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SERVICE BULLETIN REVIEW

SBR-D212-725

Eagle Single

BELL 212 MODELS

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REVISION RECORD

Revision	Issue Date	Description
A	10.08.20	New Issue
B	10.11.18	Add ASB-212-10-141
C	10.11.25	Add ASB-212-10-141 Rev. A
D	10.12.02	Add ASB-212-10-142 Basic, ASB-205-07-95 Rev. B, ASB-205-10-105 Basic, ASB-212-07-125 Rev. B, ASB-212-10-139 Basic.
E	11.01.21	Add ASB-212-08-130 Rev. B
F	11.04.11	Add ASB-212-10-142 Rev. A
G	11.06.20	Add ASB-212-10-142 Rev. B and ASB-205-11-107 Rev. A
H	11.11.18	Add ASB-212-11-143 Basic
I	12.01.27	Add ASB-212-12-144 Basic
J	12.04.12	Add ASB-212-12-145 Basic and ASB-205-12-108 Basic
K	12.12.21	Add ASB-212-12-146 Basic
L	13.02.08	Add ASB-212-13-147 Basic and ASB-205-13-109 Basic
M	13.07.19	Add ASB-212-13-148 Basic
N	13.11.28	Add ASB-212-13-149 Basic and ASB-205-13-110 Basic
O	16.09.26	Add ASB-212-14-150 Basic, ASB-212-14-151 Basic, ASB 212-15-152 Basic, ASB 212-15-153 Basic, ASB 212-15-154 Basic , ASB-212-15-155 Basic A, ASB 212-15-156 Basic, ASB 205-15-112 Basic, ASB 205-15-113 Basic.
P	23.03.17	Add ASB-212-08-130 Rev. A, ASB-212-11-143 Rev. C, ASB-212-14-151 Rev. A, ASB-212-15-153 Rev. A, ASB-212-17-157 Basic, ASB-212-17-158 Basic, ASB-212-18-159 Basic, ASB-212-18-160 Basic, ASB-212-19-161 Basic, ASB-212-20-162 Basic, ASB-212-20-163 Rev. B, ASB-212-20-164 Rev. B, ASB-212-21-165 Rev. A, ASB-212-21-166 Rev. A, ASB-212-21-167 Basic, ASB-205-96-67 Rev. A, ASB-205-17-114 Basic, ASB-205-17-115 Basic, ASB-205-20-116 Basic, ASB-205-21-117 Rev. A, ASB-205-21-118 Rev. A, ASB-205-21-119 Basic
R	24.12.11	Add ASB-212-23-168 Basic, ASB-212-24-169 Basic, ASB-205-07-94 Rev. A, ASB-205-23-120 Basic, ASB-205-23-121 Basic, ASB-205-24-122 Basic

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1. INTRODUCTION

1.1. Purpose

The purpose of this document is to provide information regarding Bell 212 Service Bulletin applicability to Bell 212 helicopters modified per TC STC SH07-28 (Eagle Single).

1.2. Review Process

A subscription has been obtained for the Bell Publications Website and all Bell 212 and 205 publication update notices are received as they are released. These publications are reviewed and applicability is determined at that time.

1.3. Revision Process

When a new Service Bulletin is issued by Bell Helicopter Textron, this document will be amended to show that new Service Bulletin and its applicability in Table 1 or 2 in Section 2.

1.4. Distribution

This document and each subsequent revision will be made available to each Eagle Single operator for informational purposes at www.eaglecopters.com.

1.5. Use of this Document

Many of the Service Bulletins that apply to Eagle Single are applicable because the aircraft is a Bell 212 aircraft. However, the application of the Service Bulletin is no different than it would be on a standard Bell 212. In these situations, the "Affected by Eagle Single" column of the table is designated as "No". Therefore, operators need to pay particular attention to Service Bulletins that appear as "Yes" in the "Affected by Eagle Single" column of the tables. These situations are highlighted and special notes are provided to explain how SH07-28 addresses the Service Bulletin requirement. Special notes are also provided when existing Bell 212 Service Bulletins do not apply to SH07-28.

2. BELL HELICOPTER TEXTRON SERVICE BULLETINS

2.1. Bell 212

TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS				
SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-1	Basic	One-Time Inspection of Transmission Oil Cooler Flex Hose, P/N 71-010K000T334 and P/N 70-010K000A320	Yes	No
212-2	Basic	Modification of Tail Rotor Pitch Horn, P/N 212-010-716-5	Yes	No
212-3	Basic	Shield, P/N 212-062-015-1, Installation of	Yes	No
212-4	Basic	Inspection of Model 212 Lift Beam Assembly, P/N 205-030-845-255	Yes	No
212-5	Basic	Inspection, Replacement, and Installation of Tail Rotor Pitch Change Shaft Bearing, P/N 212-010-762-1	Yes	No
212-6	Rev. A	Oil Cooler Fan Blower, P/N 209-062-502-7, Shear Pin Replacement Procedure	No	N/A
212-7	Basic	Assignment of 100-Hour Retirement Life for Stabilizer Bar Mixing Lever Bearings, P/N KP6A and Scissors Assembly Pivot Bearings, P/N KP8A	Yes	No
212-8	Never Issued		N/A	N/A
212-9	Basic	Installation of Kit, P/N 212-704-077-1, for Modification of Engine Mount Beam Panels, P/N 212-030-169 and 212-030-719, at Station 172.0	Yes	No
212-10	Basic	Functional Test of Model 212 D.C. Electrical Power Generating System	Yes	No
212-11	Basic	Re-torque of Engine to Driveshaft Adapter Nut, P/N 212-040-631-1	No	N/A
212-01-73-1	Rev. B	Inspection and Modification/Repair of Model 212 Tailboom, P/N 212-030-100 (All Dash Numbers)	Yes	No
212-01-73-2	Basic	Inspection of Synchronized Elevators, P/N 205-030-856 (All Dash Numbers)	Yes	No
212-03-73-1	Basic	Installation of Improved Engine Oil Cooler Cowl Latches	No	N/A
212-03-73-2	Basic	Inspection of Electrical Terminal Block on Starter / Generator	No	N/A
212-04-73-1	Basic	Installation of Transmission Internal Oil Filter Gaskets, P/N 205-040-187-1 and -3	Yes	No
212-04-73-2	Rev. A	Grease, P/N 204-040-755-3, Dated After July, 1973	Yes	No
212-(04-1)-73-1	Basic	Inspection of Main Rotor Blades, P/N 204-011-250 (All Dash Numbers)	No	N/A
212-(04-2)-73-1	Rev. A	Inspection of 204-011-451-1 Trunnion Bearings Installed In the Swashplate Rotating Ring Assembly, P/N 204-011-403-1	Yes	No
212-(04-2)-73-2	Basic	Inspection of the Swashplate and Support Assy, P/N 204-010-400	Yes	No
212-05-73-1	Rev. A	Increased Torque Value on Tail Rotor Retaining Nut, P/N 212-010-706-1	Yes	No
212-05-73-2	Basic	Inspection, Replacement, and Installation of Tail Rotor Pitch Change Shaft Bearing, P/N 212-010-762-1	Yes	No
212-05-73-3	Basic	Modification to Marvel Model 7HEL075 Kit-Tail Rotor Balancing and a One-Time Tail Rotor Balancing and Track Inspection Requirement	Yes	No

TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-05-73-4	Basic	Inspection of Tail Rotor Hub Assembly, P/N 212-010-701	Yes	No
212-05-73-5	Rev. C	Inspection of Tail Rotor Hub Assembly P/N 212-010-701-3	Yes	No
212-10-73-1	Rev. A	Removal of Fuel Filter Screen from Filling, P/N S2490	Yes	No
212-11-73-1	Basic	Inspection of the Anti-Torque Control Tubes, P/N's 212-001-053-5, 212-001-052-1, and 212-001-055-1	Yes	No
212-11-73-2	Basic	Modification of the Lateral Cyclic Control Bellcrank, P/N 212-001-070-3, Installed in (FAA) I.F.R. Configured Helicopters	Yes	No
212-01-74-1	Basic	Sealing of Left Hand, Aft Fuel Cell Bulkhead Panel Assembly P/N 205-030-401	Yes	No
212-01-74-2	Rev. B	Inspection, Repair, and Modification of Synchronized Elevators, P/N 205-030-856-49 and -51	Yes	No
212-01-74-3	Basic	One Time Inspection of Upper Right Hand Tail Boom Attachment Bolt, P/N NAS628-26	Yes	No
212-03-74-1	Basic	Repositioning Electrical Terminal Block on Starter/Generator	No	N/A
212-03-74-2	Rev. A	Installation of Improved Engine Oil Cooler Cowl Latches	No	N/A
212-03-74-3	Basic	Replacement of Engine Cowl Latches	No	N/A
212-03-74-4	Basic	Inspection of Engine Chip Detectors (Canceled. Perform Inspection Per U.A.C.L. Inspection Letter dated 2 December 1974.)	No	N/A
212-04-74-1	Basic	Inspection of Main Driveshaft Boot, P/N 212-040-176-3	No	N/A
212-04-74-2	Rev. B	Modification of Transmission Oil System	Yes	No
212-(04-2)-74-1	Basic	One Time Inspection of Scissors and Sleeve Assemblies P/N 204-011-401-17 and -19	Yes	No
212-(04-2)-74-2	Basic	Inspection of Swashplate Scissors Lever Bolts, P/N NAS464-P8-90 or P/N 212-010-411-1	Yes	No
212-05-74-1	Basic	Inspection of Tail Rotor Assembly, P/N 212-010-701 (All Dash Numbers), for Interference	Yes	No
212-08-74-1	Rev. A	Replacement of Airspeed Indicators	Yes	No
212-12-74-1	Basic	100 Hour Inspection of Bleed Air Shutoff Valve, P/N 209-072-433-1	Yes	No
212-75-1	Basic	Inspection of Transmission Shaft Adapter Nut, P/N 212-040-631-1	Yes	No
212-75-2	Basic	One Time Inspection of Emergency Exit Decals and Betalight Emergency Exit Signs	Yes	No
212-75-3	Basic	Internal Rescue Hoist Assembly, P/N 205-706-030-5, -15, or-21	Yes	No
212-75-4	Basic	Manual Actuation of Emergency Flotation Valve, P/N 212-073-921-1	Yes	No
212-75-5	Basic	Inspection of Transmission Oil System	Yes	No
212-75-6	Rev. C	Inspection, Sealing, and Refinishing of Main Rotor Blade, P/N 204-012-001 (All Dash Numbers) and P/N 212-015-501-5	Yes	No
212-75-7	Rev. A	Replacement of Emergency Exit Decals and Escape Release Handle Covers	No	N/A

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Revision: **R**

Date: 24.12.11

TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-75-8	Rev. A	Revised Tail Rotor Rigging Dimensions	Yes	No
212-75-9	Rev. A	Modification of Internal Rescue Hoist Assembly, P/N 205-706-030-21	Yes	No
212-76-1	Rev. A	Replacement of Emergency Flotation Inflation Equipment Aluminum Parts With Steel Parts	Yes	No
212-76-2	Basic	One Time Inspection of Main Rotor Blade Bolt Washer, P/N 204-011-152-1	Yes	No
212-76-3	Basic	A. Assignment of 500 Hour Service Life to Float Gear Crosstubes, P/N 205-050-114-1, -3, -5, -7, and -9, and Crosstube Assemblies, P/N 205-706-050-5 and -9 B. Removal From Service of Damper Assemblies, P/N 205-050-127-3 and -5 (Manufactured by Frisby)	Yes	No
212-76-4	Basic	Inspection of Stabilizer Bar Outer Tube, P/N 204-011-328-1/-11	Yes	No
212-76-5	Basic	Stabilizer Bar Tube Assembly, P/N 204-011-328-1	Yes	No
212-76-6	Rev. B	Flight Control Tubes and Bellcranks	Yes	No
212-76-7	Basic	Hydraulic Actuator, P/N 212-076-005-7, Moisture Seal Installation	Yes	No
212-76-8	Basic	Swashplate Support Assembly, P/N 204-011-404-9	Yes	No
212-76-9	Basic	Inspection and Adjustment of Latch System, Passenger Door Emergency Escape Panels	No	N/A
212-76-10	Rev. B	Replacement of NAS Rotating Control Bolts With Bell Standard Bolts	Yes	No
212-76-11	Basic	Replacement of Tail Rotor Hanger Bearings, P/N 204-040-623-1, With P/N 204-040-623-5	Yes	No
212-76-12	Basic	Assignment of a 1000 Hours Overhaul Period to Rotor Brake Quill, P/N 205-040-300-1	Yes	No
212-76-13	Basic	One-Time Inspection of Fuel Boost Pumps, P/N 205-060-606-3 and -7	Yes	No
212-76-14	Rev. A	Installation of Main Rotor Blade Inspection System Kit, P/N 212-704-116-1, on Main Rotor Blade, P/N 204-012-001-23	Yes	No
212-76-15	Rev. A	Replacement of the Coupling Seals on the Main Driveshaft Assembly, P/N 212-040-005-11	No	N/A
212-76-16	Basic	Inspection of Transmission to Engine Driveshaft Adapter Nut, P/N 212-040-631-1	No	N/A
212-76-17	Basic	Installation of Cyclic SCAS Stops, P/N 212-001-190-7 and -8	Yes	No
212-76-18	Basic	Inspection of Steel Grip Pads on Main Rotor Blade, P/N 204-012-001 (All Dash Numbers)	Yes	No
212-76-19	Basic	Replacement of Transmission Accessory and Tail Rotor Drive Pinion Gear, P/N 212-040-202-1, With New Gear, P/N 212-040-202-3	Yes	No
212-77-1	Rev. A	1000 Hour Special Insp. Requirements For Main Rotor Hub Filling Assys, P/N 212-010-103-5, Pins, P/N 204-012-104-5, and Strap Assemblies	Yes	No
212-77-2	Basic	Model 212 Main Rotor Blades, P/N 204-012-001-23 and -29	Yes	No
212-77-3	Basic	Installation of Cyclic SCAS Stops, P/N 212-001-190-7 and -8	Yes	No

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Revision: **R**

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TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-77-4	Basic	Assignment of 600 Hr Service Life to the Rotor Brake Quill Bearings, P/N 204-040-424-1	Yes	No
212-77-5	Basic	Inspection of Engine Mount Bearing Assembly, P/N 212-061-101-1	No	N/A
212-77-6	Basic	Hydraulic System Installation of AFCS Equipped Model 212 Helicopters	Yes	No
212-77-7	Basic	Tail Rotor Pitch Change Horn, P/N 212-010-716 (All Dash Numbers)	Yes	No
212-77-8	Rev. A	Model 212 Main Rotor Blades, P/N 204-012-001-23 and -29 A. Reduction of Service Life, B. Inspection of Blades	Yes	No
212-77-9	Basic	Adding Additional Inspection Holes in the L/H and R/H Passenger Door Assemblies	No	N/A
212-77-10	Basic	Modification of Main Rotor Blade Inspection System Kit, P/N 212-704-116-1	No	N/A
212-77-11	Basic	Replacement of Spacers Attaching the Emergency Escape Release Handle Covers	No	N/A
212-77-12	Basic	Inspection of T/R Driveshafts & Removal of Anti-Chafing Tape from the T/R Drive-Cover & the Fin Cover Door Assemblies	Yes	No
212-77-13	Rev. A	Replacement of the Coupling Seals on the Main Driveshaft Assy, P/N 212-040-005-11	No	N/A
212-77-14	Basic	Inspection of Hydraulic Actuator, P/N 212-076-005-9	Yes	No
212-77-15	Basic	Replacement of Emergency Flotation Inflation Equipment Aluminum Parts With Steel Parts	Yes	No
212-77-16	Basic	Changes to the 212 Maintenance Manual Overspeed Conditional Inspection Requirements	Yes	No
212-77-17	Basic	Assignment of 1000 Hour Service Life to Aft Crosstube Assemblies, P/N 205-040-400-7, -29, -35, and -705	Yes	No
212-78-1	Basic	Model 212 Main Rotor Blade, P/N 204-012-001-33, Reduction of Service Life	Yes	No
212-78-2	Basic	External Cargo Suspension Kit, Decrease of Load Rating	Yes	No
212-78-3	Basic	Main Rotor Hub Inboard Fitting, P/N 212-010-103-5, Reduction of Service Life	Yes	No
212-78-4	Basic	Main Rotor Hub Strap Assys, P/N 204-012-112-5, Reduction of Service Life	Yes	No
212-78-5	Basic	Installation of Deflector, P/N 212-030-699-101 L/H and -102 R/H, to Model 212 Passenger Doors, P/N 205-032-699-9 and -10	Yes	No
212-78-6	Basic	Replacement of External Cargo Hook Link Assy, P/N 205-070-944-1 or -5, With New Link Assy, P/N 205-070-944-7	Yes	No
212-78-7	Basic	Replacement of Tail Rotor Driveshafts, P/N 204-040-620-3 and -7, With New Tail Rotor Driveshaft, P/N 204-040-620-11	Yes	No
212-78-8	Basic	Rotor Brake Quill Assembly, P/N 205-040-300-1, Removal of	No	N/A
212-78-9	Rev. A	Emergency Float Bag Assys, P/N's 212-050-207-1, -2, -3, and -4, or P/N 212-030-411-1, -2, -3, and -4, Installation of Girt Reinforcements on Inboard Corners of Girt Assemblies, In Accordance with BE Goodrich's Service Bulletin No. 1 and Air Cruiser's Service Bulletin No. 120-78-1	Yes	No

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Revision: **R**

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TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-78-10	Basic	Main Rotor Hub Strap Pin, P/N 204-012-104-5, Reduction of Service Life	Yes	No
212-78-11	Basic	Replacement of the Transmission Spiral Bevel Gear, P/N 204-040-701-1, -3, with Trans. Spiral Bevel Gear, P/N 204-040-701-101	Yes	No
212-78-12	Basic	Inspection of Spiral Bevel Gear, P/N 204-040-701-3 and -101, and Installation of Rotor Brake Quill P/N 204-040-300-1	Yes	No
212-79-13	Rev. A	Avionic Equipment Wire Harness, Chafing / Rerouting of	Yes	No
212-79-14	Basic	Main Rotor Hub Assembly, P/N 204-012-101 (All Dash Numbers), Corrosion Protection of	Yes	No
212-79-15	Rev. A	Inspection and Replacement of Transmission Aluminum Oil Tubes, P/N 212-040-235-1, 212-040-236-1, 212-040-238-1, and Quick Disconnect Coupling Halves, P/N 375200-12 and 375504-12	Yes	No
212-79-16	Rev. A	Hydraulic Cylinder Assemblies, P/N 212-076-005-001, -005, -007, -009 and -011, Inspection and Rework of Spanner Link Assembly, P/N 41000517	Yes	No
212-80-17	Basic	Reduction of Retirement Life of Tension/Torsion Straps, P/N 204-012-122-001 /-005	Yes	No
212-80-18	Rev. A	Float Landing Gear Crosstube, P/N's 205-050-114-001, -003, -005, -007, -009, -011, -013, and 205-706-050-005, -009, and -013, Mandatory Retirement and Mandatory Relocation of Forward Friction Damper	Yes	No
212-80-19	Rev. A	Oil filter, P/N 204-040-760, V-Band Clamp T-Bolt, Replacement of	Yes	No
212-81-20	Rev. A	Zinc Chromate, Thermal Limit Indicator, Addition of	No	N/A
212-81-21	Basic	Swashplate Support, P/N 204-011-404-017, Inspection of	Yes	No
212-81-22	Rev. A	PART I: Swashplate Support Assembly, P/N 204-011-404-017, Retirement Life Reduction of PART II: Swashplate Support Assembly, P/N 204-011-404-017, Replacement of	Yes	No
212-81-23	Rev. A	Main Rotor Yoke, P/N 204-011-102 (All Dash Numbers), Retirement Life of	Yes	No
212-81-24	Basic	Emergency Flotation System, Kit P/N 212-706-042-(All), Manual Actuation System, Modification and Re-rigging of	Yes	No
212-81-25	Basic	Swashplate Support Assembly, P/N 204-011-404-121, Inspection of	Yes	No
212-81-26	Rev. A	Main Hydraulic Cylinder Assembly, P/N 212-076-005-101, Inspection of the Lower Servo Housing for Blocked Bypass Passage	Yes	No
212-81-27	Basic	Carbon Magnetic Input Quill Seal, P/N 412-040-111-101, Removal of	Yes	No
212-82-28	Basic	Rotor Brake Master Cylinder, Maximum Pressure, Inspection of	Yes	No
212-82-29	Basic	Float Kit, P/N 212-706-042 All, Unions, P/N MS21902J8, One-Time Special Inspection and Replacement of	Yes	No
212-82-30	Basic	Internal Hoist, P/N 214-070-300-1, Western Gear Corp. P/N 42277R1, Inspection and Modification of	Yes	No
212-83-31	Rev. A	Screen, P/N 212-060-538-103 and/or 212-060-536-001, Removal of	Yes	No

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Revision: **R**

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TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-84-32	Basic	Decal, P/N 212-062-515-101 Installation of	Yes	No
212-84-33	Basic	Engine Fire Extinguisher Bottle, P/N 209-062-908-1, Squib Discharge Valve, Identification and Wiring Clarification of	No	N/A
212-84-34	Basic	Reservoir, Emergency Flotation, P/N's 212-073-810-1, 212-073-812-3, 212-073-911-1, or 212-073-911-3, Installation of WARNING Decal, P/N 31-023-8B and Three CAUTION Decals, P/N 31-023-9B	Yes	No
212-84-35	Basic	Float Bag, P/N 212-050-207-009, -010, -011, and -012, Inspection of	Yes	No
212-84-36	Basic	Elevators, P/N 205-030-856-103 and -105 and Prior Dash Numbers, to Horn Assembly, P/N 205-001-914-029, Attachment, Modification of	Yes	No
212-85-37	Rev. A	Main Rotor Grip/Blade Bolt Interference on Repaired Grips, P/N 204-011-121 Series, Inspection and Rework of	Yes	No
212-86-38	Rev. A	Fin Spar Assembly, P/N 212-030-121-005/-107, Spar Cap Assembly, P/N 212-030-447-001/-101, Inspection and Repair of	Yes	No
212-86-39	Rev. A	Tail Rotor Trunnion Bearing Housing, P/N 212-011-716-001, Inspection of	Yes	No
212-86-40	Basic	Emergency Flotation System, and Squib Valve Assembly, P/N 212-073-912-(All), Inspection and Modification of	Yes	No
212-86-41	Rev. A	Main Rotor Blade, P/N 204-012-001 (All Dash Numbers) and P/N 212-015-501 (All Dash Numbers), Inspection of	Yes	No
212-87-42	Basic	Emergency Flotation System, Modification of, and Squib Valve Assembly, P/N 212-073-912-(All), Replacement of	Yes	No
212-87-43	Rev. A	Main Rotor Pillow Block to Yoke Attachment Washer, P/N AN960-816, Replacement of	Yes	No
212-87-44	Rev. A	Main Rotor Mast, P/N 204-011-450 Series, and Main Rotor Trunnion, P/N 204-011-105-001, Assignment of Retirement Life	Yes	No
212-87-45	Rev. A	Gas Generator Case Seam Weld, Inspection Procedures	No	N/A
212-87-46	Basic	Engine Fuel Valve Electrical Connectors, P/N MS3456W145-5S, One Time Inspection of	Yes	No
212-87-47	Rev. A	Ground Handling Wheel Gear Assembly, P/N 212-050-200-005 and -101, Cradle Assembly, P/N 214-050-011-001, Pin Replacement of	Yes	No
212-87-48	Basic	Main Rotor Yoke, P/N 204-011-102 (All Dash Numbers), Inspection of	Yes	No
212-88-49	Basic	Flight Control Cylinder Assemblies, P/N 212-076-005 (All Dash Numbers) and 212-076-004 (All Dash Numbers) Cleaning of	Yes	No
212-88-50	Rev. A	Internal Hoist Assembly, P/N 205-072-260-15, -19 and -21, Inspection of Load Cable and Hook/Bumper Stowage	Yes	No
212-88-51	Basic	Ground Handling Wheel Gear Assembly, P/N 204-050-200-005 and -15 Forward Support Pin, Replacement of	Yes	No
212-88-52	Basic	Engine Fuel Switch, Inspection of	Yes	No
212-89-53	Rev. B	Aeroquip 601 Hose Assemblies, One-Time Inspection and Replacement	Yes	No

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Revision: **R**

Date: 24.12.11

TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-89-54	Basic	Spiral Bevel Gear P/N 204-040-701-103, Inspection of	Yes	No
212-89-55	Rev. A	Strap Assembly, Main Rotor Tension –Torsion P/N 204-012-122-5 and P/N 204-310-101-101, Removal from Service	Yes	No
212-89-56	Rev. B	Main Rotor Flight Control System Bolts, Inspection of	Yes	No
212-89-57	Rev. A	Breeze-Eastern Cargo Hooks P/N 5P7109-12 and -62, Warning Plate, Addition of	Yes	No
212-89-58	Rev. B	Inspection of Float Bags P/N 212-050-207-9, -10, -11, and -12	Yes	No
212-90-59	Basic	Drag Brace Assembly, P/N 204-011-140-003, -005, Magnetic Particle Inspection	Yes	No
212-90-60	Rev. A	Main Rotor Yoke P/N 204-011-102 (All Dash Numbers), Inspection of	Yes	No
212-90-61	Basic	Swashplate Outer Ring P/N 204-011-403-001, S/N SC-000014, Removal From Service	Yes	No
212-90-62	Rev. A	Main Rotor Pillow Block Attachment Bolt 204-011-171-003, Washer 140-007-33S28-3 and Nut EBO8O, One Time Use of	Yes	No
212-90-63	Rev. A	Tailboom Upper Longeron Splice Inspection Provisions	Yes	No
212-90-64	Rev. B	Method of Calculating Retirement Life on Subject Parts and Assignment of Retirement Lives 1) Main Rotor Yoke, P/N 204-011-102 All 2) Main Rotor Mast, P/N 204-011-105-450 All 3) Main Rotor Trunnion, P/N 204-011-105-001	Yes	No
212-90-65	Basic	Crew Door Hinge Pins (Jettison Pins) P/N 204-030-790-011/-013	Yes	No
212-91-66	Rev. A	Lower Planetary Spider Gear, P/N 204-040-785-003, Assignment of a Special Inspection	Yes	No
212-91-67	Basic	Engine-To-Driveshaft Coupling Adapter Installation Procedures	No	N/A
212-91-68	Basic	Tension Torque Strap Retention Pins P/N 204-012-104-005	Yes	No
212-91-69	Rev. B	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-003/-005	Yes	No
212-91-70	Basic	Power Section Compressor Disc P/N 3018312 and 3017713, Inspection of	No	N/A
212-91-71	Basic	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-003/-005	Yes	No
212-91-72	Basic	Swashplate Support P/N 204-011-404-125	Yes	No
212-92-73	Basic	Scissor Link to Swashplate Attachment Bolt, Inspection of	Yes	No
212-92-74	Basic	Oil Level Indicators P/N 204-040-508-005/-007/-013	Yes	No
212-92-75	Basic	Pilot Collective Stick P/N 212-001-164-105 (#2 Throttle Grip Anchor Pin) Modification of	No	N/A
212-92-76	Rev. A	Co-Pilot Doorpost Wire Harness, Inspection / Modification of	Yes	No
212-92-77	Basic	Passenger Door Emergency Push-Out Windows	Yes	No
212-92-78	Basic	Tail Rotor Yoke 212-010-704-005/-107	Yes	No

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Revision: **R**

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TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-92-79	Rev. A	Pedestal Defrost Control Linkage, Inspection / Modification of	Yes	No
212-92-80	Basic	Main Rotor Yoke P/N 204-011-102 All Dash Numbers, Removal From Service	Yes	No
212-92-81	Basic	Shear Link Assembly, P/N 212-001-262-001	Yes	No
212-93-82	Rev. A	Rotor Brake Quill P/N 205-040-300-001, Removal From Service	Yes	No
212-93-83	Basic	Lower Spider P/N 412-040-785-101, Assignment of Retirement Life	Yes	No
212-93-84	Rev. A	Cargo Hooks, Breeze Eastern Customer Advisory Bulletin 0/H 3 Years	Yes	No
212-93-85	Rev. A	Tailboom Doubler P/N 212-030-099-089/-129	Yes	No
212-93-86	Basic	Hose Assembly Part Number 70-009K115C194A, 70-009K245W347A, 70-009K247W220A and 70-009K120W371A, One Time Inspection of	Yes	No
212-93-87	Basic	Intermediate Gearbox Mounting Bolts, One Time Inspection For Correct Part Number and Installation	Yes	No
212-93-88	Basic	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-005 One Time Inspection of	Yes	No
212-93-89	Rev. A	Main Driveshaft and Tail Rotor Drive System Grease Lubricated Couplings, Over-temperature Indicators, Installation of	Yes	No
212-94-90	Basic	Tarsyn-H Three Axis Gyro P/N 4020936-903/-904	Yes	No
212-94-91	Rev. B	Blade Bolt 204-011-151-001, Removal From Service of Specific Serial Numbers	Yes	No
212-94-92	Rev. A	Introduction of New Scheduled Inspection, Overhaul and Conditional Inspection Requirements, Main Rotor Grip P/N 204-011-121-009, -121 and Part Number Grips With Modified Suffix Characters	Yes	No
212-94-93	Basic	Main Driveshaft Boot Assy P/N 212-040-176-101 Inspection, Removal From Service	No	N/A
212-94-94	Basic	Main Rotor Yoke Inspection of	Yes	No
212-95-95	Rev. C	Tail Rotor Hanger Bearings P/N 204-040-623-003/-005, Application of Witness Mark	Yes	No
212-95-96	Rev. A	Elbow P/N 212-076-146-001, Removal From Service	Yes	No
212-95-97	Basic	Main Rotor Mast P/N 204-011-450-007/-105/-113/-119, and Main Rotor Trunnion P/N 204-011-105-001/-103, Change of Retirement Life and Method of Determination	Yes	No
212-95-98	Rev. A	Main Rotor Hydraulic Servo Actuators P/N 212-076-005-007/-009/-011/-101, One Time Inspection of Shoulder Bolts	Yes	No
212-95-99	Basic	Auxiliary Lower Engine Cowl Lock	Yes	No
212-96-100	Rev A	Tail Rotor Yoke Assemblies P/N 212-010-704-All and P/N 212-010-744-All Inspection of; and Trunnion Assemblies P/N 212-010-738-001 Inspection of and Trunnion Assemblies P/N 205-012-716-001 and P/N 212-010-703-001 Removal From Service	Yes	No

TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-96-101	Basic	Tail Rotor Yoke P/N 212-011-702-All Inspection of, and Tail Rotor Flapping Stop/Yield Indicator P/N 212-011-713-103 Installation Of	Yes	No
212-98-102	Basic	Cargo Hook Load Ring Decal	Yes	No
212-98-103	Rev. B	HR Textron Inspection for Bogus Actuators	Yes	No
212-99-104	Basic	High Landing Gear Aft Crosstube Retirement Life	Yes	No
212-99-105	Basic	BL 4807 Swivel Hook Reliability	Yes	No
212-00-106	Rev. B	Main Rotor (M/R) Mast, P/N 204-011-450-007/-105/-113/-119, Inspection and Retirement Index Number (RIN) Life Reduction	Yes	No
212-00-107	Rev. A	Tail Rotor Counterweight Bellcrank Retention Nut MS14145L6 and MS17826-6, Installation and One Time Use of	Yes	No
212-00-108	Rev. A	Cargo Hook, Onboard Systems P/N 528-002-00	Yes	No
212-00-109	Basic	Main Hydraulic Servo Actuator Rod End Lock Washer, Inspection and Replacement of	Yes	No
212-00-110	Rev. A	Fin Spar Cap P/N 212-030-125-001, P/N 212-030-447-001/-101, Inspection of	Yes	No
212-00-111	Rev. D	Tail Rotor (T/R) Blade 212-010-750-009/-105/-107, Tip Block Retention Modification	Yes	No
212-01-112	Basic	Magnetic Brake P/N 204-001-376-003 One Time Inspection of	Yes	No
212-01-113	Basic	Chip Detector Assembly, Tedeco B3703	Yes	No
212-01-114	Basic	Clutch Assembly P/N X134296, Assignment of Retirement Life	Yes	No
212-01-115	Basic	Pillow Block P/N 204-011-108-113, Tube Assembly, P/N 212-010-404-005, Inspection and Recall of Specific Serial Number Part	Yes	No
212-02-116	Rev. A	Main Rotor Grips 204-011-121-009 and -121, Ultrasonic Inspection of	Yes	No
212-02-117	Basic	1200 Hour Special Inspection Requirements for Main Rotor Hub Pins P/N 204-012-104-003/-005	Yes	No
212-02-118	Basic	Tail Rotor Blade Assemblies P/N 212-010-750-113/-115 Inspection and Rework of	Yes	No
212-04-119	Basic	Pratt Whitney Canada Service Information Letter (PT6T-040) Fuel Flow Transducer Kit Removal, Introduction of	No	N/A
212-04-120	Basic	Tail Rotor Pitch Horn Assembly P/N 212-011-708-105, Replacement of	Yes	No
212-05-121	Basic	Crosshead P/N 212-010-775-001, Inspection and Recall of Specific Serial Number Part	Yes	No
212-05-122	Basic	Tail Rotor Blade P/N 212-010-750-009 through -129, Inspection and Rework of	Yes	No
212-06-123	Basic	Float Inflation Valve Squib 29022968, Misidentification of	Yes	No
212-07-124	Basic	Engine, P3 Filter and Pneumatic System –Inspection of	No	N/A
212-07-125	Rev. B	Tail Rotor Blade Assembly, Inspection of	Yes	No

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Revision: **R**

Date: 24.12.11

TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-07-126	Basic	AGB Coupling – Shaft Bearing – Inspection / Replacement of	No	N/A
212-07-127	Basic	Cyclic Flight Control Bearing P/N MS27643-4 One Time Inspection and Replacement of	Yes	No
212-08-128	Basic	Flight Controls – Hydraulic Servo Actuator Recall for Undersized Radius	Yes	No
212-08-129	Basic	Scissor and Sleeve Assembly, P/N 204-011-401-021, Seal P/N 204-010-428-001 Replacement	Yes	No
212-08-130	Rev. C	Main Rotor Blade P/N 212-015-501-005, -111, -113, -115, -117, -119 and -121, Inspection of	Yes	No
212-09-131	Basic	Inspection / Change of Restraint System Assembly with Inertia Reel and Manual Lock Handle	Yes	No
212-09-132	Rev. A	High Landing gear Forward Crosstube p/n 212-321-103, Inspection of	Yes	No
212-09-133	Rev. A	205-030-856-157/-159 Elevators, One Time Inspection of	Yes	No
212-09-134	Rev A	Tail Rotor Blade p/n 212-010-750-ALL, inspection of	Yes	No
212-10-135	Basic	Inspection of transmission oil line p/n 70-061L000V360A for correct length	Yes	No
212-10-136	Rev. A	Gearbox Cowl door hinges, crimping of	No	N/A
212-10-137	Rev. A	Inspection for gap between the intake fairing assembly and the lower forward firewall horizontal flange	No	N/A
212-10-138	Basic	Low Skid Gear Fwd Crosstubes p/n 212-320-103	Yes	No
212-10-139	Basic	Elevator and Directional Flight Control Bearings p/n MS27643-4; Inspection and Replacement of	Yes	No
212-10-140	Basic	High Forward Crosstubes p/n 205-050-403-031, 412-050-046-101, Mandatory Inspection	Yes	No
212-10-141	Rev. A	Main Rotor Hub Inboard Strap Fitting 212-010-103-007, Removal from Service	Yes	No
212-10-142	Rev. B	Main Rotor Hub Inboard Strap Fitting 212-010-103-007, One Time Magnetic Particle Inspection of.	Yes	No
212-11-143	Rev. C	Emergency Floatation System Mandatory Inspection of Tube Assembly p/n 412-073-820-101	Yes	No
212-12-144	Basic	Main Rotor Grip 204-011-121-009/-121 One Time Inspection and Rework	Yes	No
212-12-145	Basic	Collective Lever p/n 212-010-403-005, One Time Inspection of.	Yes	No
212-12-146	Basic	Engine Fire Extinguisher Bottle Stem Inspection	No	N/A
212-13-147	Basic	Tail Rotor Blade p/n 212-010-750-ALL, Inspection of	Yes	No
212-13-148	Basic	Transmission and Gearbox oil cooler 209-062-501-005 serial number verification and replacement of	No	N/A
212-13-149	Basic	Hydraulic Servo actuator Undersized Thread Root Radius	Yes	No
212-14-150	Basic	Main Rotor Grip 204-011-121-009 Revised Ultrasonic Inspection and Daily Special Inspection Requirements	Yes	No
212-14-151	Rev. A	Main Rotor Drive, Engine-to-Transmission Drive shaft Retaining Nuts Inspection/Replacement	No	N/A
212-15-152	Basic	Main Rotor Blade Bolt 204-011-151-001 Inspection, Rework and Replacement of	Yes	No

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TABLE 1 – BELL HELICOPTER TEXTRON 212 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
212-15-153	Rev. A	Engine Oil Check Valve 209-062-520-001, Inspection and Replacement of	No	N/A
212-15-154	Basic	Tail Rotor Flight Control Tube 212-011-055-101 and Bearing DAS4-14A1-512, Inspection of	Yes	No
212-15-155	Rev. A	Fuel Check Valve 209-062-607-001, Inspection and Replacement of	No	N/A
212-15-156	Basic	Seat Belt Comfort Clips, Removal of	Yes	No
212-17-157	Basic	Magnetic Brake Assembly, Inspection and Repair of	Yes	No
212-17-158	Basic	Crew Door Jettison Mechanism, Verification of	Yes	No
212-18-159	Basic	Fuel Fitting P/N 50-040-1 and 50-040-3, Verification of	Yes	No
212-18-160	Basic	Hanger Bearing Support Brace Assy 205-030-831-015 Installation, Verification of	Yes	No
212-19-161	Basic	Reduction Gear Box Oil Tube Assembly P/N 212-061-533-001, Inspection of	Yes	No
212-20-162	Basic	Tailboom Left Hand Fin Spar Cap P/N 212-030-447-117, Inspection of	Yes	No
212-20-163	Rev. B	Oil Check Valve 209-062-520-001, Inspection of	No	N/A
212-20-164	Rev. B	Fuel Check Valve 209-062-607-001, Inspection of	No	N/A
212-21-165	Rev. A	Main Rotor Hub Strap Pin 204-012-104-005, Removal From Service	Yes	No
212-21-166	Rev. A	Tailboom Attachment Hardware, Inspection and Replacement of	Yes	No
212-21-167	Basic	Main Rotor Scissors and Sleeve Hub Assembly 204-011-405-013 Identification	Yes	No
212-23-168	Basic	Tension Rod Assembly P/N 212-030-170-007, Inspection of	Yes	No
212-24-169	Basic	Inspection of Cap Angle, P/N 212-030-191-001, Introduction of	Yes	No

2.2. Bell 205A-1

TABLE 2 – BELL HELICOPTER TEXTRON 205A-1 SERVICE BULLETINS				
SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
205A-1	Basic	Relocation of Fire Detector Unit	No	N/A
205A-2	Basic	Removal of Lower Irreversible Pilot Valve Plugs in the 205A/205A-1 Cyclic Cylinders, P/N 205-076-035-1	No	N/A
205A-3	Rev B	Assignment of 1000 Hour Retirement Life for Model 204B Float Gear Aft Cross Tube, P/N 204-706-053-5 and 205A/A-1; Float Gear Cross Tubes (Fwd P/N 205-050-114-3) (Aft 205-050-114-1)	No	N/A
205A-4	Basic	Inspection of 205A/A-1 Forward and Aft Cross Tubes, P/N 205-050-114-1, -3, and -5	No	N/A
205A-5	Basic	Inspection of 205A/A-1 Anti-Torque Pitch Change Chains, P/N's 205-001-721-1 and 205-001-748-1	No	N/A
205A-6	Rev A	Inspection and Modification of 205A/A-1 Tailboom Vertical Forward Spar, P/N 205-032-851	No	N/A
205A-7	Basic	Inspection of Tail Rotor Hub and Blade Assy, P/N's 204-011-701-1, -5, -9, and -15; 204-011-800-5, -7, -15, and -17	No	N/A
205-02-73-1	Rev A	Float Kit Installation, P/N 205-706-050-1, Inspection of Forward and Aft Float Cross Tubes, P/N 205-050-114-7 and -9, and Installation of Friction Damper Assys, P/N 205-050-127-3 and -5	No	N/A
205-04-73-1	Rev A	Grease, Part Number 204-040-755-3, Dated After July, 1973	See ASB 212-04-73-2	
205-(04-1)-73-1	Rev A	Inspection of Main Rotor Blades, P/N 204-011-250 (All Dash Numbers)	See ASB 212-(04-1)-73-1	
205-05-73-1	Basic	Inspection of Tail Rotor Hub and Blade Assemblies, P/N 204-011-800-7, -15, -17, and -25	No	N/A
205-05-73-2	Basic	(A) Modification to Marvel Model 7HELO75 Kit – Tail Rotor Balancing (B) A One-Time Tail Rotor Balancing and Track Inspection Requirement	See ASB 212-05-73-3	
205-05-73-3	Rev A	Tail Rotor Blade Retention Bearing Inspection, Hub and Blade Assembly, P/N 212-010-701-17	No	N/A
205-05-73-4	Rev A	Mandatory Replacement Interval for Tail Rotor Grip Assy, P/N 204-011-728, is Reduced to 500 Hours	No	N/A
205-05-73-5	Basic	Inspection of Tail Rotor Hub Assembly P/N 212-010-701	See ASB 212-05-73-4	
205-05-73-6	Rev C	Cancelling of Inspection of Tail Rotor Yoke, P/N 212-010-744-1	No	N/A
205-06-73-1	Basic	Installation of Temperature Indicators on the Hydraulic Reservoirs	No	N/A
205-11-73-1	Rev A	Inspection of Anti-Torque Silent Chain Assemblies, P/N 205-001-721-1 and P/N 205-001-748-1	No	N/A
205-04-74-1	Basic	Inspection of Main Driveshaft Boot, P/N 205-040-176-3	See ASB 212-04-74-4	
205-(04-2)-74-1	Basic	Inspection of Swashplate Scissors Level Bolts, P/N 464-P8-90 or P/N 212-010-411-1	See ASB 212-(04-2)-74-2	
205-05-74-1	Rev A	Revised Tail Rotor Rigging Procedures	No	N/A
205-05-74-2	Basic	Inspection of Tail Rotor Assembly, P/N 212-010-701 (All Dash Numbers), for Interference	See ASB 212-05-74-1	
205-75-1	Basic	One Time Inspection of Emergency Exit Decals	See ASB 212-75-2	

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TABLE 2 – BELL HELICOPTER TEXTRON 205A-1 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
205-75-2	Basic	Internal Rescue Hoist Assembly, P/N 205-706-030-5, -15, or -21	See ASB 212-75-3	
205-75-3	Basic	Inspection of Transmission Assembly Oil System	See ASB 212-75-5	
205-75-4	Rev A	Inspection of Anti-Torque Pitch Change Control Assembly, P/N 205-012-721-1 or 204-010-740-5, and Pitch Change Rod, P/N 205-012-722-1	No	N/A
205-75-5	Rev C	Inspection, Sealing, and Refinishing of Main Rotor Blade, P/N 204-011-250 (All Dash Numbers)	No	N/A
205-75-6	Rev A	Replacement of Emergency Exit Decals and Escape Release Handle Covers	See ASB 212-75-7	
205-75-7	Rev B	Inspection of Fire Extinguisher Cartridges	No	N/A
205-75-8	Basic	Replacement of the Float Damper Clevis Fitting, P/N 205-050-123-005, With A Float Damper Filling, P/N 205-050-1 30-001	No	N/A
205-75-9	Basic	Inspection of Anti-Torque Control Chain, P/N 204-001-739-3	No	N/A
205-76-1	Basic	One Time Inspection of Main Rotor Blade Bolt Washer, P/N 204-011-152-1	See ASB 212-76-2	
205-76-2	Basic	Assignment of 500 Hour Service Life to Float Gear Cross Tubes	See ASB 212-76-3	
205-76-3	Basic	Inspection of Stabilizer Bar Outer Tube	See ASB 212-76-4	
205-76-4	Basic	Stabilizer Bar Tube	See ASB 212-76-5	
205-76-5	Rev B	Synchronized Elevator	No	N/A
205-76-6	Rev A	Anti-Torque Controls Fairleads	No	N/A
205-76-7	Basic	Hydraulic Actuator Moisture Seal Installation	See ASB 212-76-7	
205-76-8	Rev A	Flight Control Tubes and Bellcrank	See ASB 212-76-6	
205-76-9	Rev A	Engine to Transmission Driveshaft Alignment (Superseded by SB 205-77-10)	No	N/A
205-76-10	Basic	Swashplate Support	See ASB 212-76-8	
205-76-11	Rev A	Removal of Screen From S2490 Filling	No	N/A
205-76-12	Basic	Inspection and Adjustment of Latch System	See ASB 212-76-9	
205-76-13	Rev B	Replacement of NAS Bolts With Bell Standard Bolts	See ASB 212-76-10	
205-76-14	Basic	One Time Inspection of Fuel Boost Pumps	See ASB 212-76-13	
205-76-15	Basic	Replacement of Tail Rotor Hanger Bearings	See ASB 212-76-11	
205-76-16	Basic	Rotor Brake Quill, P/N 205-040-300-1	See ASB 212-76-12	
205-76-17	Basic	Replacement of Coupling Seals on Main Driveshaft Assy, P/N 205-040-004-17	See ASB 212-76-15	
205-76-18	Rev A	Inspection of Steel Grip Pad on Main Rotor Blade, P/N 204-011-250	No	N/A

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TABLE 2 – BELL HELICOPTER TEXTRON 205A-1 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
205-77-1	Rev A	1000 Hour Special Inspection Req. for Main Rotor Hub Filling Assy, P/N 204-012-102-5; Pins, P/N 204-012-104-5; and Strap Assemblies, P/N 204-012-112-5	See ASB 212-77-1	
205-77-2	Basic	Hydraulic Actuators, P/N 205-076-036	No	N/A
205-77-3	Basic	Assignment of a 750 Hr Service Life to the Rotor Brake Quill, P/N 204-040-424-1	See ASB 212-77-4	
205-77-4	Rev A	Limit Service Life of the Upper Left Hand Tailboom Longeron Assy to 3000 Flight Hours	No	N/A
205-77-5	Basic	Tail Rotor Pitch Change Horn, P/N 212-010-716	See ASB 212-77-7	
205-77-6	Basic	Adding Additional Inspection Holes in the L/H & R/H Passenger Door Assemblies	See ASB 212-77-9	
205-77-7	Basic	Tail Rotor Chain Guard Assembly, P/N 205-012-725-1	No	N/A
205-77-8	Basic	Inspection of Engine Driveshaft Adapter Bolt P/N 204-040-813-1 For Loss of Torque	Yes	No
205-77-9	Basic	Replacement of Spacers Attaching the Emergency Escape Release Handle Covers	See ASB 212-77-11	
205-77-10	Basic	Engine to Transmission Driveshaft Alignment	No	N/A
205-77-11	Basic	Inspection of Tail Rotor Driveshafts and Removal of Anti-Chafing Tape from the Tail Rotor Driveshaft Cover and the Fin Cover Door Assemblies	See ASB 212-77-12	
205-77-12	Rev A	Replacement of the Coupling Seals on the Main Driveshaft Assembly, P/N 205-040-004-17	See ASB 212-77-13	
205-77-13	Basic	Replacement of Tail Rotor Chain Guard P/N 205-010-747-3	No	N/A
205-77-14	Basic	Inspection of Hydraulic Actuators, P/N 212-076-005-9	See ASB 212-77-14	
205-78-1	Basic	External Cargo Suspension Kit, Decrease of Load Rating	See ASB 212-78-2	
205-78-2	Basic	Main Rotor Hub Strap Assemblies, P/N 204-012-112-5, Reduction of Service Life	See ASB 212-78-4	
205-78-3	Basic	Main Rotor Hub Inboard Fitting, P/N 204-012-102-5, Reduction of Service Life	See ASB 212-78-3	
205-78-4	Rev A	Replacement of External Cargo Hook Link Assembly, P/N 205-070-944-1 or -5, With New Link Assembly, P/N 205-070-944-7	See ASB 212-78-6	
205-78-5	Basic	Mandatory Installation of Tail Rotor Push-Pull Control System	No	N/A
205-78-6	Basic	M/R Hub Strap Pin, P/N 204-021-104-5, Reduction of Service Life	See ASB 212-78-10	
205-79-7	Rev A	Control Installation, P/N 205-001-020-001, -005, -007, Inspection of Cyclic Control Cylinder Assys, P/N 205-076-36-007, -009, -011, Replacement of Piston	No	N/A
205-79-8	Basic	Main Rotor Hub Assembly, P/N 204-012-101 (All Dash Numbers), Corrosion Protection of	See ASB 212-79-14	
205-79-9	Rev A	Inspection and Replacement of Transmission Aluminum Oil Tubes, P/N's 205-040-214-1, 205-040-213-1, and Quick Disconnect Coupling Halves, P/N 375200-12 and P/N 375504-12	See ASB 212-79-15	
205-79-10	NEVER ISSUED		N/A	N/A

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Revision: **R**

Date: 24.12.11

TABLE 2 – BELL HELICOPTER TEXTRON 205A-1 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
205-79-11	Basic	Hydraulic Cylinder Assemblies, P/N 212-076-005-001, -005, -007, -009, and -011, Inspection and Rework of Spanner Link Assy, P/N 41000517	See ASB 212-79-16	
205-80-12	Basic	Reduction of Retro-fit Life of Tension/Torsion Straps, P/N 204-012-122-001/-005	See ASB 212-80-17	
205-80-13	Rev. A	Float Landing Gear Crosstube, P/N's 205-050-114-001, -003, -005, -007, -009, -011, -013, and 205-706-050-005, -009, and -013, Mandatory Retirement and Mandatory Relocation of Forward Friction Damper	See ASB 212-80-18	
205-80-14	Rev A	Oil and Fuel Filter, P/N 204-040-760, V-Band Clamp T-Bolt, Replacement of	See ASB 212-80-19	
205-81-15	Basic	Zinc Chromate, Thermal Limit Indicator, Addition of	See ASB 212-81-20	
205-81-16	Basic	Main Rotor Yoke, P/N 204-011-102 (All Dash Numbers), Retirement Life of	See ASB 212-81-23	
205-81-17	Basic	Swashplate Support Assembly, P/N 204-011-404-121, Inspection of	See ASB 212-81-25	
205-81-18	Basic	Main Hydraulic Cylinder Assembly, P/N 212-076-005-101, Inspection of the Lower Servo Housing for Blocked Bypass Passage	See ASB 212-81-26	
205-82-19	Basic	Rotor Brake Master Cylinder, Maximum Pressure, Inspection of	See ASB 212-82-28	
205-82-20	Basic	Internal Hoist, P/N 214-070-300-1, Western Gear Corp. P/N 42277R1, Inspection and Modification of	See ASB 212-82-30	
205-84-21	Basic	Elevators, P/N 205-030-856-091 and -093, and Prior Dash Numbers to Horn Assembly, P/N 205-001-914-027, Attachment, Modification of	See ASB 212-84-36	
205-85-22	Rev A	Main Rotor Grip/Blade Bolt Interference on Repaired Grips, P/N 204-011-121 Series, Inspection of	See ASB 212-85-37	
205-86-23	Rev A	Fin Spar Assembly, P/N 212-030-121-005 and -007, Spar Cap Assembly, P/N 212-030-447-001 and -101, Inspection and Repair of	See ASB 212-86-38	
205-86-24	Rev A	Tail Rotor Trunnion Bearing Housing, P/N 212-011-716-001, Inspection of	See ASB 212-86-39	
205-87-25	Basic	Main Rotor Pillow Block to Yoke Attachment Washer, P/N AN 960-816, Replacement of	See ASB 212-87-43	
205-87-26	Rev A	Main Rotor Mast, P/N 204-011-450 Series, and Main Rotor Trunnion, P/N 204-011-105-001, Assignment of Retirement Life	See ASB 212-87-44	
205-87-27	Basic	Ground Handling Wheel Gear Assembly, P/N 212-050-200-005 and -101, Cradle Assembly, P/N 214-050-011-001, Pin Replacement of	See ASB 212-87-47	
205-87-28	Basic	Main Rotor Yoke, P/N 204-011-102, (All Dash Numbers), Inspection of	See ASB 212-87-48	
205-88-29	Basic	Flight Control Cylinder Assemblies, P/N 212-076-005 (All Dash Numbers) and 212-076-004 (All Dash Numbers), Cleaning of	See ASB 212-88-49	
205-88-30	Basic	Flight Control Cylinder Assemblies, P/N 205-076-029 (All Dash Numbers), 205-076-031 (All Dash Numbers) and 205-076-036 (All Dash Numbers), Cleaning of	No	N/A
205-88-31	Basic	Ground Handling Wheel Gear Assembly, P/N 204-050-200-005 and -15 Forward Support Pin, Replacement of	See ASB 212-88-51	
205-89-32	Basic	Spiral Bevel Gear P/N 204-040-701-103, Inspection of	See ASB 212-89-54	

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Revision: **R**

Date: 24.12.11

TABLE 2 – BELL HELICOPTER TEXTRON 205A-1 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
205-89-33	Rev A	Strap Assembly, Main Rotor, Tension-Torsion P/N 204-012-122-5 and P/N 204-310-101-101, Removal From Service	See ASB 212-89-55	
205-89-34	Rev A	Main Rotor Flight Control System Bolts, Inspection of	See ASB 212-89-56	
205-89-35	Rev A	Cargo Hook P/N SP7109-11, Warning Plate, Addition of	No	N/A
205-90-36	Rev A	Main Rotor Yoke P/N 204-011-102 (All Dash Numbers) Inspection of	See ASB 212-90-60	
205-90-37	Basic	Swashplate Outer Ring P/N 204-011-403-001, S/N SC-000014, Removal From Service	See ASB 212-90-61	
205-90-38	Rev A	Main Rotor Pillow Block Attachment Bolt 204-011-171-003, Washer 140-007-33S28-3 and Nut EBO8O, One Time Use of	See ASB 212-90-62	
205-90-39	Basic	Tailboom Upper Longeron Splice Inspection Provisions	See ASB 212-90-63	
205-90-40	Rev A	Method of Calculating Retirement Life On Subject Parts and Assignment of Retirement Lives 1) Main Rotor Mast P/N 204-011-450-All Dash Numbers 2) Main Rotor Trunnion 204-011-105-001	See ASB 212-90-64	
205-90-41	Basic	Crew Door Hinge Pins (Jettison Pins) P/N 204-030-790-011/-013	See ASB 212-90-65	
205-91-42	Basic	Tension-Torsion Strap Retention Pins P/N 204-012-104-005	See ASB 212-91-68	
205-91-43	Rev B	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-003/-005	No	N/A
205-91-44	Basic	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-003/-005	See ASB 212-91-71	
205-91-45	Basic	Swashplate Support P/N 204-011-404-125	See ASB 212-91-72	
205-92-46	Basic	Scissors Link to Swashplate Attachment Bolt, Inspection of	See ASB 212-92-73	
205-92-47	Basic	Oil Level Indicators P/N 204-040-508-005/-007/-013	See ASB 212-92-74	
205-92-48	Basic	Tail Rotor Yoke 212-010-704-005/-007	See ASB 212-92-78	
205-92-49	Basic	Tail Rotor Driveshaft Inspection of	No	N/A
205-92-50	Rev A	Lower Planetary Spider Gear P/N 204-040-785-003 Magnetic Particle Inspection, All Transmission Assemblies Of All Part and Dash Numbers	No	N/A
205-92-51	Basic	Main Rotor Yoke P/N 204-011-102 All Dash Numbers, Removal From Service	See ASB 212-92-80	
205-92-52	Basic	Main Beam Cap P/N 205-030-164-095	No	N/A
205-92-53	Rev A	Rotor Brake Quill P/N 205-040-300-001, Removal From Service	See ASB 212-93-82	
205-93-54	Basic	Lower Spider P/N 412-040-785-101, Assignment of Retirement Life	See ASB 212-93-83	
205-93-55	Rev A	Cargo Hooks, Breeze Eastern Customer Advisory Bulletin No. CAB-100-41, Customer Service Bulletin No. CSB-129 and CSB-142	See ASB 212-93-84	
205-93-56	Rev A	Tailboom Doubler P/N 212-030-099-089/-129	See ASB 212-93-85	

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TABLE 2 – BELL HELICOPTER TEXTRON 205A-1 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
205-93-57	Basic	Tail Rotor Driveshaft Hanger Bearing P/N 204-040-623-005 One Time Inspection of	See ASB 212-93-88	
205-93-58	Rev A	Main Driveshaft and Tail Rotor Drive System Grease Lubricated Couplings, Over-temperature Indicators, Installation of	See ASB 212-93-89	
205-94-59	Rev B	Blade Bolt P/N 204-011-151-001, Removal From Service Of Specific Serial Numbers	See ASB 212-94-91	
205-94-60	Basic	Main Rotor Yoke P/N 212-011-102-105 Inspection of: Main Rotor Hub Pitch Change Bearings P/N 212-011-111-103, and P/N 212-011-112-103: Removal of Inner Races From Service Introduction of New Inner Races P/N 212-311-009-101 and P/N 212-311-010-101 Into Service	See ASB 212-94-94	
205-95-61	Basic	Introduction of New Scheduled Inspection Overhaul and Conditional Inspection Requirements: Main Rotor Grip P/N 204-011-121-005, -117 and Part Number Grips With Modified Suffix Characters	See ASB 212-94-92	
205-95-62	Rev. A	Power train Modification on Model 205A-1	No	N/A
205-95-63	Rev. C	Tail Rotor Hanger Bearings P/N 204-040-623-003/-005, Application of Witness Mark	See ASB 212-95-95	
205-95-64	Basic	Elbow P/N 212-076-146-001, Removal From Service	See ASB 212-95-96	
205-95-65	Rev. A	Main Rotor Mast 204-011-450-007/-105, and Main Rotor Trunnion 204-011-105-001, Change of Retirement Life and Method of Determination	See ASB 212-95-97	
205-95-66	Basic	Main Rotor Hydraulic Servo Actuators 212-076-005-011/-101, One Time Inspection of Shoulder Bolts	See ASB 212-95-98	
205-96-67	Rev. A	Main Rotor Blade P/N 204-011-250-ALL: Introduction of Daily Wipe-down Inspection and Special 25 Hour Inspection	No	N/A
205-96-68	Rev. A	Tail Rotor Yoke Assemblies P/N 212-010-704-All and P/N 212-010-744-All Inspection of; and Trunnion Assemblies P/N 212-010-738-001 Inspection of, and Trunnion Assemblies P/N 205-012-716-001 and P/N 212-010-703-001 Removal from Service	See ASB 212-96-100	
205-96-69	Basic	Tail Rotor Yoke P/N 212-011-702- All Inspection of, and Tail Rotor Flapping Stop/Yield Indicator P/N 212-011-713-103 Installation of	See ASB 212-96-101	
205-98-70	Rev. A	Fin Spar Cap, Inspection of	No	N/A
205-98-71	Rev. A	Fin Spar, Inspection of	No	N/A
205-98-72	Rev. B	HR Textron Safety Bulletin, Inspection for Bogus Actuators	See ASB 212-99-103	
205-98-73	Rev. B	Fin Spar Cap, Replacement of	No	N/A
205-99-74	Basic	High Landing Gear Aft Crosstube, Assignment of Retirement Life	See ASB 212-99-104	
205-99-75	Basic	BL-4807 Swivel Hook Reliability Improvement	See ASB 212-99-105	
205-00-76	Rev. B	Main Rotor (M/R) Mast, P/N 204-011-450-007/-105, Inspection and Retirement Index Number (RIN) Life Reduction	See ASB 212-00-106	

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TABLE 2 – BELL HELICOPTER TEXTRON 205A-1 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
205-00-77	Rev. A	Tail Rotor Counterweight Bellcrank Retention Nut MS14145L6 and MS17826-6, Installation and One Time Use Of	See ASB 212-00-107	
205-00-78	Rev. A	Cargo Hook, Onboard Systems P/N 528-002-00	See ASB 212-00-108	
205-00-79	Basic	Main Hydraulic Servo Actuator Rod End Lock Washer, Inspection and Replacement of	See ASB 212-00-109	
205-00-80	Rev. D	Tail Rotor (T/R) Blade 212-010-750-009/-011/-105/-107, Tip Block Retention Modification	See ASB 212-00-111	
205-01-81	Basic	Magnetic Brake P/N 204-001-376-003, One Time Inspection of	See ASB 212-01-112	
205-01-82	Basic	Chip Detector Assy, Tedeco B3703	See ASB 212-01-113	
205-01-83	Basic	Clutch Assembly P/N X134296, Assignment of Retirement Life	See ASB 212-01-114	
205-01-84	Rev. A	Pillow Block P/N 204-011-108-113, Tube Assembly P/N 212-010-404-005, Strap Filling P/N 204-012-102-009, Inspection and Recall of Specific Serial Number Part	See ASB 212-01-115	
205-01-85	Basic	Main Rotor Head Inboard Fitting 204-012-102-009, Inspection of Specific Serial Numbers	No	N/A
205-02-86	Basic	1200 Hour Special Inspection Requirements for Main Rotor Hub Pins P/N 204-012-104-003/-005	See ASB 212-02-117	
205-02-87	Basic	Tail Rotor Blade Assemblies P/N 212-010-750-011/-113/-115, Inspection and Rework of	See ASB 212-02-118	
205-02-88	Basic	Main Rotor Grips 204-011-121-117, Ultrasonic Inspection of	See ASB 212-02-116	
205-04-89	Basic	Tail Rotor Pitch Horn Assembly P/N 212-011-708-105, Replacement of	See ASB 212-04-120	
205-05-90	Basic	Crosshead P/N 212-010-775-001, Inspection and Recall of Specific Serial Number Part	See ASB 212-05-121	
205-05-91	Basic	Tail Rotor Blade P/N 212-010-750-009 through -129, Inspection and Rework of	See ASB 212-05-122	
205-07-92	Basic	Aeronautical Accessories, Inc. ASB No. AA-06107 for PC Safety Valve™: Valve Stem Over Torque	No	N/A
205-07-93	Basic	Assignment of a 100-hour Retirement Life for Stabilizer Bar Mixing Lever Bearings P/N KP6A, AN201KP6A, MS20201KP6A, MS27641-6, and Scissors Assembly Pivot Bearings P/N KP8A, AN201KP8A, MS20201KP8A, MS27641-8	See TB 212-91-129	
205-07-94	Rev A	Starter/Generator Power Cable Upgrade	No	N/A
205-07-95	Rev B	Tail Rotor Blade Assembly, Inspection of	See ASB 212-07-125	
205-07-96	Basic	Cyclic Flight Control Bearing, P/N MS27643-4 One Time Inspection and Replacement of	See ASB 212-07-127	
205-08-97	Basic	Flight Controls – Hydraulic Servo Actuator Recall for Undersized Radius	See ASB 212-08-128	
205-08-98	Basic	Scissor and Sleeve Assembly, P/N 204-011-401-021, Seal P/N 204-010-428-001 Replacement	See ASB 212-08-129	
205-08-99	Rev. A	Barrel Assembly P/N 204-011-143-001, Removal from Service	No	N/A
205-09-100	Rev. A	High Landing Gear Forward Crosstubes, p/n 212-321-103, inspection of	See ASB 212-09-132	
205-09-101	Rev. A	205-030-856-157/-159 Elevators, One Time Inspection of	See ASB 212-09-133	

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TABLE 2 – BELL HELICOPTER TEXTRON 205A-1 SERVICE BULLETINS

SB Number	Issue	Subject	Applies to Eagle Single	Affected by Eagle Single
205-09-102	Rev A	Tail Rotor Blade p/n 212-010-750-ALL, Inspection Of	See ASB 212-09-134	
205-10-103	Basic	Inspection of transmission oil line p/n 70-061L000V360A for correct length	See ASB 212-10-135	
205-10-104	Basic	Low Skid Gear Fwd Crosstubes p/n 212-320-103	See ASB 212-10-138	
205-10-105	Basic	Elevator and Directional Flight Control Bearings P/N MS27643-4; Inspection and Replacement of	See ASB 212-10-139	
205-10-106	Basic	High Forward Crosstubes, p/n 205-050-403-031, 412-050-046-101, Mandatory Inspection	See ASB 212-10-140	
205-11-107	Basic	Main Rotor Hub Inboard Strap Fitting 204-012-102-005/-009, Magnetic Particle Inspection	No	N/A
205-12-108	Basic	Collective Lever p/n 212-010-403-005, One Time Inspection of.	See ASB 212-12-145	
205-13-109	Basic	Tail Rotor Blade p/n 212-010-750-ALL, Inspection of	See ASB 212-13-147	
205-13-110	Basic	Hydraulic Servo actuator Undersized Thread Root Radius	See ASB 212-13-149	
205-15-112	Basic	Tail Rotor Flight Control Tube 212-011-055-101 and Bearing DAS4-14A1-512, Inspection of	See ASB 212-15-154	
205-15-113	Basic	Seat Belt Comfort Clips, Removal of	See ASB 212-15-156	
205-17-114	Basic	Main Rotor Blade p/n 204-011-250-001, -005, -009, -113 and --117, Inspection of	No	N/A
205-17-115	Basic	Magnetic Brake Assembly, Inspection and Repair of	See ASB 212-17-157	
205-20-116	Basic	Tailboom Left Hand Fin Spar Cap P/N 212-030-447-117, Inspection of	See ASB-212-20-162	
205-21-117	Rev. A	Main Rotor Hub Strap Pin 204-012-104-005, Removal From Service	See ASB-212-21-165	
205-21-118	Rev. A	Tailboom Attachment Hardware, Inspection and Replacement of	See ASB-212-21-166	
205-21-119	Basic	Main Rotor Scissors and Sleeve Hub Assembly 204-011-405-013 Identification	See ASB-212-21-167	
205-23-120	Basic	Tension Rod Assembly P/N 205-030-249-009 or 205-030-249-013, Inspection of	No	N/A
205-23-121	Basic	Drag Brace Assembly 204-011-140-001, Magnetic Particle Inspection of	No	N/A
205-24-122	Basic	Inspection of Cap Angle, P/N 205-030-207-005, Introduction of	No	N/A

3. HONEYWELL T5317 ENGINE SERVICE BULLETINS

3.1. Honeywell T5317A/B/BCV Engines

All Honeywell engine bulletins apply to their respective engine models as published.