charged battery will operate left fuel boost pump and left fuel transfer pump for approximately 3.4 hours with installed 34 ampere/hour battery.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



4. Airspeed — 60 KIAS.

NOTE

Pedal stop disengages with loss of electrical power.

5. Land as soon as practical.

NOTE

When throttle is repositioned to the idle stop (during engine shutdown) the PMA will go offline and the engine may flame out.

3.8 Fuel System

3.8.A Dual Fuel Transfer Failure

Indications:

- 1. L/FUEL XFR and R/FUEL XFR caution lights illuminate.
- 2. Last 151.0 pounds of fuel in forward cell may not be usable.
- 3. Fuel will stop transferring from forward to aft cell at approximately 344.1 pounds total indicated fuel.

Procedure:

- LEFT and RIGHT FUEL BOOST/XFR circuit breaker switches Check ON.
- Determine FUEL QTY in forward cell.
- 3. Subtract quantity of fuel trapped in forward cell from total to determine usable fuel remaining.
- 4. Plan landing accordingly.

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



3.9 Cyclic Cam Jam

A cyclic cam jam can only occur in the fore and aft axis, whereas, an actuator hardover can occur in any flight control axis. A cyclic cam jam is manifested when a commanded control movement requires a higher than normal fore and aft spring force. The force felt when moving the cyclic fore and aft with a cam jam is the result of overriding a spring capsule.

Indications:

- 1. High (approximately 15 pounds) fore and aft cyclic control forces.
- 2. Normal pedal, collective and lateral cyclic control forces.

Procedure:

1. Helicopter pitch attitude — Maintain normal pitch attitudes with forward or aft cyclic force.



DO NOT TURN HYDRAULIC BOOST OFF.

2. Land as soon as practical.

3.10 Warning, Caution, and Advisory Lights/Messages

Red warning lights/messages, fault conditions, and corrective actions are presented in Table 3-1.

Amber caution and white advisory lights/messages and corrective actions are presented in Table 3-2.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 3-1: Warning (Red) Lights

Panel Wording	Fault Condition	Corrective Action
ENGINE OUT	N_G less than 55 \pm 1% and/or FADEC senses ENGINE OUT.	Verify engine condition. Accomplish engine failure procedure.
ENGINE OVSPD	N _G exceeds limit. N _P exceeds 105.4% and exceeds rate of change.	 Accomplish ENGINE OVERSPEED procedure. Maintenance action required before next flight.
ENGINE FIRE (In-flight)	Fire detected inside the engine compartment	 Throttle to OFF. EMERG. FUEL VALVE to OFF. Accomplish ENGINE FIRE procedure (3.4.B)
ENGINE FIRE (On ground)	Fire detected inside the engine compartment	 Throttle to OFF. EMERG. FUEL VALVE to OFF. Accomplish ENGINE FIRE procedure (3.4.A)
ENG OIL PRESS (In- flight)	Engine oil pressure is below minimum.	 Reduce power; verify Eng Oil Press < 42 psi and N_G > 80% Land as soon as possible.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: **3**Date: 2022 NOV 24



Table 3-1: Warning (Red) Lights

Panel Wording	Fault Condition	Corrective Action
FADEC FAIL (During start)	Both FADEC channels failed.	1. EMERG. FUEL VALVE to OFF. 2. Accomplish EMERGENCY SHUTDOWN procedure (3.3.L) 3. Applicable maintenance action required prior to next flight.
FADEC FAIL (In-flight)	FADEC has detected a dual channel hard fault. Fuel flow is fixed to the last commanded value.	 Accomplish FADEC FAILURE procedure (3.3.K.2) Applicable maintenance action required prior to next flight.
RPM (with low RPM audio)	N _R below 95%.	Reduce collective and ensure throttle is in FLY detent position. Light will extinguish and audio will cease when N_R increases above 95%.
RPM (without audio)	N _R above 107%.	Increase collective and/or reduce severity of maneuver. Light will extinguish when N _R decreases below 107%.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: **3**Date: 2022 NOV 24



Table 3-1: Warning (Red) Lights

Panel Wording	Fault Condition	Corrective Action
XMSN OIL PRESS	Transmission oil pressure is below minimum.	Reduce power; verify fault with gauge. Land as soon as possible.
XMSN OIL TEMP	Transmission oil temperature is at or above red line.	Reduce power; verify fault with gauge. Land as soon as practical.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Panel Wording	Fault Condition	Corrective Action
A/F FUEL FILTER	Airframe fuel filter is in impending bypass.	Land as soon as practical.
BAGGAGE DOOR	Baggage compartment door not securely latched.	Close door securely before flight. If light illuminates during flight, land as soon as practical.
BATTERY RLY	Battery relay has malfunctioned to closed (ON) position with BATT switch OFF. Battery is still connected to DC BUSS.	Land as soon as soon possible.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Panel Wording	Fault Condition	Corrective Action
CHECK INSTR	TRQ, MGT, N _G , Fuel QTY, Fuel Press, Ammeter, ENG Oil Temp, or ENG Oil Press have detected an exceedance. Flashing digital display on TRQ indicates an overtorque has occurred. Flashing digital display on MGT indicates MGT exceedance. Flashing digital display on N _G indicates N _G exceedance.	 Identify the source of the exceedance. Confirm with indicators. Perform as required: If TRQ/MGT/N_G – press LCD TEST button to display magnitude of exceedance.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Panel Wording	Fault Condition	Corrective Action
CYCLIC CENTERING	Cyclic stick is not centered.	Reposition cyclic stick to center position to extinguish CYCLIC CENTERING light.
ENGINE ANTI-ICE (white)	ANTI-ICE switch ON. Engine receiving anti-icing air.	If light remains illuminated with ENGINE ANTI-ICE switch OFF, avoid operations requiring maximum power.
ENGINE CHIP	Ferrous particles in engine oil.	Land as soon as possible.
ENGINE FUEL FILTER	Engine fuel filter is in impending bypass.	Land as soon as practical.
FADEC CH FAIL	One FADEC channel failed.	 Press and release FADEC RESET switch. Applicable maintenance action required prior to next flight. See Single Channel FADEC Failure (3.3.K.1)

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Panel Wording	Fault Condition	Corrective Action
FADEC DEGRADED (In-flight)	FADEC transient operation is degraded which may result in N _R (N _P) droops and overshoots.	 Make smooth, non-aggressive control movement. Accomplish FADEC DEGRADED procedure (3.3.K.3) Applicable maintenance action required prior to next flight.
FADEC DEGRADED (With engine shutdown)	FADEC has recorded a fault during previous flight or a current fault has been detected.	Applicable maintenance action required prior to next flight.
FADEC MAINT (In-flight)	Frangible fuse fault.	 Accomplish FADEC MAINT procedure (3.3.K.4). Applicable maintenance action required prior to next flight.
FADEC MAINT (With engine shutdown)	Engine maintenance is required.	Applicable maintenance action required prior to next flight.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Fault Condition	Corrective Action
FLOAT ARM switch is ON. Float inflation solenoid is armed.	 Normal operation for takeoff and landing over water. FLOAT ARM switch — OFF. If light remains illuminated, FLOATS circuit breaker — Out. Land as soon as practical.
	NOTE With float inflation solenoid armed, flight should not exceed 60 KIAS and 500 feet AGL.
Float system in test mode.	None.
100 ±10 pounds of fuel remain in aft tank.	NOTE Aft fuel tank quantity is the total fuel quantity less the forward fuel tank quantity. Verify FUEL QTY of aft fuel tank. Land as soon as practical.
	FLOAT ARM switch is ON. Float inflation solenoid is armed. Float system in test mode. 100 ±10 pounds of fuel

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Panel Wording	Fault Condition	Corrective Action
R/FUEL BOOST	Right fuel boost pump has failed.	If practical, descend below 8000 feet H _P if fuel is Jet A or 4000 feet H _P if fuel is Jet B to prevent fuel starvation if other fuel boost pump fails or has low output pressure. Land as soon as practical.
		IF BOTH FUEL BOOST PUMPS FAIL, ALTITUDE MUST BE REDUCED TO BELOW 8000 FEET HP (JET A) OR 4000 FEET HP (JET B). LAND AS SOON AS POSSIBLE.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Panel Wording	Fault Condition	Corrective Action
L/FUEL BOOST	Left fuel boost pump has failed.	If practical, descend below 8000 feet H _P if fuel is Jet A or 4000 feet H _P if fuel is Jet B to prevent fuel starvation if other fuel boost pump fails or has low output pressure. Land as soon as practical.
		WARNING
		IF BOTH FUEL BOOST PUMPS FAIL, ALTITUDE MUST BE REDUCED TO BELOW 8000 FEET HP (JET A) OR 4000 FEET HP (JET B). LAND AS SOON AS POSSIBLE.
FUEL VALVE	Fuel valve position differs from EMERG. FUEL VALVE switch indication or FUEL VALVE circuit breaker out.	Check FUEL VALVE circuit breaker in. Land as soon as practical. If on ground cycle EMERG. FUEL VALVE switch.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Panel Wording	Fault Condition	Corrective Action
L/FUEL XFR	Left fuel transfer pump has failed. NOTE Under normal fuel transfer conditions, helicopters S/N 53000 through 53174 L/FUEL XFR and R/FUEL XFR lights will illuminate for 2.5 minutes and then extinguish. This indicates transfer is complete and transfer pumps have been automatically turned off. Helicopters S/N 53175 and subsequent inhibit illumination of the lights.	IF BOTH FUEL TRANSFER PUMPS FAIL, UNUSABLE FUEL MAY BE AS HIGH AS 151.0 POUNDS DUE TO INABILITY TO TRANSFER FUEL FORM FORWARD CELL. LAND AS SOON AS PRACTICAL.
R/FUEL XFR	Right fuel transfer pump has failed.	Land as soon as practical.
GEN FAIL	Generator not connected to DC BUSS.	Verify fault with AMPS gauge. GEN switch — RESET, then ON. If GEN FAIL light remains illuminated, GEN switch — OFF. Land as soon as practical.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Panel Wording	Fault Condition	Corrective Action
HEATER OVERTEMP	An overtemp condition has been detected by a temperature probe either under pilot seat, copilot seat, or in vertical tunnel.	Turn HEATER switch OFF immediately.
HYDRAULIC SYSTEM	Hydraulic pressure below limit.	Verify HYD SYS switch position. Accomplish hydraulic system failure procedure (refer to paragraph 3.6).
LITTER DOOR	Litter door not securely latched.	Close door securely before flight. If light illuminates during flight, land as soon as practical.
PEDAL STOP	Pedal Restrictor Control Unit has detected a failure of part of system.	V _{NE} — 60 KIAS PEDAL STOP emergency release — Pull. Land as soon as practical.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 3-2: Caution (Amber) and Advisory (White/Green) Lights

Panel Wording	Fault Condition	Corrective Action
START (white)	Start relay is in START mode.	If START switch has not been engaged and there is zero indication on AMPS gauge; START relay has malfunctioned and helicopter is on battery power. START circuit breaker — OUT. Land as soon as practical.
START FAULT	Indicates a starter relay failure. Engine may not start.	Throttle to OFF.
T/R CHIP	Ferrous particles in tail rotor gearbox oil.	Land as soon as possible.
XMSN CHIP	Ferrous particles in transmission oil.	Land as soon as possible.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: **3**Date: 2022 NOV 24

TCCA Approved



Section 4

Performance Data

Table of Contents

	Introduction	4-3
4.2	Power Assurance Check	4-3
4.3	Density Altitude	4-5
4.4	Height Velocity Envelope	4-6
4.5	Hover Ceiling	4-7
4.6	Not Used	4-9
4.7	Climb and Descent	4-9
4.7.A	Climb	4-9
4.7.B	Autorotation	
4.8	Airspeed Calibration	
4.9	Not Used	
4.10	Noise Levels	
4.10.A	FAR Part 36 Stage 2 Noise Level	
4.10.B	Canadian Airworthiness Manual Chapter 516 and ICAO A	nnex 16
Noise I	_evel	4-12
	List of Figures	
	4-1A – Power Assurance Check, Level Flight MGT Chart	
LIGITO	4.45 5 4 01 1 1 1 1 1 1 1 1 1 1 1	
	4-1B – Power Assurance Check, Level Flight NG Chart	4-14
Figure	4-2 – Density Altitude	4-14 4-15
Figure Figure	4-2 – Density Altitude4-3 – Altitude Versus Gross Weight for Height Velocity Diagr	4-14 4-15 am4-16
Figure Figure Figure	4-2 – Density Altitude4-3 – Altitude Versus Gross Weight for Height Velocity Diagr 4-4 – Height Velocity Chart	4-14 4-15 am4-16 4-17
Figure Figure Figure Figure	4-2 – Density Altitude 4-3 – Altitude Versus Gross Weight for Height Velocity Diagr 4-4 – Height Velocity Chart 4-5	4-14 4-15 am4-16 4-17 Deleted
Figure Figure Figure Figure Figure	4-2 – Density Altitude	4-14 4-15 am4-16 4-17 Deleted 4-18
Figure Figure Figure Figure Figure Figure	4-2 – Density Altitude	4-14 4-15 am4-16 4-17 Deleted 4-18
Figure Figure Figure Figure Figure Figure Figure	4-2 – Density Altitude	4-14 4-15 am4-16 4-17 Deleted 4-18 4-19
Figure Figure Figure Figure Figure Figure Figure Figure	4-2 – Density Altitude 4-3 – Altitude Versus Gross Weight for Height Velocity Diagr 4-4 – Height Velocity Chart 4-5 — GE Hover Controllability Chart 4-7 – OGE Hover Controllability Chart 4-8 – Hover Ceiling IGE (Sheet 4 of 4) 4-9 – Hover Ceiling OGE (Sheet 3 of 4)	4-14 4-15 am4-16 4-17 Deleted 4-18 4-19 4-23
Figure Figure Figure Figure Figure Figure Figure Figure Figure	4-2 – Density Altitude 4-3 – Altitude Versus Gross Weight for Height Velocity Diagr 4-4 – Height Velocity Chart 4-5 4-6 – IGE Hover Controllability Chart 4-7 – OGE Hover Controllability Chart 4-8 – Hover Ceiling IGE (Sheet 4 of 4) 4-9 – Hover Ceiling OGE (Sheet 3 of 4) 4-10 – Rate of Climb – Takeoff Power (Sheet 1 of 12)	4-14 4-15 am4-16 4-17 Deleted 4-18 4-19 4-23 4-26
Figure	4-2 – Density Altitude 4-3 – Altitude Versus Gross Weight for Height Velocity Diagr 4-4 – Height Velocity Chart 4-5 4-6 – IGE Hover Controllability Chart 4-7 – OGE Hover Controllability Chart 4-8 – Hover Ceiling IGE (Sheet 4 of 4) 4-9 – Hover Ceiling OGE (Sheet 3 of 4) 4-10 – Rate of Climb – Takeoff Power (Sheet 1 of 12) 4-10 – Rate of Climb – Takeoff Power (Sheet 2 of 12)	4-14 4-15 am4-16 4-17 Deleted 4-18 4-19 4-23 4-26 4-28
Figure	4-2 – Density Altitude 4-3 – Altitude Versus Gross Weight for Height Velocity Diagr 4-4 – Height Velocity Chart 4-5 4-6 – IGE Hover Controllability Chart 4-7 – OGE Hover Controllability Chart 4-8 – Hover Ceiling IGE (Sheet 4 of 4) 4-9 – Hover Ceiling OGE (Sheet 3 of 4) 4-10 – Rate of Climb – Takeoff Power (Sheet 1 of 12)	4-14 4-15 am4-16 4-17 Deleted 4-18 4-19 4-23 4-26 4-28 4-29

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24



Figure 4-10 – Rate of Climb – Takeoff Power (Sheet 5 of 12)	4-32
Figure 4-10 – Rate of Climb – Takeoff Power (Sheet 6 of 12)	4-33
Figure 4-10 – Rate of Climb – Takeoff Power (Sheet 7 of 12)	4-34
Figure 4-10 – Rate of Climb – Takeoff Power (Sheet 8 of 12)	4-35
Figure 4-10 – Rate of Climb – Takeoff Power (Sheet 9 of 12)	4-36
Figure 4-10 – Rate of Climb – Takeoff Power (Sheet 10 of 12)	4-37
Figure 4-10 – Rate of Climb – Takeoff Power (Sheet 11 of 12)	4-38
Figure 4-10 – Rate of Climb – Takeoff Power (Sheet 12 of 12)	4-39
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 1 of 12)	4-40
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 2 of 12))4-41
Figure 4-12 – Rate of Climb – Max Continuous Power (Sheet 3 of 12)	4-42
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 4 of 12)	4-43
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 5 of 12))4-44
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 6 of 12)	4-45
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 7 of 12))4-46
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 8 of 12))4-47
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 9 of 12)	4-48
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 10 of 12	2)4-49
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 11 of 12	2)4-50
Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 12 of 12	2)4-51
Figure 4-12 – Autorotation Glide Distance	4-52
Figure 4-13 – Airspeed Installation Correction	4-53

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24



Section 4

Performance Data

4.1 Introduction

Performance data presented herein are derived from engine manufacturer's specification power for engine less installation losses. These data are applicable to basic helicopter without any optional equipment that would appreciably affect lift, drag, or power available.

4.2 Power Assurance Check

Power Assurance Check Charts (Figure 4-1A and Figure 4-1B) are provided for the Honeywell HTS900-2-1D engine. These charts indicate the maximum allowable MGT and $N_{\rm G}$ for an engine meeting minimum Honeywell specification. Engine must develop required torque without exceeding chart MGT/ $N_{\rm G}$ in order to meet performance data contained in this manual.

Figure 4-1A is used for checking MGT while in level flight and Figure 4-1B is used for checking $N_{\rm G}$ while in level flight. The charts are applicable with or without the IBF installed per TCCA STC SH16-9/FAA STC SR03706NY.

To perform power assurance check, turn off all sources of bleed air, including ENGINE ANTI-ICING. Establish level flight at an airspeed of 85 to 105 KIAS or V_{NE} , whichever is lower.

NOTE

Be sure to dwell at the applicable power conditions in stabilized level flight before taking data.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



NOTE

Record pressure altitude to the nearest 100 ft increment.

NOTE

Record OAT and Torque to the least significant digit of the gauges.

NOTE

If Power Assurance Check value is low, be sure to verify accuracy of aircraft OAT indication by comparing with airfield data. MGT Power Assurance Check margin is most sensitive to OAT and Torque indication errors.

NOTE

Operators are permitted to use the Excel spreadsheet supplied with the aircraft to ease the calculation of Power Assurance Check margins. If Power Assurance Check values are close to the limits the manual reading of the chart will take precedence.

EXAMPLE: (See Figure 4-1A and 4-1B)
Record following information from cockpit instruments:

- A. TRQ 69%
- B. $H_P 3,700 \text{ ft}$
- C. OAT 24°C
- D. MGT Actual reading
- E. N_G Actual reading

SOLUTION:

Enter Power Assurance Check chart (Figure 4-1A, Power Assurance Check, Level Flight, MGT Chart) at observed Torque (TRQ - 69%), proceed

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



vertically down to intersect H_P (3,700 feet), follow horizontally to intersect indicated OAT (24°C), then drop vertically to read maximum allowable MGT.

If actual MGT is less than or equal to chart MGT, engine performance equals or exceeds minimum specification and performance data contained in this manual can be achieved.

If actual MGT is greater than chart MGT, engine performance is less than minimum specification and performance data contained in this manual may not be achievable. Refer to ICA-E407-789 to determine cause of low power (high MGT).

Enter the Power Assurance Check chart (Figure 4-1B Power Assurance Check, Level Flight N_G Chart) at observed Torque (TRQ - 69%), proceed vertically down to intersect H_P (3,700 ft), follow horizontally to intersect indicated OAT (24°C), then drop vertically to read maximum N_G .

If actual $N_{\rm G}$ is less than or equal to chart $N_{\rm G}$, engine performance equals or exceeds minimum specification and performance data contained in this manual can be achieved.

If actual $N_{\rm G}$ is greater than chart $N_{\rm G}$, engine performance is less than minimum specification and performance data contained in this manual may not be achievable. Refer to ICA-E407-789 to determine cause of low power (high $N_{\rm G}$).

4.3 Density Altitude

A Density Altitude chart (Figure 4-2) is provided to aid in calculation of performance and limitations. H_D is an expression of density of air in terms of height above sea level; hence, the less dense the air, the higher the H_D . For standard conditions of temperature and pressure, H_D is same as H_P . As temperature increases above standard for an altitude, H_D will also increase to values higher than H_P . Figure 4-2 expresses H_D as a function of H_P and temperature.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Density altitude chart also includes inverse of square root of density ratio:

$$\frac{1}{\sqrt{\sigma}}$$

which is used to calculate true airspeed (KTAS) by relation:

$$KTAS = KCAS \times \frac{1}{\sqrt{\sigma}}$$

EXAMPLE:

If ambient temperature is -15°C and pressure altitude is 7000 feet, find density altitude, and true airspeed for 100 KCAS.

SOLUTION:

Enter bottom of chart at -15°C.

Move vertically upward to 7000 foot pressure altitude line.

From intersection point, move horizontally left and read density altitude value of 5000 feet.

Move horizontally right and read: $\frac{1}{\sqrt{\sigma}}$ True airspeed: $100 \times 1.08 = 108 \, KTAS$

4.4 Height Velocity Envelope

The height-velocity envelope diagrams (Figure 4-3 and Figure 4-4) define conditions from which a safe landing can be made on a smooth, level, firm surface following an engine failure. The Height-Velocity Diagram (Figure 4-3) is valid only when helicopter gross weight does not exceed limits of the Altitude Versus Gross Weight for Height-Velocity Diagram (Figure 4-3). Four envelopes (gross weight regions) are specified. Each gross weight region applies for all gross weights within its boundaries. No interpolation is allowed.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



For a given ambient outside air temperature, pressure altitude, and gross weight, the appropriate limiting envelope (Region A, B, C, or D) can be determined. Using Altitude Versus Gross Weight for Height-Velocity Diagram (Figure 4-3), move upward vertically from entry OAT to pressure altitude. From that point, move right horizontally to determine the correct weight region. (Examples: 15°C at sea level at 5000 pounds GW = Region B, and 30°C at 2000 feet pressure altitude at 5000 pounds GW = Region D). Once the correct weight region has been determined (A, B, C, or D), the corresponding avoid area is selected from the Height-Velocity Diagram (Figure 4-4).

4.5 Hover Ceiling

NOTE

Hover performance charts are based on 100% rotor RPM.

Hover Ceiling IGE charts (Figure 4-8) and Hover Ceiling OGE charts (Figure 4-9) present hover performance as allowable gross weight for conditions of H_P and OAT. These hovering weights are obtainable in zero wind conditions and assume that the heater is not on above 20°C and anti-ice is not on above 5°C.

Satisfactory stability and control have been demonstrated in each area of the hover ceiling charts with winds as depicted on the IGE Hover Ceiling Controllability Chart (Figure 4-6) or OGE Hover Ceiling Controllability Chart (Figure 4-7) as applicable.

Area A (un-highlighted) of the controllability charts presents hover performance (relative to GW) for conditions where adequate control for all relative wind conditions up to 35 knots for lateral CG not exceeding ±2.5 inches (±63 mm); and up to 17 knots, for lateral CG not exceeding ±4.0 inches (±102 mm); for hover, takeoff and landing. Area B (shaded grey) of

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



the controllability charts present hover performance (relative to GW) for conditions where adequate control margins exist for relative winds within ±45° of the nose of the helicopter up to 35 knots for lateral CG not exceeding ±2.5 inches (±63 mm); and up to 17 knots for lateral CG not exceeding ±4.0 inches (±102 mm); for hover, takeoff, and landing. Area C of the controllability charts present hover performance (relative to GW) for conditions where adequate control margins exist for winds directly off the helicopter nose for hovering, takeoff, and landing.

NOTE

If lateral CG exceeds ±2.5 inches (±63 mm) and density altitude is above 14,000 feet, all winds should be directly off the nose of the helicopter; for hover, takeoff, and landing.

The following example uses a hover ceiling chart at takeoff power. The example is typical for use with all other hover ceiling charts.

EXAMPLE:

What OGE GW hover capability could be expected for the following conditions:

- A. HEATER and ANTI ICE OFF
- B. H_P 10,000 feet
- C. OAT +20°C
- D. TAKEOFF POWER

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



SOLUTION:

- 1) Use Hover Ceiling OGE (Takeoff Power) chart (Figure 4-9, Sheet 1).
 - A. Enter OAT scale at +20°C.
 - B. Move upward to 10,000 feet H_P curve.
 - C. Move horizontally to read maximum gross weight of 5150 pounds.
- 2) Use the Density Altitude chart (Figure 4-2)
 - A. Enter OAT scale at 20°C.
 - B. Move vertically upward to 10,000 ft H_P curve.
 - C. Move horizontally left to read 12,750 ft H_{D.}
- 3) Use OGE Controllability chart (Figure 4-7)
 - A. Enter DA scale at 12,750 ft HD.
 - B. Move horizontally right to the boundary lines.
 - C. Move vertically down to read controllability limits for areas A, B and C.

Resulting GWs are:

Area A: up to 4550 lbs. Area B: 4550 to 4825 lbs. Area C: 4825 to 5150 lbs.

4.6 Not Used

4.7 Climb and Descent

4.7.A Climb

Rate of Climb charts (Figure 4-10 and Figure 4-11) are presented for various combinations of power settings and ENG ANTI ICE switch positions.

Recommended best rate of climb airspeed is 60 KIAS.

Reduce rate of climb data 100 feet per minute when operating with any combination of door(s) removed.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



The following example uses a rate of climb chart at takeoff power. The example is typical for use with all other rate of climb charts.

EXAMPLE:

Find the maximum rate of climb that can be attained using takeoff power under the following conditions:

A. Heater — OFF

B. Engine Anti-icing — OFF

C. OAT — 10°C

D. H_P — 14,000 feet

E. GW — 3500 pounds

SOLUTION:

Enter appropriate Rate of Climb Gross Weight chart (Figure 4-10, Sheet 3). At H_P scale of 14,000 feet, proceed horizontally to temperature of 10°C. Drop down vertically and read a rate of climb of 1700 feet per minute.

4.7.B Autorotation

Refer to Figure 4-12 for autorotational glide distance as a function of altitude.

4.8 Airspeed Calibration

Refer to Figure 4-13 for airspeed installation correction during level flight and climb.

4.9 Not Used

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



4.10 Noise Levels

4.10.A FAR Part 36 Stage 2 Noise Level

This aircraft is certified as a Stage 2 helicopter as prescribed in FAR Part 36, Subpart H, for gross weights up to and including the certificated maximum takeoff and landing weight of 5250 pounds (2381 kg) per Bell kit 407-706-020. There are no operating limitations to meet any of the noise requirements.

The following noise level complies with FAR Part 36, Appendix J, Stage 2 noise level requirements. It was obtained by analysis of approved data from noise tests conducted under the provisions of FAR Part 36, Amendment 36-20.

The certified flyover noise level for the Model 407 is 85.5 dBA SEL (per Bell kit 407-706-020).

NOTE

No determination has been made by the certifying authorities that the noise levels of this helicopter are or should be acceptable or unacceptable for operations at, into, or out of any airport.

 V_{H} is defined as the airspeed in level flight obtained using the minimum specification engine torque corresponding to maximum continuous power available for sea level, 25°C (77°F) ambient conditions at the relevant maximum certificated weight. The value of V_{H} thus defined for this helicopter is 127 KTAS.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



4.10.B Canadian Airworthiness Manual Chapter 516 and ICAO Annex 16 Noise Level

This helicopter complies with the noise emission standards applicable to the aircraft as set out by the International Civil Aviation Organization (ICAO) in Annex 16, Volume 1, Chapter 11, for gross weights up to and including the certificated maximum takeoff and landing weight of 5250 pounds (2381 kg) per Bell kit 407-706-020. There are no operating limitations to meet any of the noise requirements.

The following noise level complies with ICAO Annex 16, Volume 1, Chapter 11 noise level requirements. It was obtained by analysis of approved data from noise tests conducted under the provisions of ICAO Annex 16, Volume 1, Third Edition-1993.

The flyover noise level for the Model 407 is 85.5 dBA SEL (per Bell kit 407-706-020).

NOTE

ICAO Annex 16, Volume 1, Chapter 11 approval is applicable only after endorsement by the Civil Aviation Authority of the country of aircraft registration.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



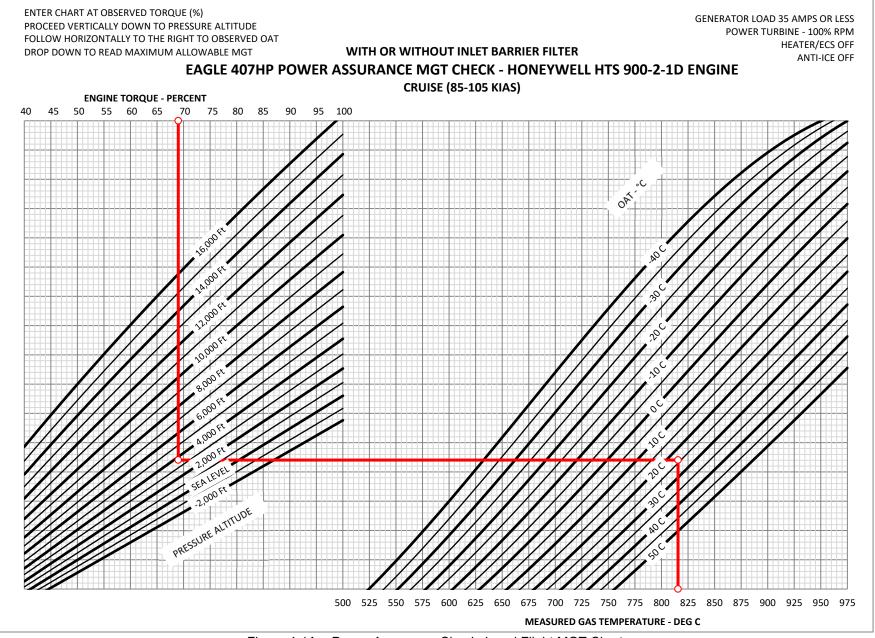


Figure 4-1A – Power Assurance Check, Level Flight MGT Chart

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24



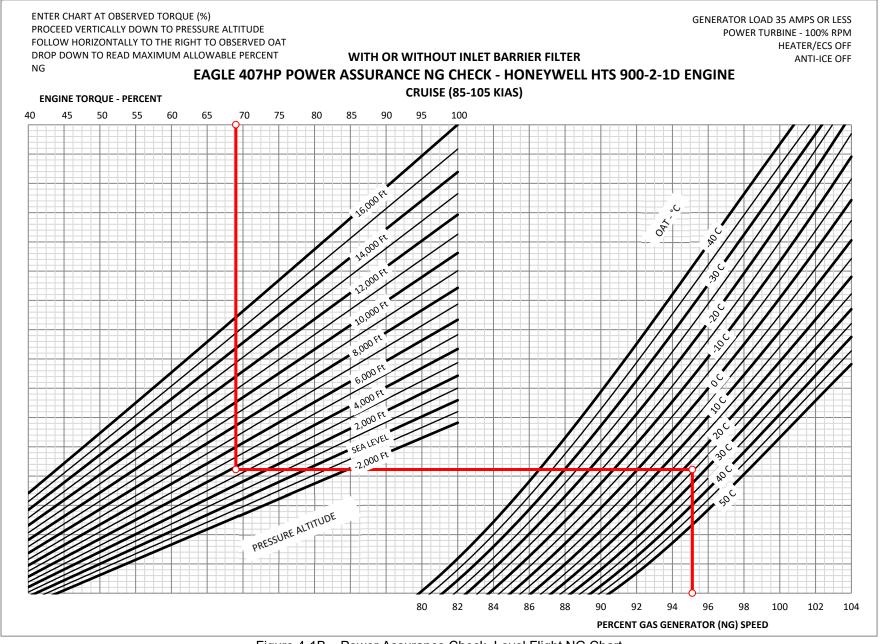


Figure 4-1B – Power Assurance Check, Level Flight NG Chart

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24



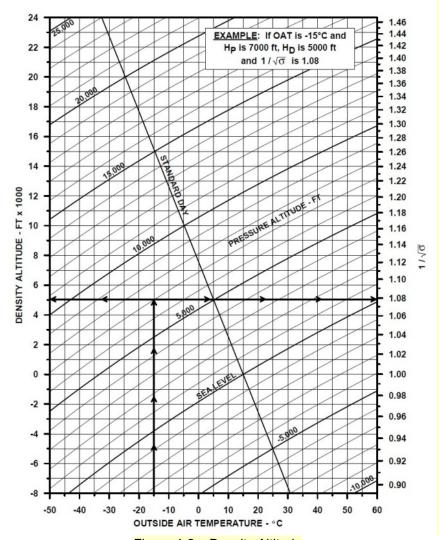


Figure 4-2 - Density Altitude

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



ALTITUDE VS GROSS WEIGHT FOR HEIGHT-VELOCITY DIAGRAM

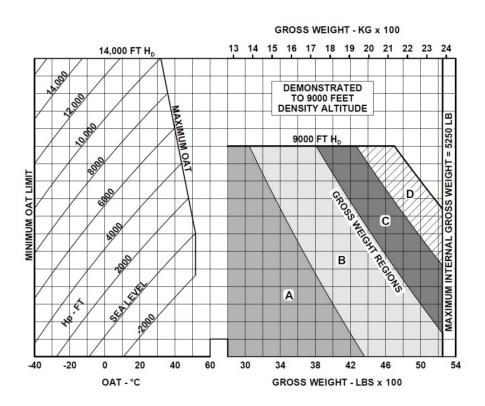


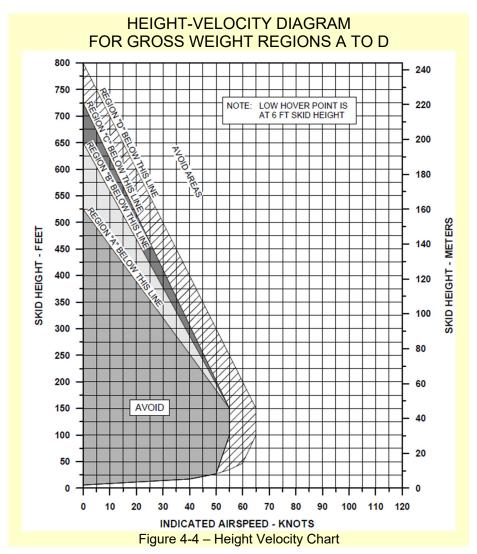
Figure 4-3 – Altitude Versus Gross Weight for Height Velocity Diagram

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3





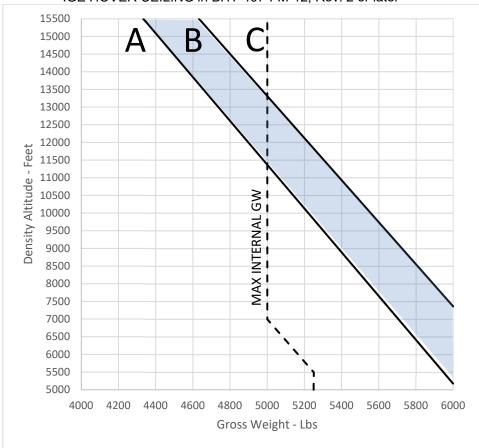
This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



IGE HOVER CONTROLLABILITY CHART

For TCCA/FAA approved hover ceiling <u>above 15,500' DA</u> see Figure 4-8A IGE HOVER CEILING in BHT-407-FM-12, Rev. 2 or later



Area A – Winds up to 35 knots acceptable from any azimuth for hover/takeoff/landing

Area B - Winds up to 35 knots acceptable within ±45° of helicopter nose for hover/takeoff/landing

Area C - All winds must be directly off helicopter nose for hover/takeoff/landing

Figure 4-6 – IGE Hover Controllability Chart

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved

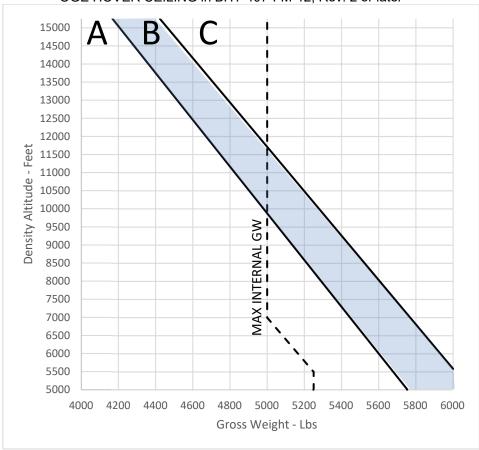
Date: 2022 NOV 24



OGE HOVER CONTROLLABILITY CHART

NOTE

For TCCA/FAA approved hover ceiling <u>above 15,250' DA</u> see Figure 4-9A OGE HOVER CEILING in BHT-407-FM-12, Rev. 2 or later



Area A – Winds up to 35 knots acceptable from any azimuth for hover/takeoff/landing

Area B - Winds up to 35 knots are acceptable within ±45° of helicopter nose for hover/takeoff/landing

Area C - All winds must be directly off helicopter nose for hover/takeoff/landing

Figure 4-7 – OGE Hover Controllability Chart

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24



TAKEOFF POWER ROTOR RPM 100% GENERATOR 50 AMPS SKID HEIGHT 4 FT (1.2 METERS) HEATER OFF / ANTI-ICE OFF BASIC INLET

NOTE

For TCCA/FAA approved hover ceiling <u>above 15,500' DA</u> see Figure 4-8A IGE HOVER CEILING (Sheet 1 of 32) in BHT-407-FM-12 Rev. 2 or later

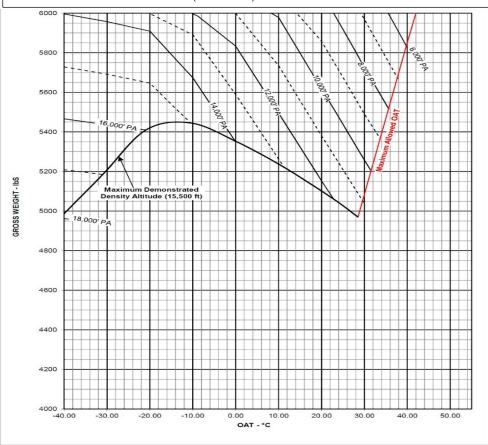


Figure 4-8 - Hover Ceiling IGE (Sheet 1 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



TAKEOFF POWER ROTOR RPM 100% GENERATOR 50 AMPS SKID HEIGHT 4 FT (1.2 METERS) HEATER OFF / ANTI-ICE ON BELOW 5°C BASIC INLET

NOTE

For TCCA/FAA approved hover ceiling <u>above 15,500' DA</u> see Figure 4-8A IGE HOVER CEILING (Sheet 2 of 32) in BHT-407-FM-12 Rev. 2 or later

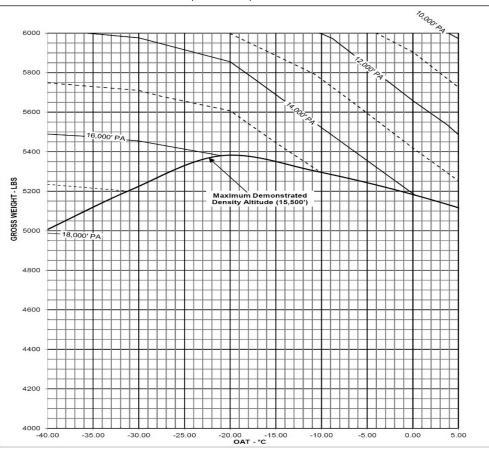


Figure 4-8 – Hover Ceiling IGE (Sheet 2 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



TAKEOFF POWER ROTOR RPM 100% GENERATOR 50 AMPS SKID HEIGHT 4 FT (1.2 METERS) HEATER ON BELOW 20°C / ANTI-ICE OFF BASIC INLET

NOTE

For TCCA/FAA approved hover ceiling <u>above 15,500' DA</u> see Figure 4-8A IGE HOVER CEILING (Sheet 3 of 32) in BHT-407-FM-12 Rev. 2 or later

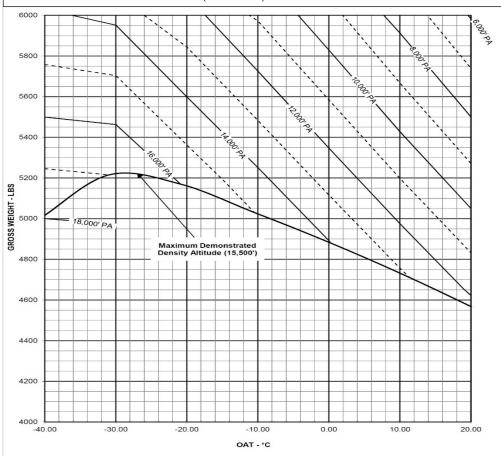


Figure 4-8 - Hover Ceiling IGE (Sheet 3 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



TAKEOFF POWER ROTOR RPM 100% GENERATOR 50 AMPS SKID HEIGHT 4 FT (1.2 METERS) HEATER ON BELOW 20°C / ANTI-ICE ON BELOW 5°C BASIC INLET

NOTE

For TCCA/FAA approved hover ceiling <u>above 15,500' DA</u> see Figure 4-8A IGE HOVER CEILING (Sheet 4 of 32) in BHT-407-FM-12 Rev. 2 or later

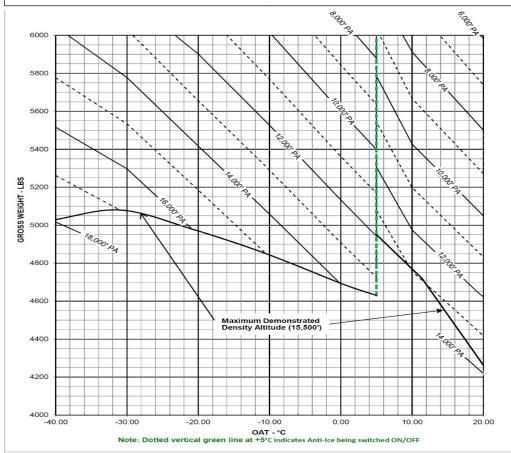


Figure 4-8 - Hover Ceiling IGE (Sheet 4 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



HOVER CEILING OUT OF GROUND EFFECT

TAKEOFF POWER ROTOR RPM 100% GENERATOR 50 AMPS SKID HEIGHT 40 FT (12.2 METERS) HEATER OFF / ANTI-ICE OFF BASIC INLET

NOTE

For TCCA/FAA approved hover ceiling <u>above 15,250' DA</u> see Figure 4-9A OGE HOVER CEILING (Sheet 1 of 32) in BHT-407-FM-12 Rev. 2 or later

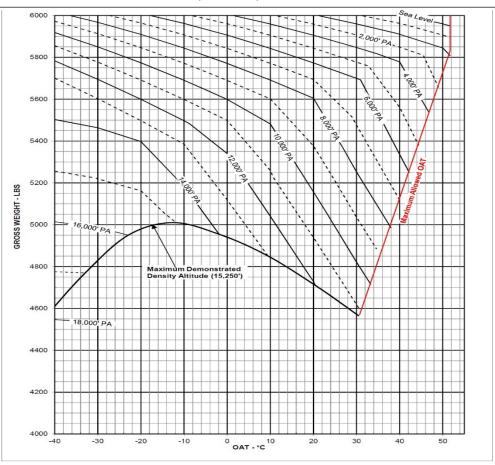


Figure 4-9 - Hover Ceiling OGE (Sheet 1 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



HOVER CEILING OUT OF GROUND EFFECT

TAKEOFF POWER ROTOR RPM 100% GENERATOR 50 AMPS SKID HEIGHT 40 FT (12.2 METERS) HEATER OFF / ANTI-ICE ON BELOW 5°C BASIC INLET

NOTE

For TCCA/FAA approved hover ceiling <u>above 15,250' DA</u> see Figure 4-9A OGE HOVER CEILING (Sheet 2 of 32) in BHT-407-FM-12 Rev. 2 or later

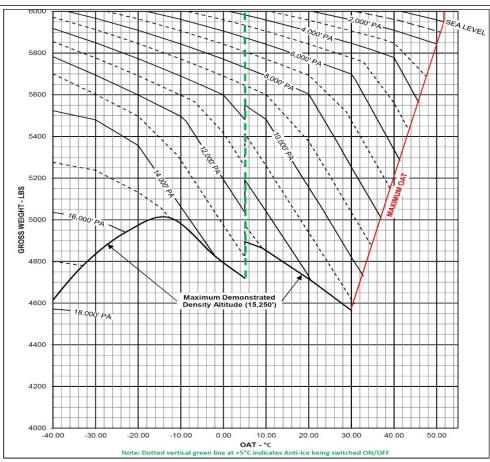


Figure 4-9 – Hover Ceiling OGE (Sheet 2 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



HOVER CEILING OUT OF GROUND EFFECT

TAKEOFF POWER ROTOR RPM 100% GENERATOR 50 AMPS SKID HEIGHT 40 FT (12.2 METERS) HEATER ON BELOW 20°C / ANTI-ICE OFF BASIC INLET

NOTE

For TCCA/FAA approved hover ceiling <u>above 15,250' DA</u> see Figure 4-9A OGE HOVER CEILING (Sheet 3 of 32) in BHT-407-FM-12 Rev. 2 or later

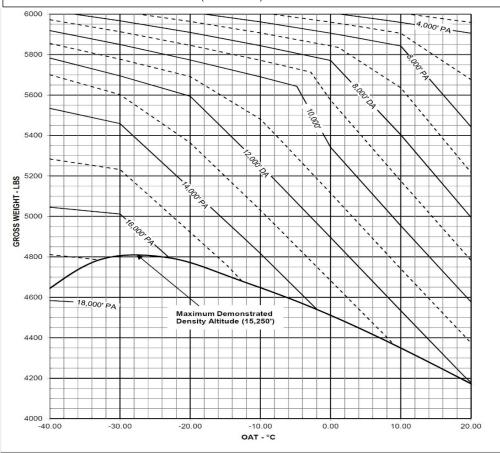


Figure 4-9 – Hover Ceiling OGE (Sheet 3 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



HOVER CEILING OUT OF GROUND EFFECT

TAKEOFF POWER ROTOR RPM 100% GENERATOR 50 AMPS SKID HEIGHT 40 FT (12.2 METERS) HEATER ON BELOW 20°C / ANTI-ICE ON BELOW 5°C BASIC INLET

NOTE

For TCCA/FAA approved hover ceiling <u>above 15,250' DA</u> see Figure 4-9A OGE HOVER CEILING (Sheet 4 of 32) in BHT-407-FM-12 Rev. 2 or later

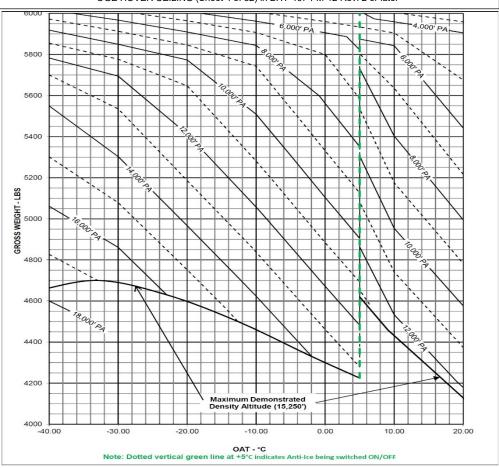


Figure 4-9 – Hover Ceiling OGE (Sheet 4 of 4)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 225 FT/MIN ABOVE 15,000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 3000 lb (1361 kg)

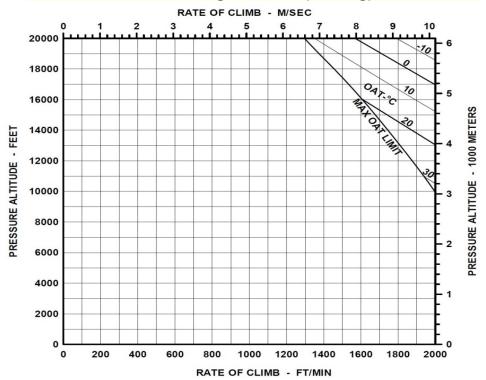


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 1 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 225 FT/MIN ABOVE 11,000 FT HP FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 3000 lb (1361 kg)

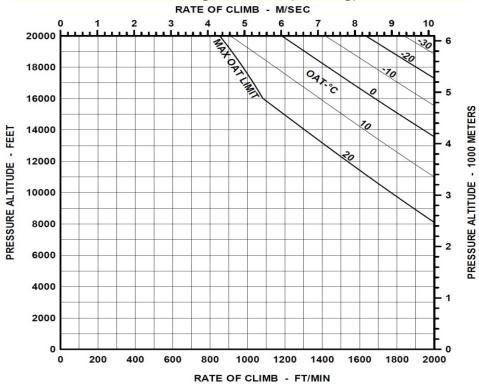


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 2 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 190 FT/MIN ABOVE 11,500 FT HP FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 3500 lb (1587 kg)

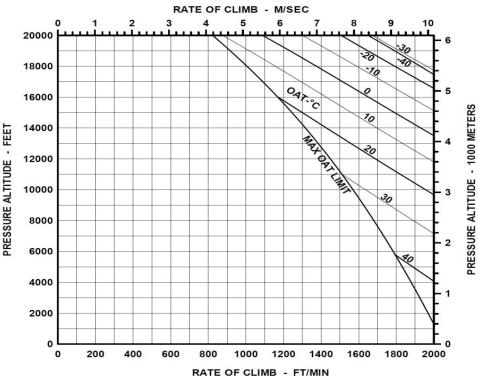


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 3 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 190 FT/MIN ABOVE 7500 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 3500 lb (1587 kg)

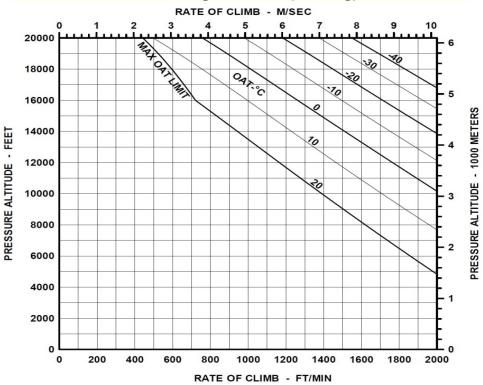


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 4 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 170 FT/MIN ABOVE 9000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 4000 lb (1814 kg)

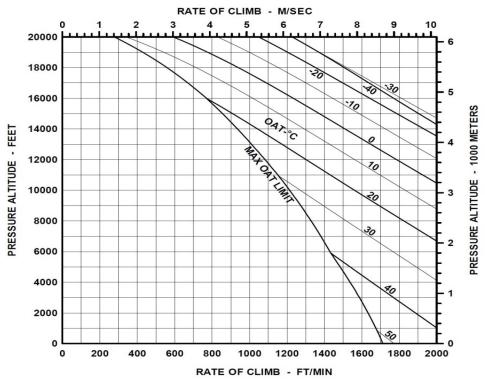


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 5 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 170 FT/MIN ABOVE 4500 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 4000 lb (1814 kg)

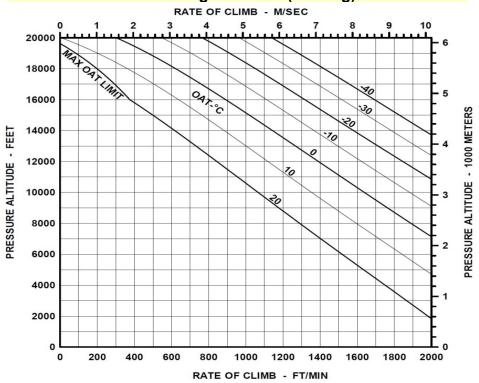


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 6 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 150 FT/MIN ABOVE 6500 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 4500 lb (2041 kg)

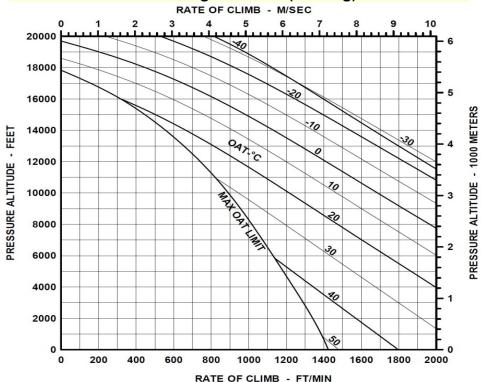


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 7 of 12)

COPYRIGHT © 2014 BY EAGLE COPTERS LTD

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 150 FT/MIN ABOVE 2000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 4500 lb (2041 kg)

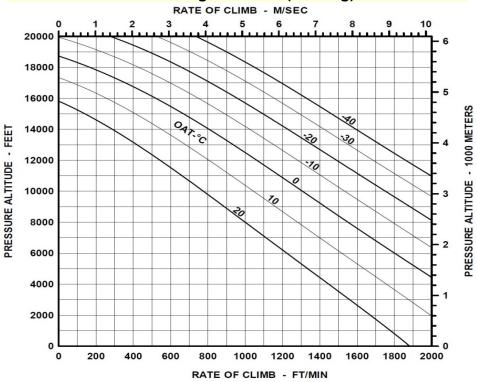


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 8 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 135 FT/MIN ABOVE 5000 FT HP FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 5000 lb (2268 kg)

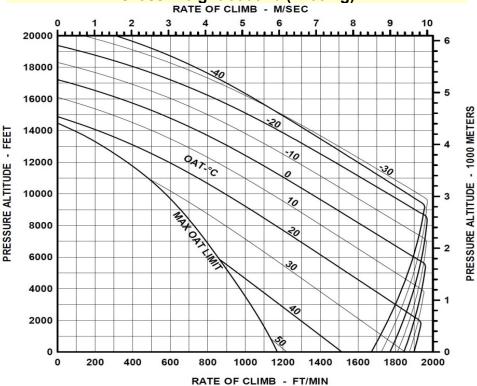


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 9 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 135 FT/MIN ABOVE 1000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 5000 lb (2268 kg)

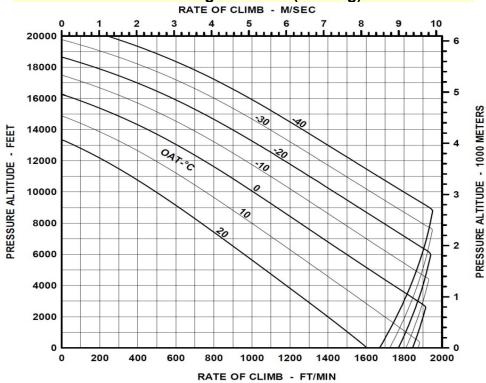


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 10 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 130 FT/MIN ABOVE 4000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 5250 lb (2381 kg)

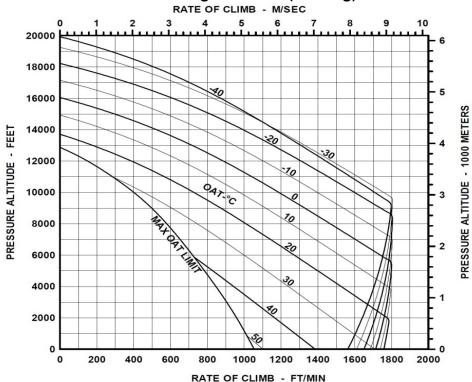


Figure 4-10 – Rate of Climb – Takeoff Power (Sheet 11 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



TAKEOFF POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 130 FT/MIN ABOVE 1000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 5250 lb (2381 kg)

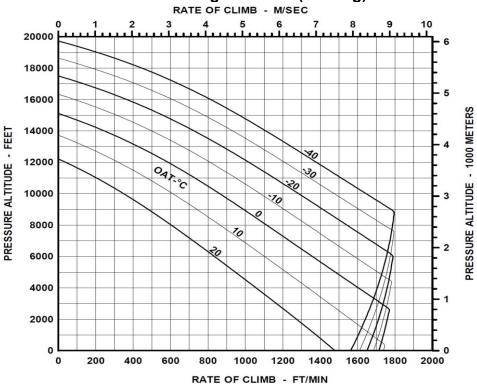


Figure 4-10 - Rate of Climb - Takeoff Power (Sheet 12 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 225 FT/MIN ABOVE 10,000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 3000 lb (1361 kg)

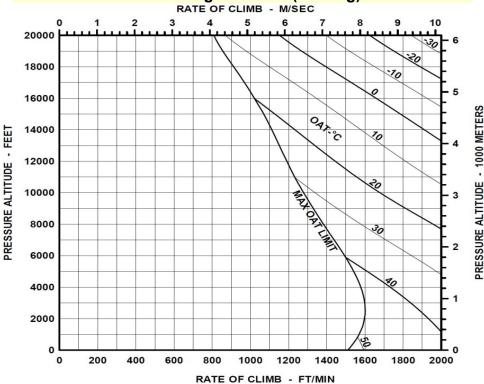


Figure 4-11 - Rate of Climb - Max Continuous Power (Sheet 1 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 225 FT/MIN ABOVE 6000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 3000 lb (1361 kg)

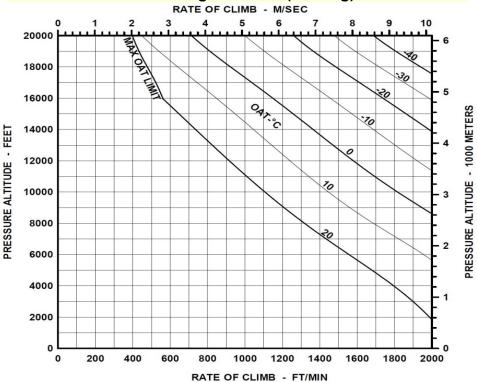


Figure 4-11 - Rate of Climb - Max Continuous Power (Sheet 2 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 190 FT/MIN ABOVE 7500 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 3500 lb (1587 kg)

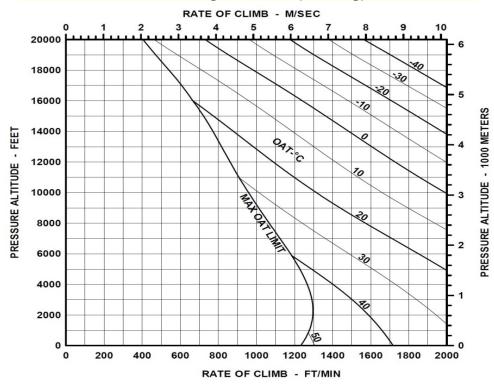


Figure 4-12 – Rate of Climb – Max Continuous Power (Sheet 3 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 190 FT/MIN ABOVE 2500 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 3500 lb (1587 kg)

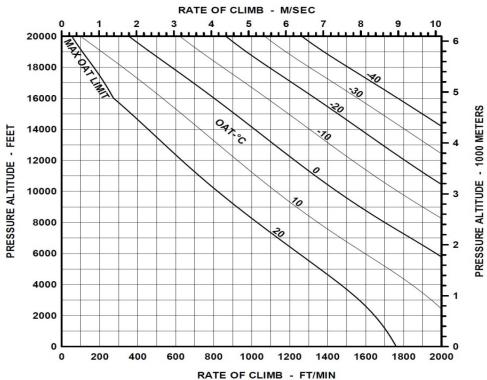


Figure 4-11 - Rate of Climb - Max Continuous Power (Sheet 4 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 170 FT/MIN ABOVE 5000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 4000 lb (1814 kg)

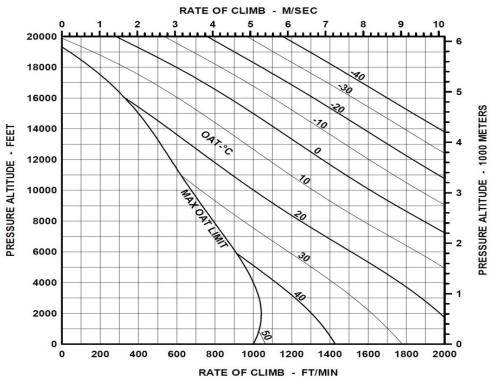


Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 5 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 170 FT/MIN FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 4000 lb (1814 kg)

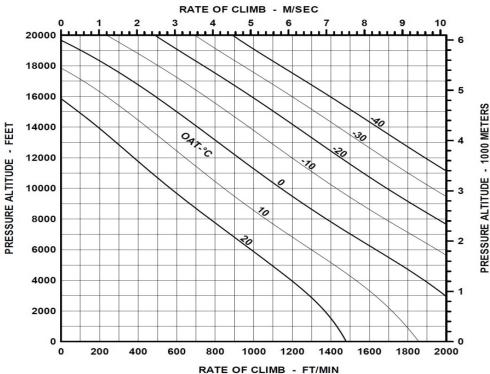


Figure 4-11 - Rate of Climb - Max Continuous Power (Sheet 6 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 150 FT/MIN ABOVE 3000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 4500 lb (2041 kg)

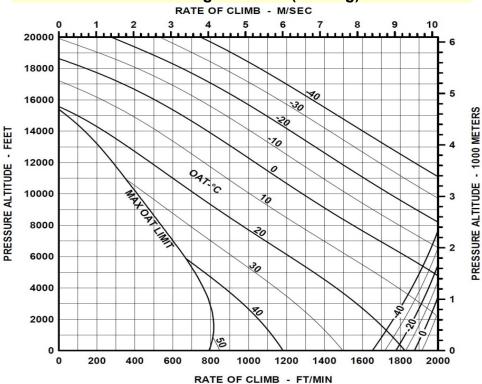


Figure 4-11 - Rate of Climb - Max Continuous Power (Sheet 7 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 150 FT/MIN FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 4500 lb (2041 kg)

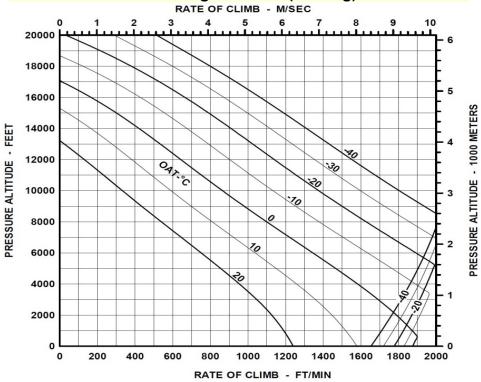


Figure 4-11 - Rate of Climb - Max Continuous Power (Sheet 8 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 135 FT/MIN ABOVE 3000 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 5000 lb (2268 kg)

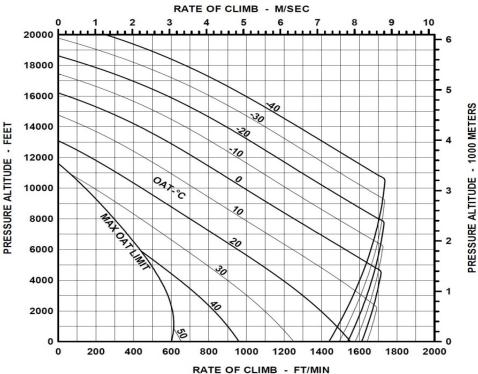


Figure 4-11 - Rate of Climb - Max Continuous Power (Sheet 9 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

Date: 2022 NOV 24

TCCA Approved



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 135 FT/MIN FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 5000 lb (2268 kg)

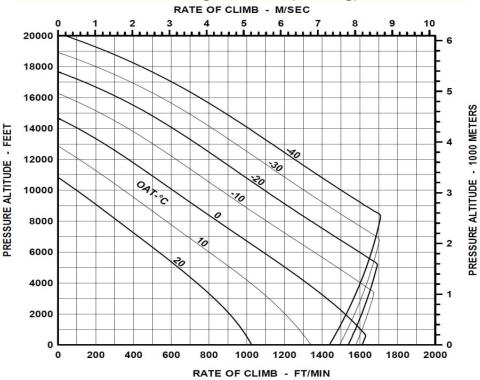


Figure 4-11 - Rate of Climb - Max Continuous Power (Sheet 10 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER OFF BASIC INLET

REDUCE RATE OF CLIMB 130 FT/MIN ABOVE 2500 FT H_P FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 5250 lb (2381 kg)

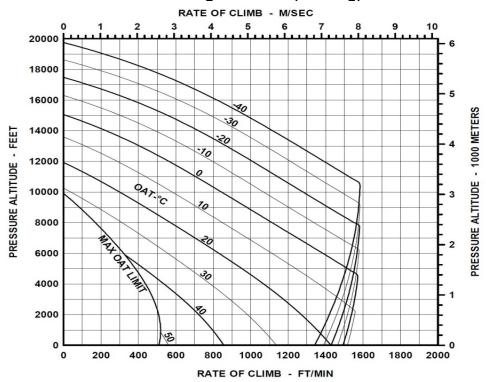


Figure 4-11 – Rate of Climb – Max Continuous Power (Sheet 11 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



MAXIMUM CONTINUOUS POWER ENGINE RPM 100% GENERATOR 180 AMPS 60 KIAS HEATER ON BASIC INLET

REDUCE RATE OF CLIMB 130 FT/MIN FOR ANTI-ICE ON (5°C AND COLDER)

Gross Weight 5250 lb (2381 kg)

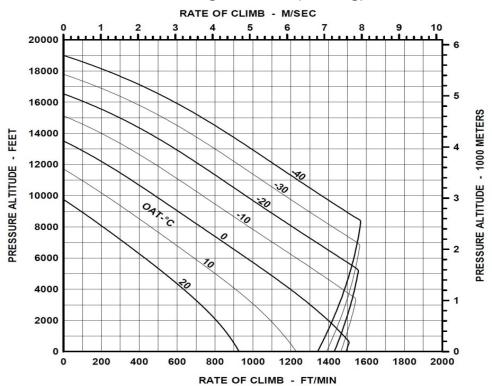


Figure 4-11 - Rate of Climb - Max Continuous Power (Sheet 12 of 12)

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3

TCCA Approved



AUTOROTATION GLIDE DISTANCE

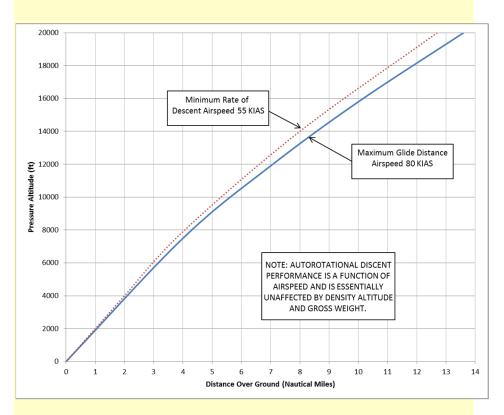


Figure 4-12 – Autorotation Glide Distance

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



AIRSPEED INSTALLATION CORRECTION TABLE

KCAS = (KIAS – INSTRUMENT ERROR – POSITION ERROR)
NOTE: This chart assumes zero instrument error.

KIAS	CLIMB	LEVEL FLIGHT
	KCAS	KCAS
20		22
30	30	33
40	37	43
50	47	52
60	58	63
70	69	73
80	78	82
90	87	92
100	95	100
110	1	110
120		121
130		131
140		144

Figure 4-13 – Airspeed Installation Correction

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Section 5

Weight and Balance Data

Table of Contents

5.1	Introduction	5-3
5.2	Empty Weight Center of Gravity	5-3
5.2.A	Empty Weight	
	Center of Gravity	
5.3	Gross Weight Center of Gravity	5-4
5.3.A	Useful Loads	5-4
5.3.B	Center of Gravity	5-5
5.4	Doors Open or Removed	5-5
5.4.A	Door Weights and Moments	5-5
5.4.B	Ballast Adjustment	5-6
5.5	Cockpit and Cabin Loading	5-6
5.5.A	Longitudinal Loading	5-7
5.5.B	Most Forward and Most Aft CG	5-7
5.5.C	Alternate Loading	5-8
5.5.D	Cabin Floor Loading	5-8
5.6	Baggage Compartment Loading	5-8
5.7	Fuel Loading	5-9
5.8	Sample Loading Problem	5-9

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



List of Figures and Tables

Figure 5-1. Fuselage Stations	5-10
Figure 5-2. Buttock Lines Inches (Millimeters)	5-11
Figure 5-3. Fuel Center of Gravity	5-12
Table 5-1. Door Weights and Moments (US)	5-13
Table 5-2. Cabin and Baggage Loading (U.S.)	5-14
Table 5-2M. Cabin and Baggage Loading (Metric)	5-15
Table 5-3. Fuel Loading (U.S.)	5-16
Table 5-3M. Fuel Loading (Metric)	5-17
Table 5-4. Fuel Density Versus Temperature	5-18
Table 5-5. Sample Loading Problem (US)	5-19
Table 5-5M. Sample Loading Problem (Metric)	5-21
Table 5-6. Weight and Balance Worksheet (US)	5-23
Table 5-6M. Weight and Balance Worksheet (Metric)	

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Section 5

Weight and Balance Data

5.1 Introduction

This section provides loading information and instructions necessary to ensure that flight can be performed within the approved gross weight and center of gravity limitations, as defined in Section 1.

5.2 Empty Weight Center of Gravity

5.2.A Empty Weight

The empty weight condition consists of the basic helicopter with required equipment, optional equipment kits, transmission and gearbox oils, hydraulic fluid, unusable fuel, undrainable engine oil, and fixed ballast. The empty weight and center of gravity are recorded on the Actual Weight Record, a copy of which should be carried in the helicopter to enable weight and balance computations.

5.2.B Center of Gravity

An Empty Weight Versus Center of Gravity chart is provided in ICA-E407-789 Chapter 8 as a guide to simplify computing ballast requirements. This chart was derived from gross weight longitudinal center of gravity limits shown in Section 1, using most forward and most aft useful loads for standard seating and fuel.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Note

Empty weight center of gravity chart is not valid if helicopter has a non-standard fuel system or seating arrangement.

5.3 Gross Weight Center of Gravity

Gross weight condition is empty weight condition plus useful load.

5.3.A Useful Loads

Useful load consists of usable fuel, engine oil, crew, passengers, baggage and cargo. Combinations of these items, which have most adverse effect on helicopter center of gravity, are known as most forward and most aft useful loads. Whenever cargo and/or baggage are carried, these useful loads may be different for each flight, and weight and balance must be computed to ensure gross weight and center of gravity will remain within limits throughout flight.

Standard most forward and most aft useful loads are combinations of fuel, crew and passenger loading only. These loads, in conjunction with empty weight center of gravity chart, allow passengers only (no baggage or other cargo) to be carried within appropriate weight limitations without computing center of gravity for each flight.

If helicopter has a non-standard fuel system or seating arrangement, or is not ballasted in accordance with the Empty Weight Versus Center of Gravity chart in ICA-E407-789, Chapter 8, pilot must determine weight and balance to ensure gross weight and center of gravity will remain within limits throughout each flight.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



5.3.B Center of Gravity

It is the responsibility of the pilot to ensure that helicopter is properly loaded to maintain center of gravity throughout each flight within gross weight center of gravity limits shown in Section 1 or appropriate supplement. Gross weight longitudinal and lateral center of gravity can be calculated using Actual Weight Record, diagrams and loading tables in this section, and loading tables in applicable Flight Manual Supplements.

When carrying baggage, cargo, or non-standard loads, effects of fuel consumption and addition/deletion of passengers, baggage, or cargo at intermediate points should be checked prior to flight.

Significant fuselage stations and buttock lines are shown in Figure 5-1 and Figure 5-2 to aid in weight and balance computations.

5.4 Doors Open or Removed

When one or more cabin doors are removed, helicopter may exceed gross weight center of gravity limits during flight. If using the Empty Weight Versus Center of Gravity chart (refer to ICA-E407-789, Chapter 8), a ballast adjustment to offset moment change is necessary (Table 5-1). Otherwise, gross weight center of gravity should be computed for each flight.

5.4.A Door Weights and Moments

Following table provides weight and moment adjustments for cabin doors. Sign convention for buttock lines used to compute lateral moments are:

- 1. Left is negative.
- 2. Right is positive.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



ACTION	MOMENT CHANGE		
	LEFT DOOR	RIGHT DOOR	
Remove	Positive (+)	Negative (-)	
Install	Negative (-)	Positive (+)	

Example:

When removing a left door only, subtract positive weight value and negative moment value shown in table. Net effect on helicopter is a reduction in weight and a shift in lateral CG to right (positive direction).

5.4.B Ballast Adjustment

Following check can be made to determine if a ballast adjustment is necessary after doors are removed or installed.

- 1. For helicopters without ballast or with nose ballast, apply weight and moment changes to most aft useful load condition to determine if an increase in nose ballast is required, or a reduction is allowed.
- 2. For helicopters with tail ballast, apply weight and moment changes to most forward useful load condition to determine if a reduction in tail ballast is allowed, or an increase is required.

Note

Ballast changes are performed by maintenance personnel. After any ballast change, Actual Weight Record must be revised to show new empty weight condition.

5.5 Cockpit and Cabin Loading

Loading tables (Table 5-2 and Table 5-2M) provide weights and moments for each passenger location, litter patient, and baggage compartment in both U.S. and metric units.

To find moments for weights in excess of those shown on tables, multiply

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



weight by fuselage station at which center of gravity of the object is located. An alternate method is to calculate amount of weight in excess of maximum weight listed on table, then read moment for this excess weight from table and add it to moment for maximum weight shown on table. This will give desired moment for the object.

5.5.A Longitudinal Loading

- 1. A minimum weight of 170 pounds (77.1 kg) is required in cockpit at fuselage station 65.0 when the empty weight center of gravity chart (Refer to ICA-E407-789, Chapter 8) is used.
- 2. Passenger seating is unrestricted.
- 3. Cargo loading is restricted only by floor load limit. Refer to Section 1.

5.5.B Most Forward and Most Aft CG

When using empty weight center of gravity chart, following combinations of crew, fuel and passenger loading will have most extreme effects on longitudinal center of gravity, assuming standard weights for all crew and passengers.

- 1. Most forward CG will occur with forward and mid seats occupied and fuel quantity of 74.8 gallons (283.0 L).
- 2. Most aft CG will occur with one forward seat occupied (pilot) and fuel quantity of 28.4 gallons (107.5 L).

Since center of gravity of aft passengers is on aft limit, weight of passengers is not included in most aft useful load. However when most aft center of gravity of a configuration is forward of aft limit, addition of aft passengers will shift center of gravity further aft, and should be included in computation.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



5.5.C Alternate Loading

Gross weight center of gravity chart must be used to determine cabin loading requirements under following conditions:

- 1. Whenever cargo and/or baggage are carried.
- 2. When actual passenger weights are used.
- 3. When seating arrangement and/or fuel system are non-standard.
- 4. When performing specialty missions, such as hoisting or rappelling.

5.5.D Cabin Floor Loading

Cabin floor is structurally designed for 75 pounds per square foot (3.7 kg per 100 cm²).

5.6 Baggage Compartment Loading

When weight is loaded into baggage compartment, the pilot is required to compute weight and balance, regardless of passenger loading.

Baggage compartment is structurally designed for 86 pounds per square foot (4.2 kg per 100 cm²) for a total weight of 250 pounds (113.4 kg).

Loading of baggage compartment should be from front to rear. Load shall be secured to tie-down fittings if shifting of load in flight could result in structural damage to baggage compartment or in gross weight center of gravity being exceeded.

If load is not secured, center of gravity must be computed with load in most adverse position.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



5.7 Fuel Loading

Longitudinal center of gravity of fuel shifts as it is consumed (Figure 5-3). Extreme effects of fuel consumption on helicopter center of gravity for standard fuel system are as follows:

- 1. Critical fuel for computing most forward useful load is 74.8 gallons (283.0 L).
- 2. Critical fuel for computing most aft useful load is 28.4 gallons (107.5 L).

Fuel loading tables (Table 5-3 and Table 5-3M) list usable fuel quantities, weight and moments in both U.S. and metric units.

Fuel density versus temperature (Table 5-4), is provided to calculate fuel weight variation for equivalent volumes of fuel caused by a change in temperature. For example weight of 127.8 gallons (full fuel) of JP-5 at -40°F is 913.8 pounds (414.5 kg) versus 869.0 pounds (394.1 kg) shown on Fuel loading chart (Table 5-3 and Table 5-3M).

5.8 Sample Loading Problem

A sample loading problem showing derivation of critical gross weights and center of gravity locations for a typical mission is presented in U.S. and metric units (Table 5-5 and Table 5-5M). Method shown derives a gross weight with zero fuel for each load condition to be checked, then adds appropriate fuel weight and moment read directly from fuel loading table. Center of gravity for each condition is calculated by dividing total moment by total weight.

Forms have been provided (Table 5-6 and Table 5-6M) in both U.S. and metric units, to aid in computing critical load conditions for a flight.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3
Date: 2022 NOV 24



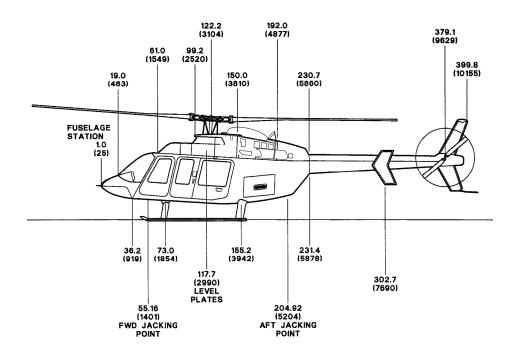


Figure 5-1. Fuselage Stations

Note

Reference datum line, (Fuselage Station O), is located 55.16 inches (1401 millimeters) forward of the forward jack point center line.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



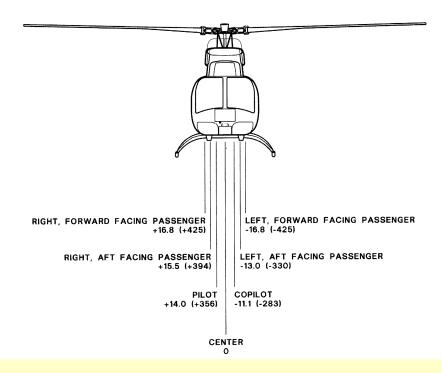


Figure 5-2. Buttock Lines Inches (Millimeters)

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



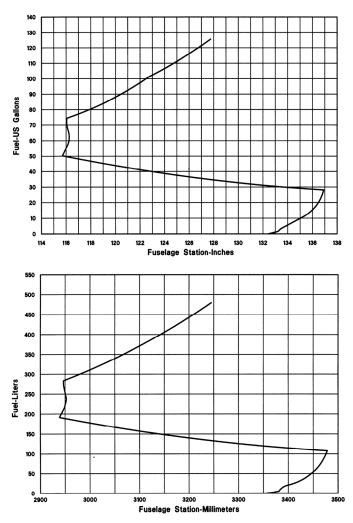


Figure 5-3. Fuel Center of Gravity

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 5-1. Door Weights and Moments (US)

Door	Weight (LB)	CG (IN)	Moment (IN•LB)	CG (IN)	Moment (IN•LB)
One crew door	13	64	832	±26	±338
Both crew doors	26	64	1664	0	0
One passenger door	15	125	1875	±27	±405
Both passenger doors	30	125	3750	0	0
Left passenger door and litter door	29	111	3219	-27	-783

Table 5-1M. Door Weights and Moments (Metric)

Door	Weight (KG)	CG (MM)	Moment (KG•MM /100)	CG (MM)	Moment (KG•MM /100)
One crew door	5.9	1626	95.9	±660	±38.9
Both crew doors	11.8	1626	191.9	0	0
One passenger door	6.8	3175	215.9	±686	±46.6
Both passenger doors	13.6	3175	431.8	0	0
Left passenger door and litter door	13.2	2819	372.1	-686	-90.6

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 5-2. Cabin and Baggage Loading (U.S.)

CABIN AND BAGGAGE COMPARTMENT TABLE OF MOMENTS (INCH-POUNDS)							
				•			
WEIGHT	FRONT	MID-PASS.	AFT-PASS.	LITTER	BAGGAGE		
(LB)	SEAT	(AFT	(FWD	PATIENT(S)	FS 174		
	FS 65	FACING)	FACING)	FS 108			
		FS 91	FS 129				
10	650	910	1290	1080	1740		
20	1300	1820	2580	2160	3480		
30	1950	2730	3870	3240	5220		
40	2600	3640	5160	4320	6960		
50	3250	4550	6450	5400	8700		
60	3900	5460	7740	6480	10440		
70	4550	6370	9030	7560	12180		
80	5200	7280	10320	8640	13920		
90	5850	8190	11610	9720	15660		
100	6500	9100	12900	10800	17400		
110	7150	10010	14190	11880	19140		
120	7800	10920	15480	12960	20880		
130	8450	11830	16770	14040	22620		
140	9100	12740	18060	15120	24360		
150	9750	13650	19350	16200	26100		
160	10400	14560	20640	17280	27840		
170	11050	15470	21930	18360	29580		
180	11700	16380	23220	19440	31320		
190	12350	17290	24510	20520	33060		
200	13000	18200	25800	21600	34800		
210	13650	19110	27090	22680	36540		
220	14300	20020	28380	23760	38280		
230	14950	20930	29670	24840 25920	40020		
240 250	15600 16250	21840 22750	30960 32250	25920 27000	41760		
260 260	16250	23660	33540	28080	43500		
270	17550	24570	34830	29160			
280	18200	25480	36120	30240			
290	18850	26390	37410	31320			
300	19500	27300	38700	32400			
310	20150	28210	39990	33480			
320 330 340 350	20800 21450 22100 22750	29120 30030 30940 31850	41280 42570 43860 45150	34560 35640 36720 37800			

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 5-2M. Cabin and Baggage Loading (Metric)

	CABIN AND BAGGAGE COMPARTMENT TABLE OF MOMENTS (MM•KG/100)								
WEIGHT	FRONT	MID-PASS.	AFT-PASS.	LITTER	BAGGAGE				
(KG)	SEAT	(AFT	(FWD	PATIENT(S)	4419.6 MM				
	1651.0	FACING)	FACING)	2743.2 MM					
	MM	2311.4 MM	3276.6 MM						
5	82.6	115.6	163.8	137.2	221.0				
10	165.1	231.1	327.7	274.3	442.0				
15	247.7	346.7	491.5	411.5	622.9				
20	330.2	462.3	655.3	548.6	883.9				
25	412.8	577.9	819.2	685.8	1104.9				
30	495.3	693.4	983.0	823.0	1325.9				
35	577.9	809.0	1146.8	960.1	1546.9				
40	660.4	924.6	1310.6	1097.3	1767.8				
45	743.0	1040.1	1474.5	1234.4	1988.8				
50	825.5	1155.7	1638.3	1371.6	2209.8				
55	908.1	1271.3	1802.1	1508.8	2430.8				
60	990.6	1386.8	1966.0	1645.9	2651.8				
65	1073.2	1502.4	2129.8	1783.1	2872.7				
70	1155.7	1618.0	2293.6	1920.2	3093.7				
75	1238.3	1733.6	2457.5	2057.4	3314.7				
80	1320.8	1849.1	2621.3	2194.6	3535.7				
85	1403.4	1964.7	2785.1	2331.7	3756.7				
90	1485.9	2080.3	2948.9	2468.9	3977.6				
95	1568.5	2195.8	3112.8	2606.0	4198.6				
100	1651.0	2311.4	3276.6	2743.2	4419.6				
105	1733.6	2427.0	3440.4	2880.4	4640.6				
110	1816.1	2542.5	3604.3	3017.5	4861.6				
113.4	1872.2	2621.1	3715.7	3110.8	5011.8				
115	1898.7	2658.1	3768.1	3154.7					
120	1981.2	2773.7	3931.9	3291.8					
125	2063.8	2889.3	4095.8	3429.0					
130	2146.3	3004.8	4259.6	3566.2					
135	2228.9	3120.4	4423.4	3703.3					
140	2311.4	3236.0	4587.2	3840.5					
145	2394.0	3351.5	4751.1	3977.6					
150	2476.5	3467.1	4914.9	4114.8					

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 5-3. Fuel Loading (U.S.)

		LONG	SITUDINAL			LONG	SITUDINAL
Quantity	JP-4	CG	Moment	Quantity	JP-5	CG	Moment
(US GAL)	Weight	(IN)	(IN-LB)	(US GAL)	Weight	(IN)	(IN-LB)
(,	(LB)	()	,	(/	(LB)	()	,
5	32.5	133.7	4345	5	34.0	133.7	4546
10	65.0	135.0	8775	10	68.0	135.0	9180
15	97.5	135.9	13250	15	102.0	135.9	13862
20	130	136.4	17732	20	136.0	136.4	18550
25	162.5	136.7	22214	25	170.0	136.7	23239
28.4*	184.6	137.0	25290	28.4*	193.1	137.0	26455
30	195.0	134.3	26189	30	204.0	134.3	27397
35	227.5	127.8	29075	35	238.0	127.8	30416
40	260.0	122.9	31954	40	272.0	122.9	33429
45	292.5	119.1	34837	45	306.0	119.1	36445
50	325.0	116.0	37700	50	340.0	116.0	39440
50.6**	328.9	115.7	38054	50.6**	344.1	115.7	39812
55	357.5	116.1	41506	55	374.0	116.1	43421
60	390.0	116.2	45318	60	408.0	116.2	47410
65	422.5	116.2	49095	65	442.0	116.2	51360
70	455.0	116.1	52826	70	476.0	116.1	55264
74.8***	486.2	116.0	56399	74.8***	508.6	116.0	58998
75	487.5	116.1	56599	75	510.0	116.1	59211
80	520.0	117.7	61204	80	544.0	117.7	64029
85	552.5	119.0	65748	85	578.0	119.0	68782
90	585.0	120.3	70376	90	612.0	120.3	73624
95	617.5	121.4	74965	95	646.0	121.4	78424
100	650.0	122.3	79495	100	680.0	122.3	83164
105	682.5	123.4	84221	105	714.0	123.4	88108
110	715.0	124.6	89089	110	748.0	124.6	93201
115	747.5	125.6	93886	115	782.0	125.6	98219
120	780.0	126.6	98748	120	816.0	126.6	103306
125	812.5	127.5	103594	125	850.0	127.5	108375
127.8****	830.7	127.9	106247	127.8****	869.0	127.9	111145

Critical fuel for most aft CG condition.

** Most forward fuel CG.

*** Critical fuel for most forward CG condition.

**** Full fuel.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



	Table 5-3M. Fuel Loading (Metric)								
			NGITUDINAL		•		NGITUDINAL		
Quantity	JP-4	CG	Moment	Quantity	JP-5	CG	Moment		
(L)	Weight	(MM)	(KG•	(L)	Weight	(MM)	(KG•		
	(KG)		MM/100)		(KG)		MM/100)		
15	11.7	3389	397	15	12.2	3389	413		
30	23.4	3415	799	30	24.4	3415	833		
45	35.0	3439	1204	45	36.7	3439	1262		
60	46.7	3455	1613	60	48.9	3455	1689		
75	58.4	3465	2024	75	61.1	3465	2117		
90	70.1	3472	2434	90	73.3	3472	2545		
105	81.8	3478	2845	105	85.6	3478	2977		
107.5*	83.7	3479	2912	107.5*	87.6	3479	3048		
120	93.5	3352	3134	120	97.8	3352	3278		
135	105.1	3228	3393	135	110.0	3228	3551		
150	116.8	3129	3655	150	122.2	3129	3824		
165	128.5	3049	3918	165	134.4	3049	4098		
180	140.2	2982	4181	180	146.7	2982	4375		
191.6**	149.2	2938	4383	191.6**	156.1	2938	4586		
195	151.9	2940	4466	195	158.9	2940	4672		
210	163.6	2949	4825	210	171.1	2949	5046		
225	175.2	2951	5170	225	183.3	2951	5409		
240	186.9	2953	5519	240	195.6	2953	5776		
255	198.6	2950	5859	255	207.8	2950	6130		
270	210.3	2948	6200	270	220.0	2948	6486		
283.0***	220.4	2948	6497	283.0***	230.6	2948	6798		
285	222.0	2951	6551	285	232.2	2951	6852		
300	233.7	2983	6971	300	244.5	2983	7293		
315	245.3	3012	7388	315	256.7	3012	7732		
330	257.0	3038	7808	330	268.9	3038	8169		
345	268.7	3061	8225	345	281.1	3061	8604		
360	280.4	3083	8645	360	293.3	3083	9042		
375	292.1	3103	9064	375	305.6	3103	9483		
390	303.8	3123	9488	390	317.8	3123	9925		
405	315.4	3147	9926	405	330.0	3147	10385		
420	327.1	3169	10366	420	342.2	3169	10844		
435	338.8	3190	10808	435	354.5	3190	11309		
450	350.5	3210	11251	450	366.7	3210	11771		
465	362.2	3228	11692	465	378.9	3228	12231		
480	373.9	3245	12133	480	391.1	3245	12691		
483.7****	376.7	3249	12239	483.7****	394.1	3249	12804		

Critical fuel for most aft CG condition.

** Most forward fuel CG.

*** Critical fuel for most forward CG condition.

**** Full fuel.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 5-4. Fuel Density Versus Temperature

TEMPERATURE	DENSITY	DENSITY	TEMPERATURE	DENSITY	DENSITY
(°F)	LB/GAL	LB/GAL	(°C)	KG/L	KG/L
	JP-4	JP-5		JP-4	JP-5
120	6.27	6.59	40	0.759	0.797
100	6.35	6.66	30	0.767	0.805
80	6.42	6.73	20	0.775	0.812
60*	6.50	6.80	15.56*	0.779	0.815
40	6.58	6.87	10	0.784	0.820
20	6.65	6.94	0	0.792	0.827
0	6.73	7.01	-10	0.800	0.835
-20	6.80	7.08	-20	0.808	0.842
-40	6.88	7.15	-30	0.816	0.850
			-40	0.824	0.857

^{*} Standard density, used to derive fuel burn curves.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 5-5. Sample Loading Problem (US)

A helicopter is chartered to transport 4 passengers plus pilot and 200 pounds of baggage on a trip that will require approximately 113 gallons of JP-5 fuel (one way). The pilot will return alone. Compute weight and center of gravity at takeoff and landing, and determine extreme CG conditions for both flights.

OUTBOUND FLIGHT

		LONGITUDINAL		LAT	ERAL
	Weight	CG	Moment	CG	Moment
	(LB)	(IN)	(IN-LB)	(IN)	(IN-LB)
Empty Weight	*2824.1	131.0	369957	0.1	317
+Oil	13.0	205.0	2665	0.0	0
+Pilot	200.0	65.0	13000	14.0	2800
+Forward Passenger	200.0	65.0	13000	-11.1	-2220
+Mid Passenger (1)	180.0	91.0	16380	15.5	2790
+Aft Passenger (2)	320.0	129.0	41280	0.0	0
+Baggage	200.0	174.0	34800	0.0	0
Gross Weight at Zero Fuel	3937.1	124.7	491082	0.9	3687
+Full Fuel (JP-5)	869.0	127.9	<u>111145</u>	0.0	0
Takeoff Gross Weight	4806.1✓	125.3✓	602227	0.8√	3687
Gross Weight at Zero Fuel	3937.1	124.7	491082	0.9	3687
+Critical Fuel for Most Forward	508.6	116.0	58998	0.0	0
Most Forward CG Condition	4445.7✓	123.7✓	550080	0.8√	3687
Gross Weight at Zero Fuel	3937.1	124.7	491082	0.9	3687
+Critical Fuel for Most Aft	193.1	137.0	26455	0.0	0
Most Aft CG Condition	4130.2✓	125.3✓	517537	0.9✓	3687
Gross Weight at Zero Fuel	3937.1	124.7	491082	0.9	3687
+Fuel at Landing (14.8 Gal)	100.6	135.9	13672	0.0	0
Landing Condition	4037.7✓	125.0✓	50754	0.9✓	3687

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



RETURN FLIGHT

		LONGITUDINAL		LAT	ERAL
	Weight	CG	Moment	CG	Moment
	(LB)	(IN)	(IN-LB)	(IN)	(IN-LB)
Empty Weight	*2824.1	131.0	369957	0.1	317
+Oil	13.0	205.0	2665	0.0	0
+Pilot	200.0	65.0	13000	14.0	2800
Gross Weight at Zero Fuel	3037.1	127.0	385622	1.0	3117
+Full Fuel (JP-5)	869.0	127.9	111145	0.0	0
Takeoff Gross Weight	3906.1✓	127.2✓	496767	0.8✓	3117
Gross Weight at Zero Fuel	3037.1	127.0	385622	1.0	3117
+Critical Fuel for Most Forward	508.6	116.0	58998	0.0	0
Most Forward CG Condition	3545.7✓	125.4✓	444620	0.9✓	3117
Gross Weight at Zero Fuel	3037.1	127.0	385622	1.0	3117
+Critical Fuel for Most Aft	<u>193.1</u>	137.0	26455	0.0	0
Most Aft CG Condition	3230.2✓	127.6✓	412077	1.0✓	3117
Gross Weight at Zero Fuel	3037.1	127.0	385622	1.0	3117
+Fuel at Landing (14.8 Gal)	100.6	135.9	13672	0.0	0
Landing Condition	3137.7✓	127.3✓	399294	1.0√	3117

^{*} Example only. Refer to Actual Weight Record for actual empty weight data. ✓A check of weight and CG values against gross weight center of gravity limits chart shows that the loading will be within limits throughout flight. In lateral calculations, - is left side and + is right side.

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 5-5M. Sample Loading Problem (Metric)

A helicopter is chartered to transport 4 passengers plus pilot and 90.7 kilograms of baggage on a trip that will require approximately 427 liters of JP-5 fuel (one way). The pilot will return alone. Compute weight and center of gravity at takeoff and landing, and determine extreme CG conditions for both flights.

OUTBOUND FLIGHT

		LONG	GITUDINAL	<u>L/</u>	<u>ATERAL</u>
	Weight	CG	Moment	CG	Moment
	(KG)	(MM)	(KG•MM/100)	(MM)	(KG•MM/100)
Empty Weight	*1281.0	3327	42618.9	3	36.7
+Oil	5.9	5207	307.2	0	0.0
+Pilot	90.7	1651	1497.5	356	322.9
+Forward Passenger	90.7	1651	1497.5	-283	-256.7
+Mid Passenger (1)	81.6	2311	1885.8	394	321.5
+Aft Passenger (2)	145.2	3277	4758.2	0	0.0
+Baggage	90.7	4420	4008.9	0	0.0
Gross Weight at Zero Fuel	1785.8	3168	56573.9	24	424.4
+Full Fuel (JP-5)	394.1	3249	<u>12804.3</u>	0	0.0
Takeoff Gross Weight	2179.9✓	3183✓	69378.2	19√	424.4
Gross Weight at Zero Fuel	1785.8	3168	56573.9	24	424.4
+Critical Fuel for Most Forward	230.6	2948	<u>6798.1</u>	0	0.0
Most Forward CG Condition	2016.4✓	3143✓	63372.0	21√	424.4✓
Gross Weight at Zero Fuel	1785.8	3168	56573.9	24	424.4
+Critical Fuel for Most Aft	<u>87.6</u>	3479	<u>3047.6</u>	0	0.0
Most Aft CG Condition	1873.4✓	3183✓	59621.5	23√	424.4✓
Gross Weight at Zero Fuel	1785.8	3168	56573.9	24	424.4
+Fuel at Landing (56.7 L)	46.2	3469	1602.7	0	0.0
Landing Condition	1832.0✓	3176√	58176.6	23√	424.4✓

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



<u>RETURN FLIGHT</u>							
	LONGITUDINAL LATERAL						
	Weight	CG	Moment	CG	Moment		
	(KG)	(MM)	(KG•MM/100)	(MM)	(KG•MM/100)		
Empty Weight	*1281.0	3327	42618.9	3	36.7		
+Oil	5.9	5207	307.2	0	0.0		
+Pilot	90.7	1651	1497.5	356	322.9		
Gross Weight at Zero Fuel	1377.6	3225	44423.5	26	359.6		
+Full Fuel (JP-5)	934.1	3249	12804.3	0	0.0		
Takeoff Gross Weight	2311.7✓	3230√	57227.8	20√	359.6		
Gross Weight at Zero Fuel	1377.6	3225	44423.5	26	359.6		
+Critical Fuel for Most Fwd	230.6	2948	6798.1	0	0.0		
Most Forward CG Condition	1608.2✓	3185✓	51221.6	22√	359.6		
Gross Weight at Zero Fuel	1377.6	3225	44423.5	26	359.6		
+Critical Fuel for Most Aft	87.6	3479	3047.6	0	0.0		
Most Aft CG Condition	1465.2√	3240√	47471.1	25√	359.6		
Gross Weight at Zero Fuel	1377.6	3225	44423.5	26	359.6		
+Fuel at Landing (56.7 L)	46.2	3469	1602.7	0	0.0		
Landing Condition	1423.8✓	3233✓	46026.2	25√	359.6		

^{*} Example only. Refer to Actual Weight Record for actual empty weight data. ✓A check of weight and CG values against gross weight center of gravity limits chart shows that the loading will be within limits throughout flight. In lateral calculations, - is left side and + is right side.

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 5-6. Weight and Balance Worksheet (US)

		LONGIT	UDINAL	LAT	TERAL
	WEIGHT	ARM	MOMENT	ARM	MOMENT
	(LB)	(IN)	(IN-LB)	(IN)	(IN-LB)
Empty Weight					
+Oil	13.0	205.0	2665	0.0	0
+Pilot		65.0		14.0	
+Forward Passenger		65.0		-11.1	
+Mid Passenger (L)		91.0		-13.0	
+Mid Passenger (R)		91.0		15.5	
+Aft Passenger (L)		129.0		-16.8	
+Aft Passenger (M)		129.0		0.0	
+Aft Passenger (R)		129.0		16.8	
+Baggage					
+Litter		108.0		-12.7	
Gross Weight at Zero Fuel					
+ Fuel				0.0	0
Takeoff Gross Weight					
Gross Weight at Zero Fuel					
+Critical Fuel for Most Forward		<u>116.0</u>		0.0	0
Most Forward CG Condition					
Gross Weight at Zero Fuel					
+Critical Fuel for Most Aft		<u> 137.0</u>		0.0	0
Most Aft CG Condition					
Gross Weight at Zero Fuel					
+Fuel Remaining at Landing				0.0	0
Landing CG Condition					

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3



Table 5-6M. Weight and Balance Worksheet (Metric)

		LONG	<u>LONGITUDINAL</u>		LATERAL	
	WEIGHT	ARM	MOMENT	ARM	MOMENT	
	(KG)	(MM)	(KG•MM/100)	(MM)	(KG•MM/100)	
Empty Weight						
+Oil	5.9	5207	307.2	0	0.0	
+Pilot		1651		356		
+Forward Passenger		1651		-283		
+Mid Passenger (L)		2311		-330		
+Mid Passenger (R)		2311		394		
+Aft Passenger (L)		3277		-425		
+Aft Passenger (M)		3277		0		
+Aft Passenger (R)		3277		425		
+Baggage						
+Litter		2743.2		-323		
Gross Weight at Zero Fuel						
+ Fuel				0.0	0	
Takeoff Gross Weight						
Gross Weight at Zero Fuel						
+Critical Fuel for Most Forward		2948		0.0	0	
Most Forward CG Condition						
Gross Weight at Zero Fuel						
+Critical Fuel for Most Aft		3479		0.0	0	
Most Aft CG Condition						
Gross Weight at Zero Fuel						
+Fuel Remaining at Landing				0.0	0	
Landing CG Condition						

• COPYRIGHT © 2014 BY EAGLE COPTERS LTD •

This document is private and confidential and is supplied on the express condition that it is not to be used for any purpose or copied or communicated to any other person without written permission from Eagle Copters Ltd.

Revision: 3